

# High Field Magnet R&D at BNL for Future High Energy Colliders

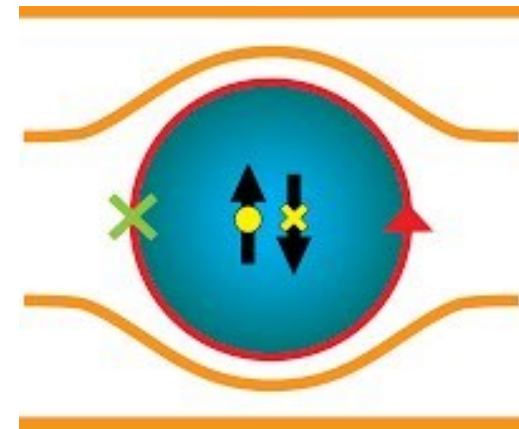
**Ramesh Gupta**

**Brookhaven National Laboratory**



**U.S. DEPARTMENT OF  
ENERGY**

**Office of  
Science**

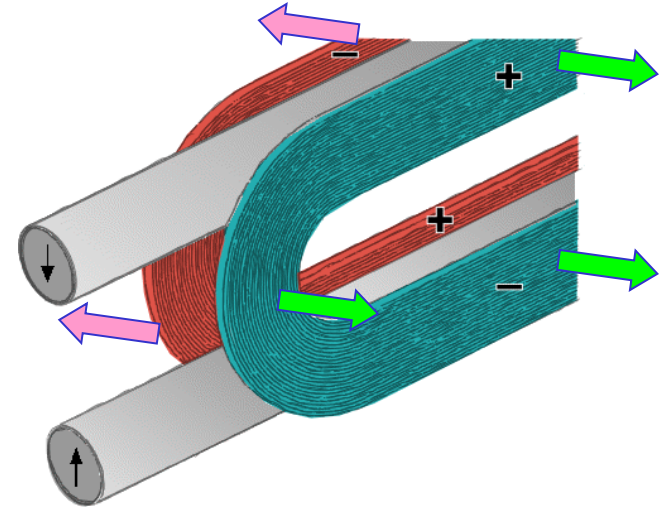




# Main Features of the BNL High Field Magnet R&D Program

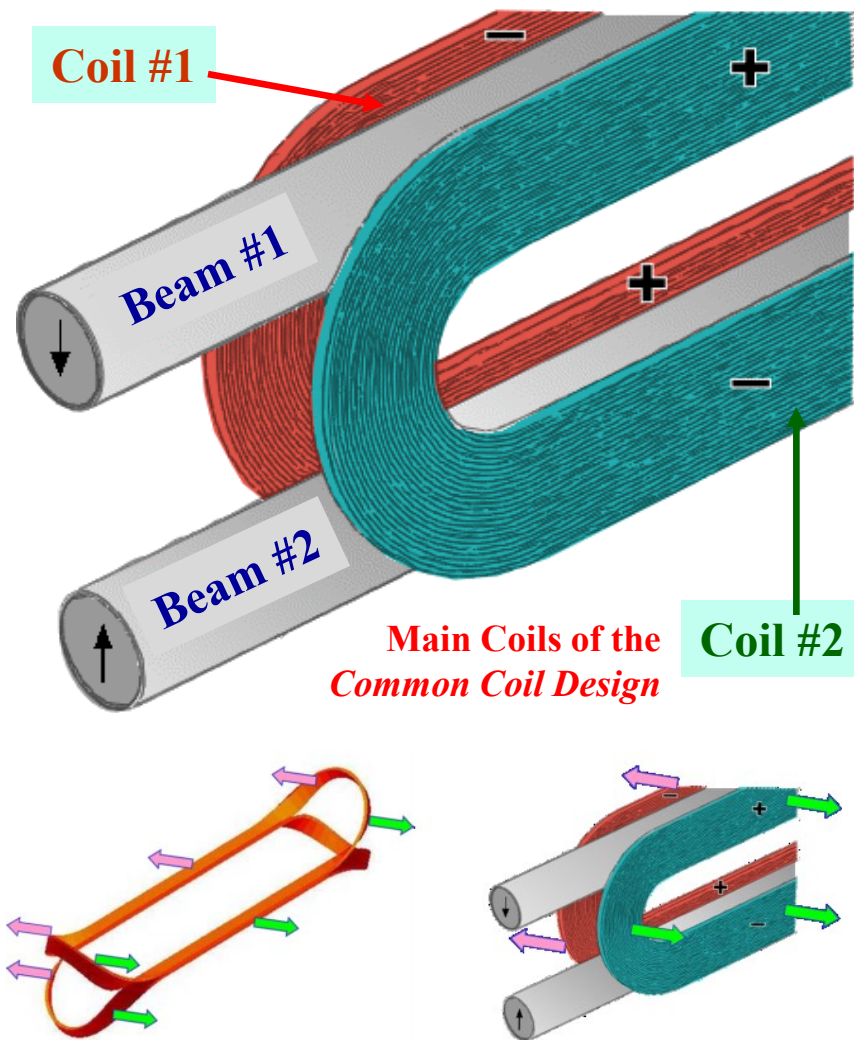
- Common Coil Design
- Insert Coil Test Facility

**This presentation focuses  
on why and how?**





# Common Coil Design (Summary of Benefits)



- Simple 2-d coil geometry for colliders
- Fewer coils (about half) as the same coils are common between the two apertures (2-in-1 geometry for both iron and coils)
- Conductor friendly - large bend radii with simpler ends allowing many new options
- Block design with lower internal strain on the conductor under Lorentz forces
- Savings from less support structure
- Easier segmentation for hybrid designs ( $\text{Nb}_3\text{Sn}$  &  $\text{NbTi}$  and possible HTS?)
- Minimum requirements on big expensive tooling and labor
- Potential for producing lower cost, more reliable (less margin) high field magnets
- Efficient and rapid turn around magnet R&D due to simpler and modular design





## Design Study for a Staged Very Large Hadron Collider

*Report by the collaborators of  
The VLHC Design Study Group:*  
Brookhaven National Laboratory  
Fermi National Accelerator Laboratory  
Laboratory of Nuclear Studies, Cornell University  
Lawrence Berkeley National Laboratory  
Stanford Linear Accelerator Center  
Stanford University, Stanford, CA, 94309

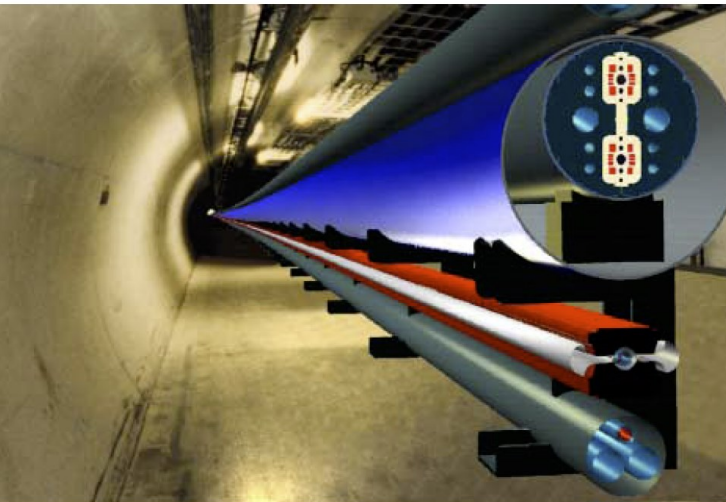
SLAC-R-591  
Fermilab-TM-2149  
June 4, 2001

# Brief History of Common Coil

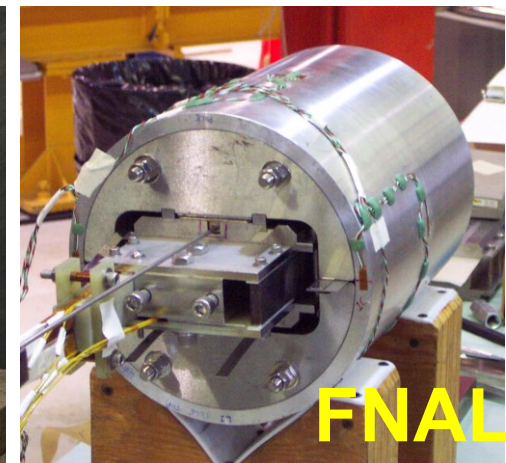
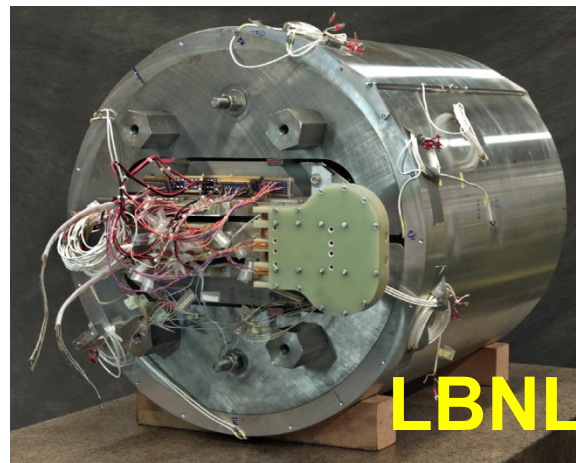
- R&D magnets built at LBL, BNL and FNAL
- Started the culture of fast turn-around R&D
- Base line design for VLHC; also for SppC



Work stopped after a few years for reasons other than the failure of the design



Work supported in part by the Department of Energy contract DE-AC03-76SF00515.

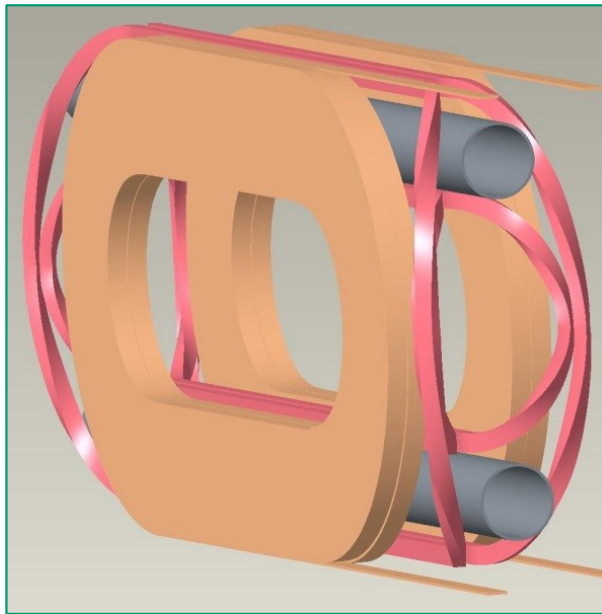
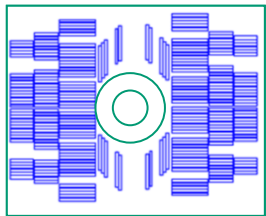
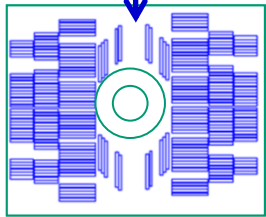




# Remains to be Demonstrated Accelerator-type Field Quality

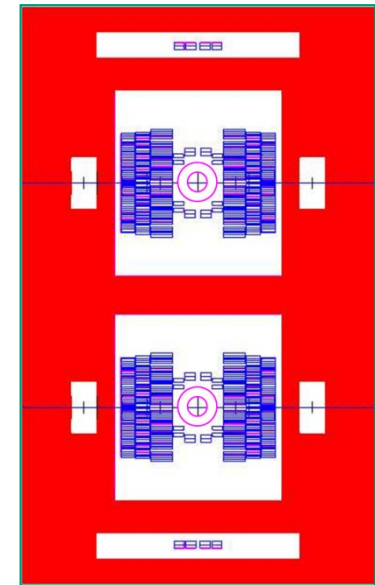
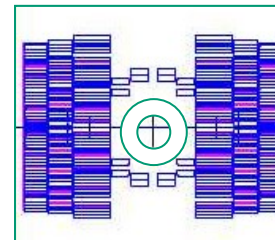
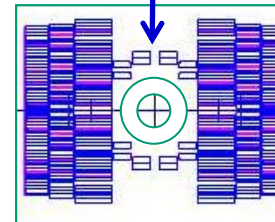
- Require “pole coils” which must clear the beam tubes in the ends

(a) Pole coils like midplane coils  
of cosine theta dipoles (easy bend)



**OR**

(b) Simpler configuration of pole coils  
(waste some conductor)

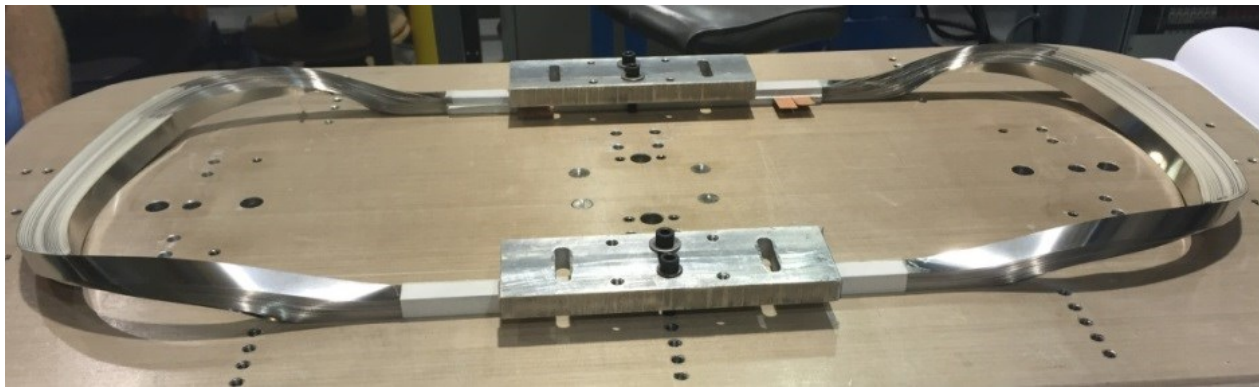
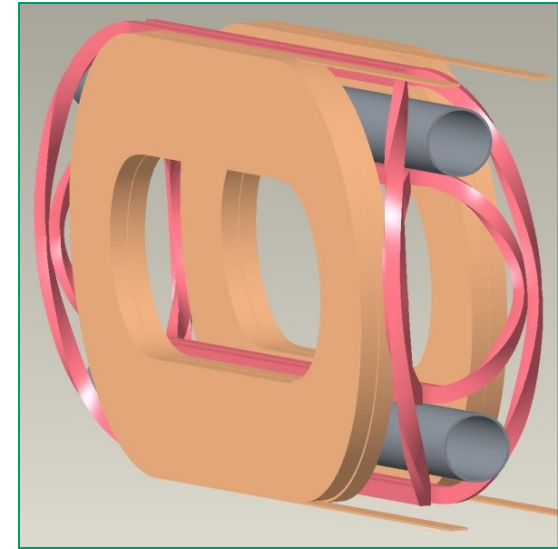


**Good field quality have been shown in computer models but not yet demonstrated in a model magnet with added (minor) complication**



# Proposal with PBL to Demonstrate Nb<sub>3</sub>Sn Proof-of-Principle Common Coil Dipole

- Build Nb<sub>3</sub>Sn pole coils and insert and test them inside the existing BNL Nb<sub>3</sub>Sn common coil magnet with large open space
- Can be done within the budget of SBIR/STTR as the magnet doesn't have to be dis-assembled
- These insert coils become an integral part of the magnet and run in series with other coils



**Made as a part of another PBL/BNL program**

**Plan to use 3-d printed parts to develop ends**

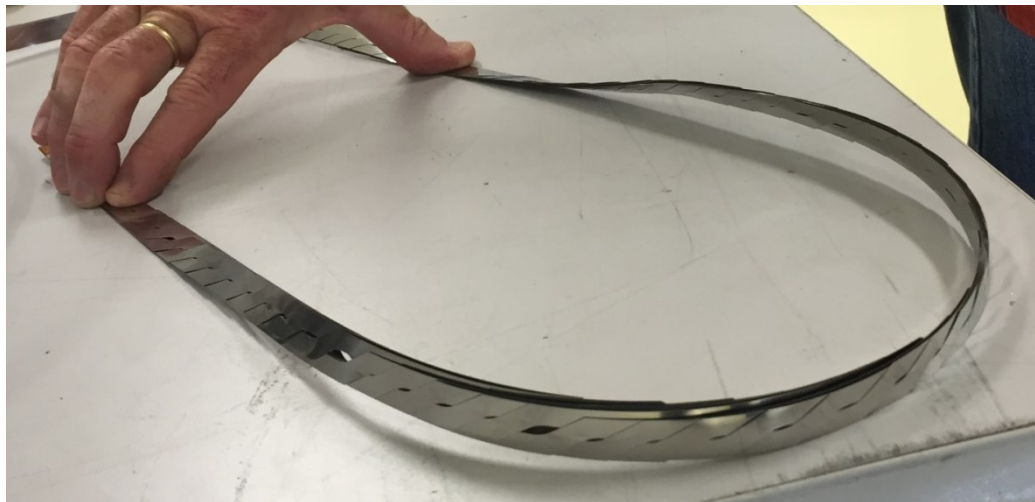
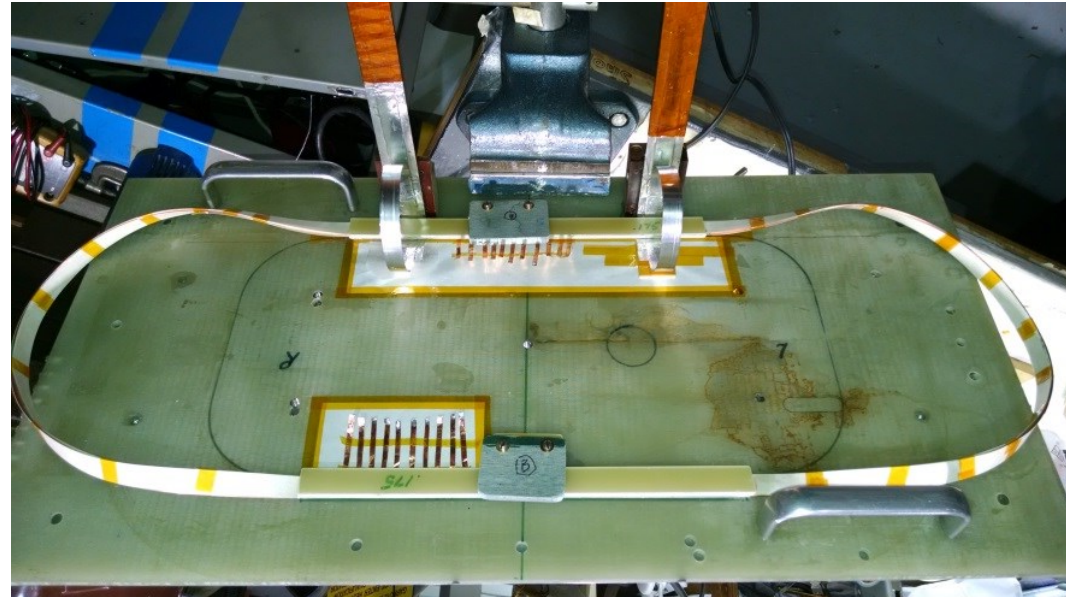




# HTS Coil Winding

**77 K Test (PBL/BNL STTR)  
Over 350 A (No degradation)**

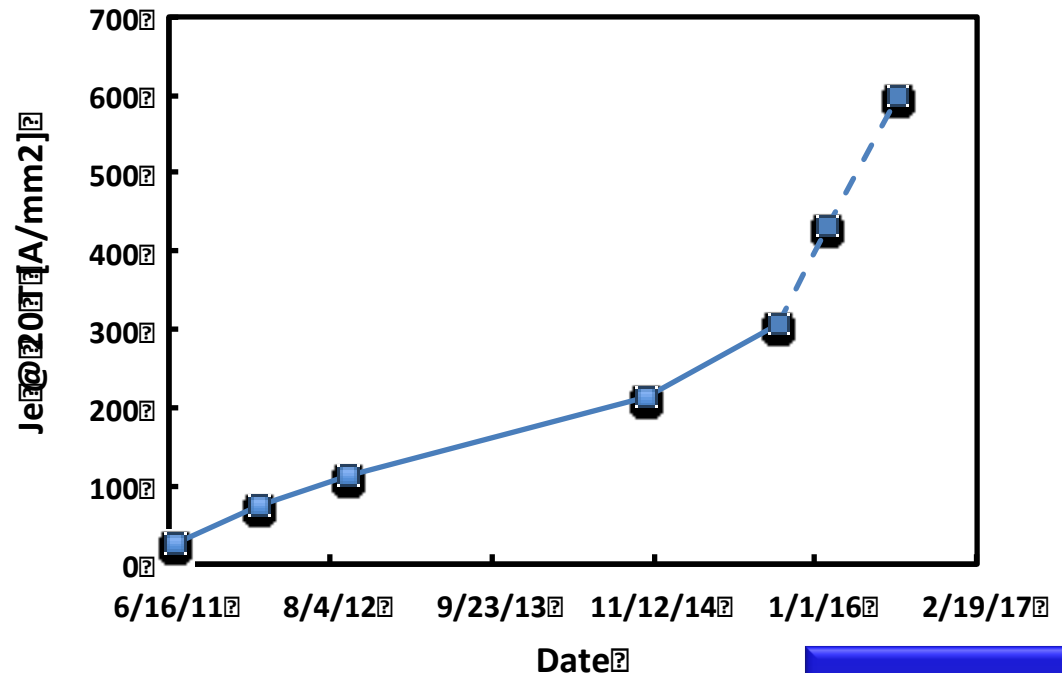
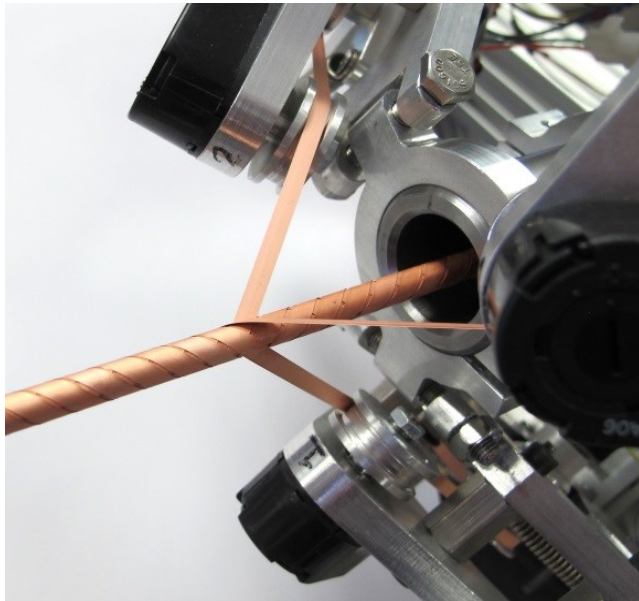
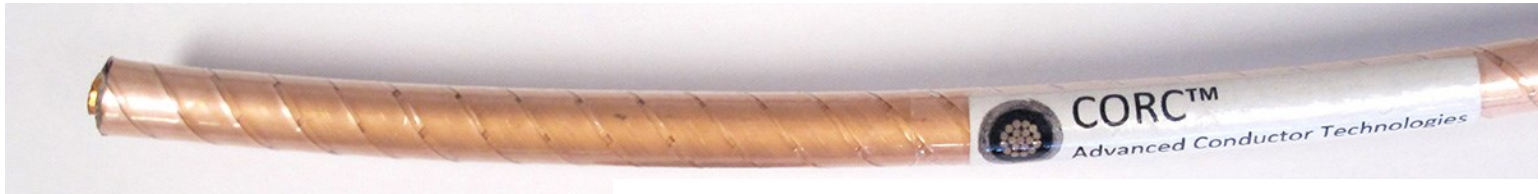
**See test results of 2G coil in  
the poster tomorrow**



**Also works for Roebel cable  
(large bend radii, bend in  
easy way, properly aligned)**



# Promising CORC® Cable High $J_e$ , High $I_c$



➤  $J_e$  of  $>600 \text{ A/mm}^2$  at 20 T for 10 kA cable next year?

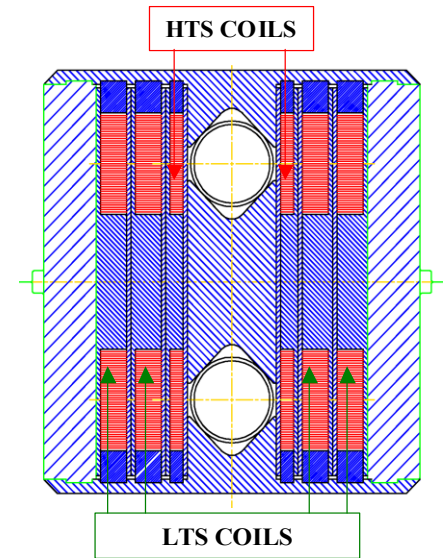
➤  $J_0$  of  $\sim 1000 \text{ A/mm}^2$  at 20 T for 20 kA cable in a few years?

**WOW!**



# High Current CORC® Cable in Accelerator Magnets

- High  $I_c$ , High  $J_e$  CORC® cable requires large bend radii - Common coil design allows that
- We propose HTS CORC® cable coil powered in series with LTS Rutherford cable coil
- Easier operation, easier protection – reasonable inductance (high current)
- Partially transposed CORC® cable also helps in reducing magnetization-induced field errors associated with the high strength ReBCO tape
- Proof-of-principle dipole with HTS insert running in series with  $Nb_3Sn$  BNL Common coil dipole within the budget of Phase II





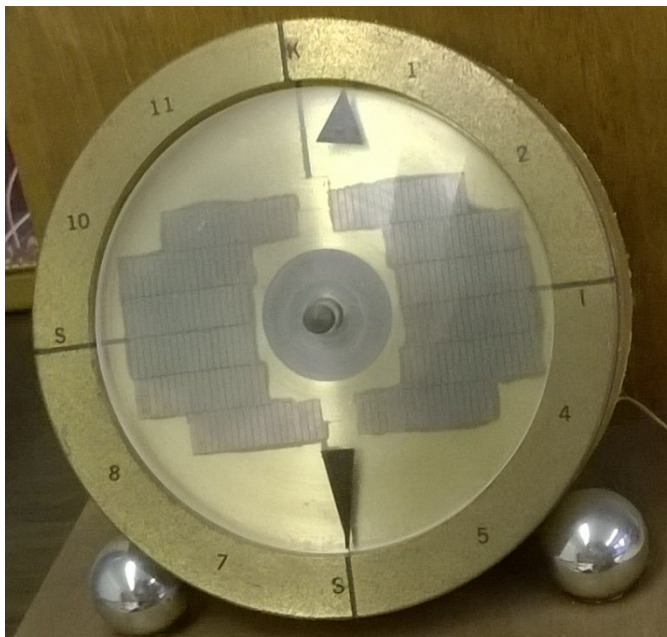
**Single Aperture Block Coil**

**Phase I SBIR with e2P**

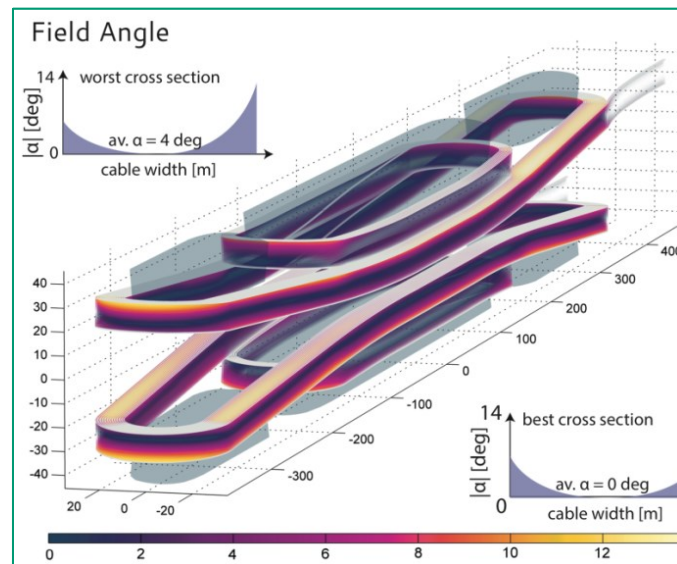
**Novel High Field Hybrid Dipole Magnet**



# Ends of Single Aperture Block Coil Design with Rutherford Cable



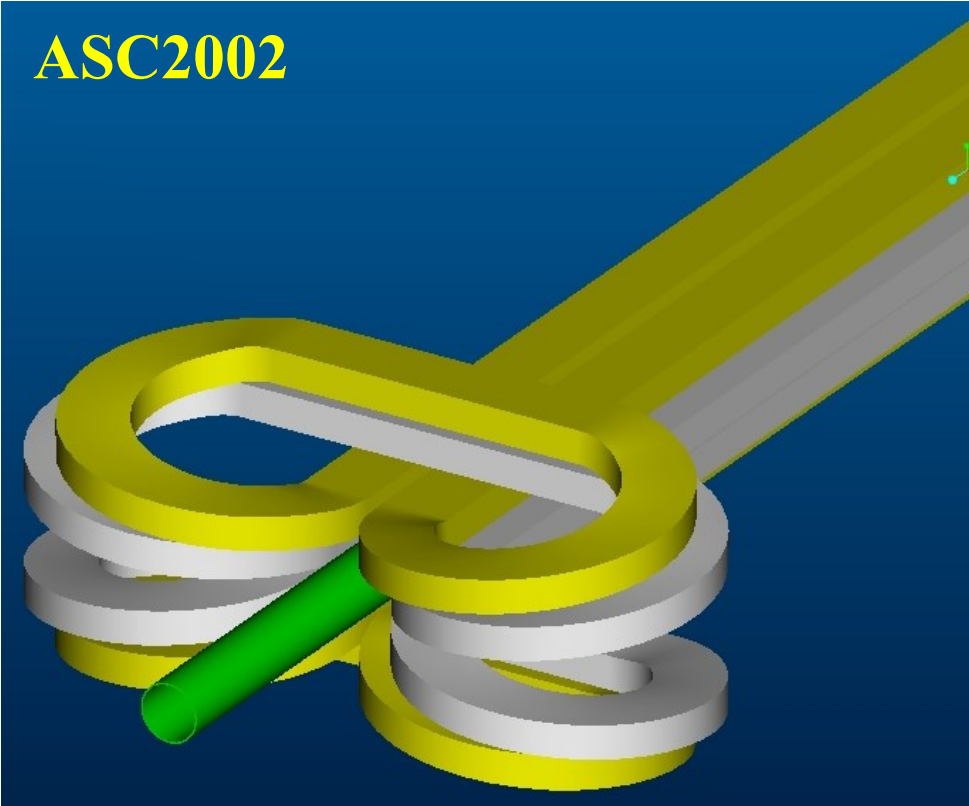
- Cross-section is OK but the design gets complicated in the end region with bend of cable in hard direction – lifted ends to clear the tube, long length, reverse bend.
- The performance of such magnets often gets limited by the end region





# Freeway Overpass/UnderPass Ends

ASC2002

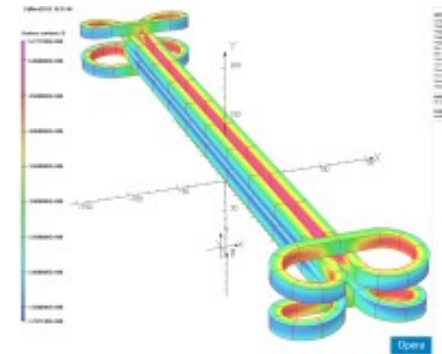


**To understand it, imagine driving on high way**

- No hard-way bend
- No reverse bend
- Less strain – conductor friendly design
- Less axial space

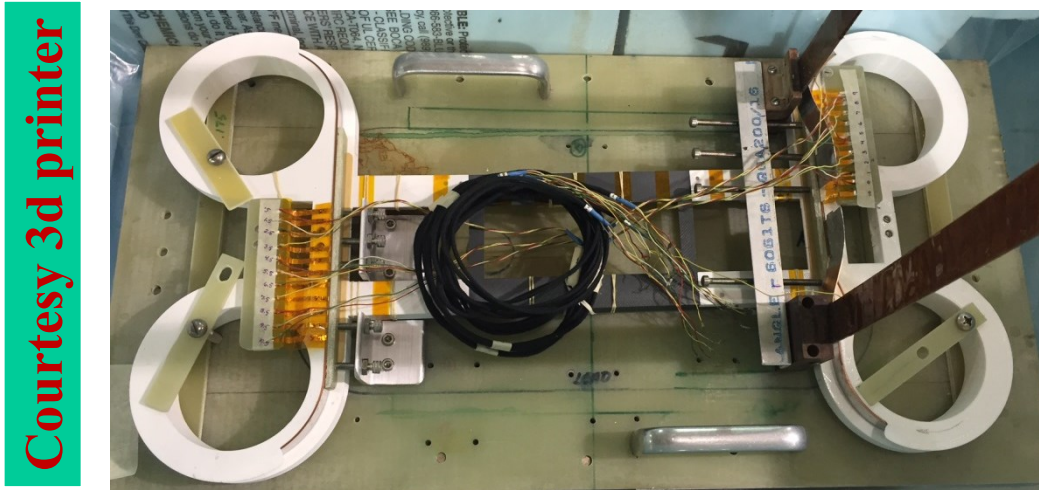
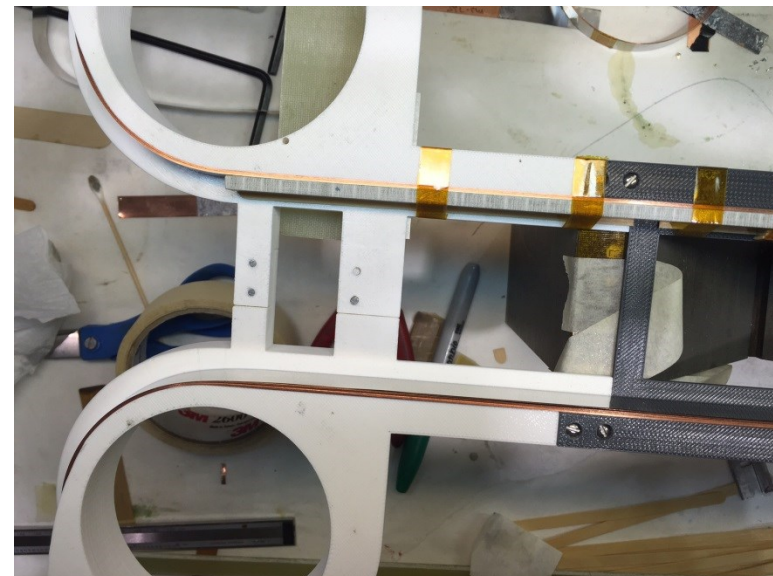
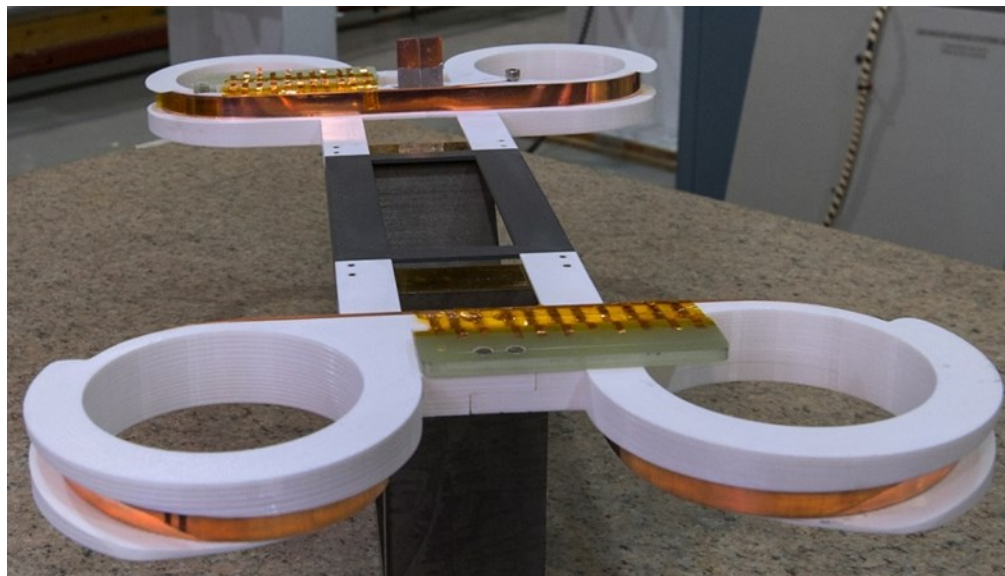
**An Innovative design which could possibly bring a novel solution to an issue spanning over decades**

➤ **Thank you SBIR**



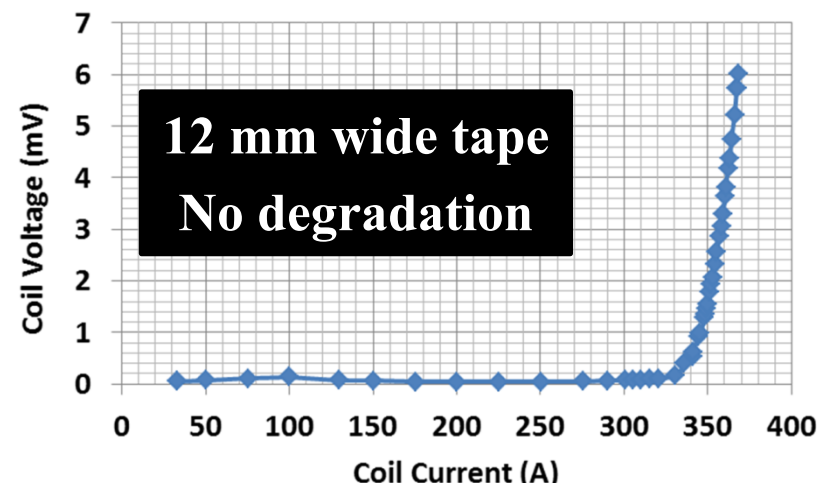


# Actual Demonstrations in Phase I (e2P poster for another coil)



Courtesy 3d printer

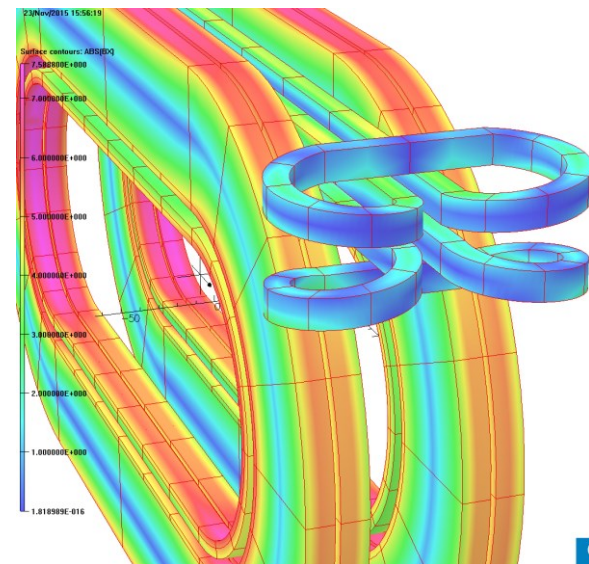
## 77 K Test Results





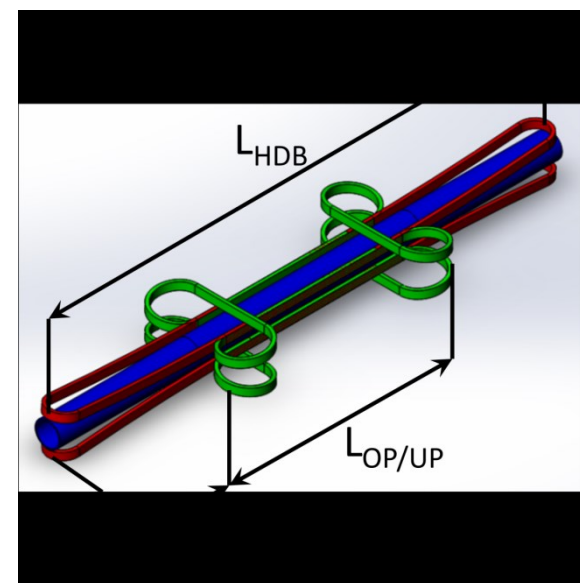
# Future Possibilities

- A successful demonstration of this technology will open the door for many new possibilities
- In HEP high field magnets, it can be used for Roebel (CERN) with field in right direction
- It can also be used in  $\text{Nb}_3\text{Sn}$  magnets
- Phase II for more automated coil winding & insert high field coil testing inside BNL dipole



**CERN**

**Please visit  
e2P/BNL  
Posters**





# SUMMARY

- **Racetrack coil/common coil design for Nb<sub>3</sub>Sn and HTS (particularly ReBCO) offer technically attractive options for future high field magnets.**
- **US should continue to maintain its leadership and remain in play with this option with small investment from whatever source(s) possible.**



# Extra Slides



# HTS Coils Test Results

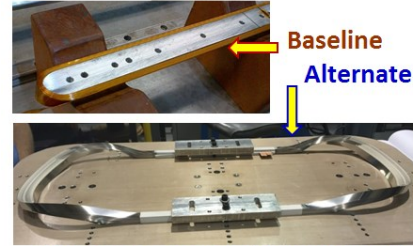
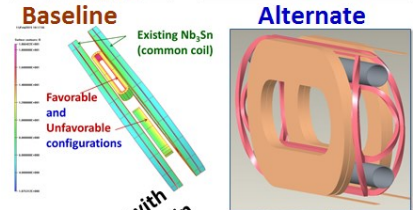
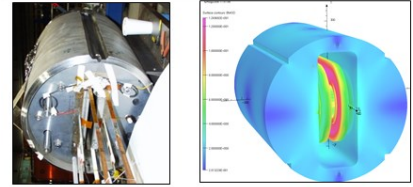
**BNL Collaborators (mostly SBIR/STTR):**  
**PBL; e2P; Muons, Inc.; HyperTech; IBS**

**A Hybrid HTS/LTS Superconductor Design for High-Field Accelerator Magnets, PBL, DOE/HEP STTR Phase II**

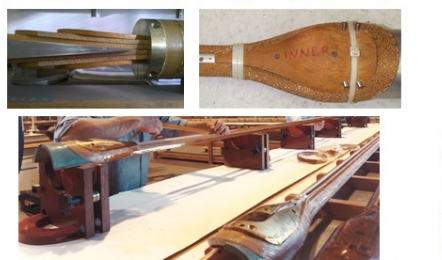
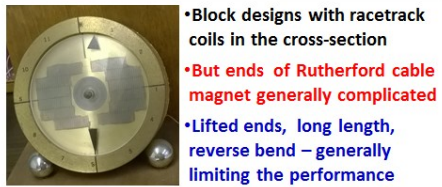
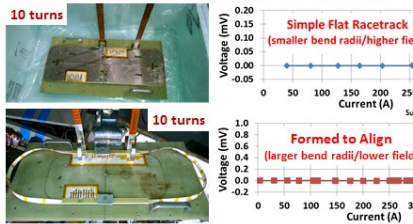
**Novel High Field Hybrid Dipole Magnet, Energy-to-Power Solutions (e2P), DOE/HEP SBIR Phase I**

**High Radiation Environment Nuclear Fragment Separator Magnet, Muons, Inc., DOE/NP STTR Phase II**

**Development of MgB<sub>2</sub> Superconducting Coils for Nuclear Physics Applications, HyperTech, DOE/NP SBIR Phase II**



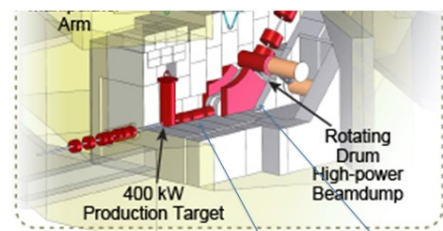
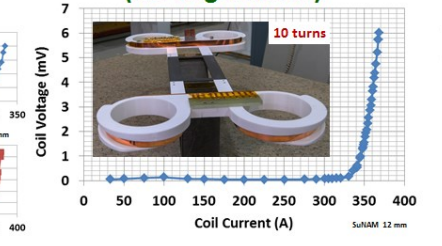
**77 K test to examine degradation, if any, with 12 mm wide ReBCO tape**



**New Overpass/Underpass Design (Compact, NO hard-way lifting, NO reverse bend, low peak field)**

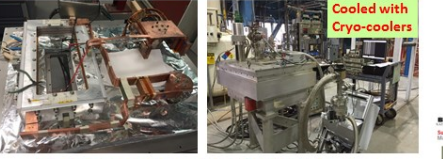
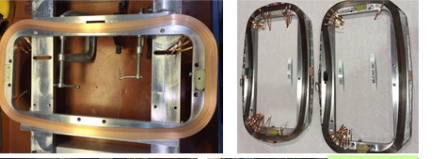


**Test Results with ReBCO Tape (NO degradation)**

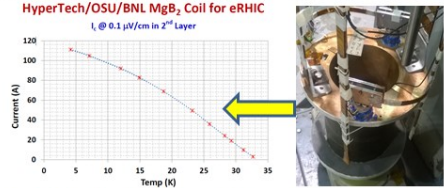
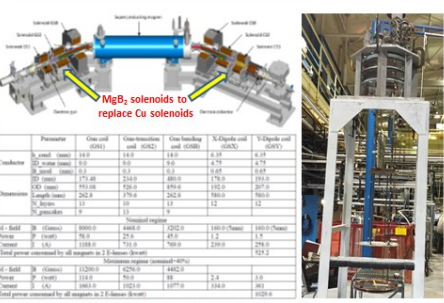
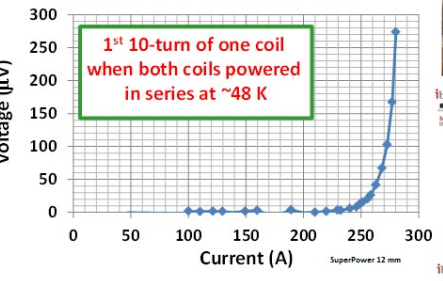


**Radiation resistant Quads and dipole**

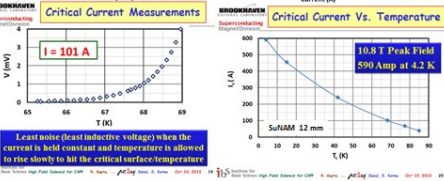
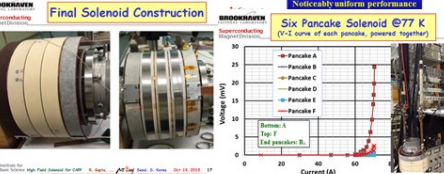
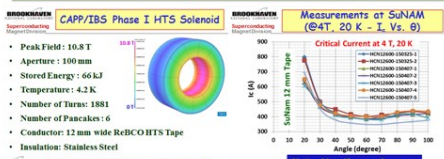
**Dipole with Curved Coils**



**Test Results with ReBCO Tape**



**High Field Solenoid Development for Axion Dark Matter Search at CAPP/IBS, KIST, Korea, WFO**



**POSTER TOMORROW**



# BNL and the US Magnet Program

- BNL is the only national lab in US that has a significant size operating superconducting circular collider
- BNL is the most recent national laboratory in the US that has successfully built a significant quantities of superconducting magnets both with industry and in-house
  - These magnets have been cost-effective, reliable and have met or exceeded all requirements (magnetic, mechanical, cryogenic, electrical, etc.)
- BNL has also been taking bold steps in starting new R&D (HTS magnets, common coil design, etc.) - such steps often bring major changes in cost-performance matrix

**BNL brings a unique insight and promise to the table for developing reliable and lower cost superconducting magnets. The collaboration and DOE should benefit from taking advantage of the asset it has.**