

A Collaboration Framework To Advance High-Temperature Superconducting Magnets For Accelerator Facilities

Testing of Mineral-insulated ReBCO Coil with Common Coil Dipole for Advancing High Field HTS/LTS Hybrid Magnet Technology

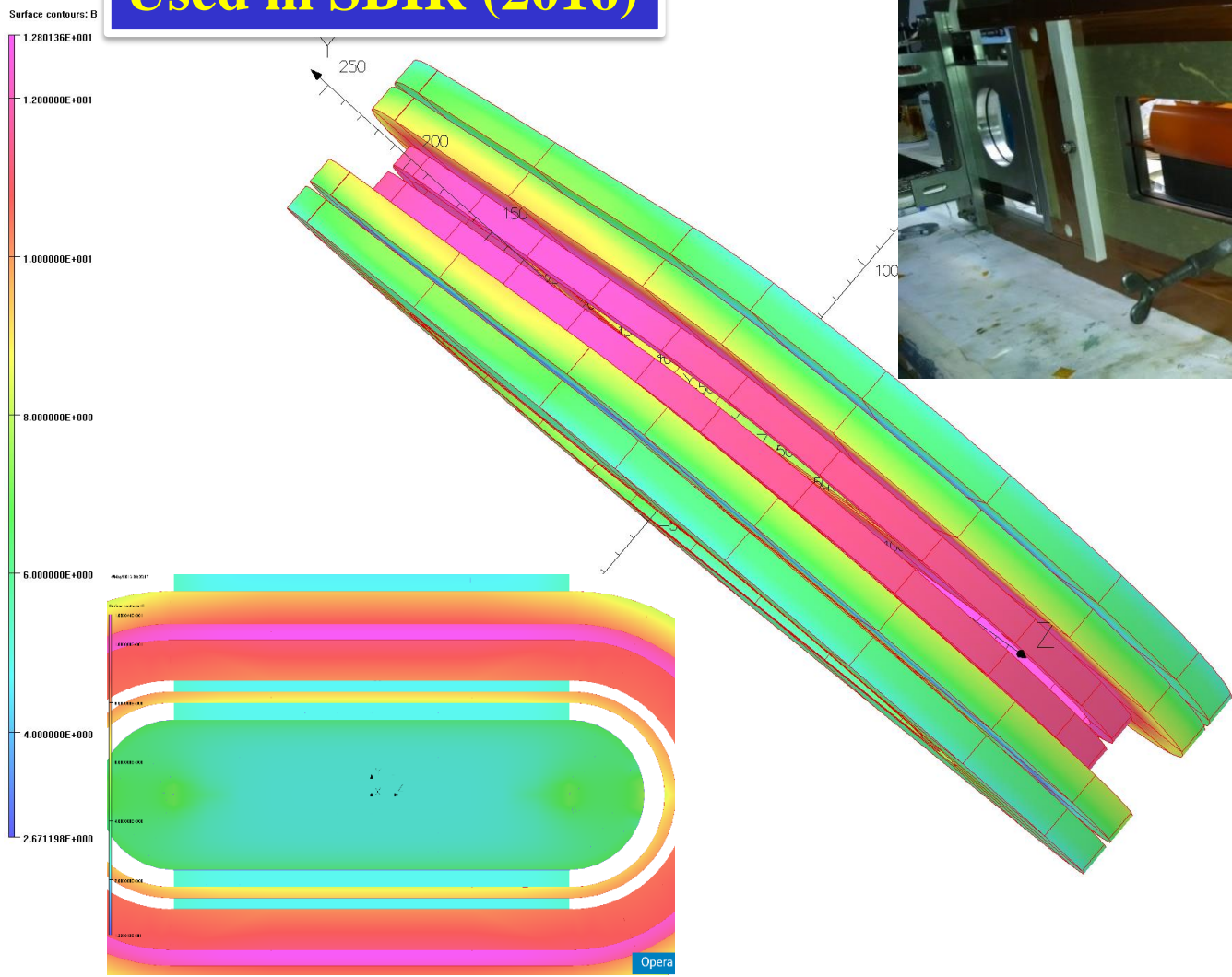
US-Japan HEP Collaboration Meeting

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July 30, 2020

Test Insert Coils in Background Field (configuration #1)

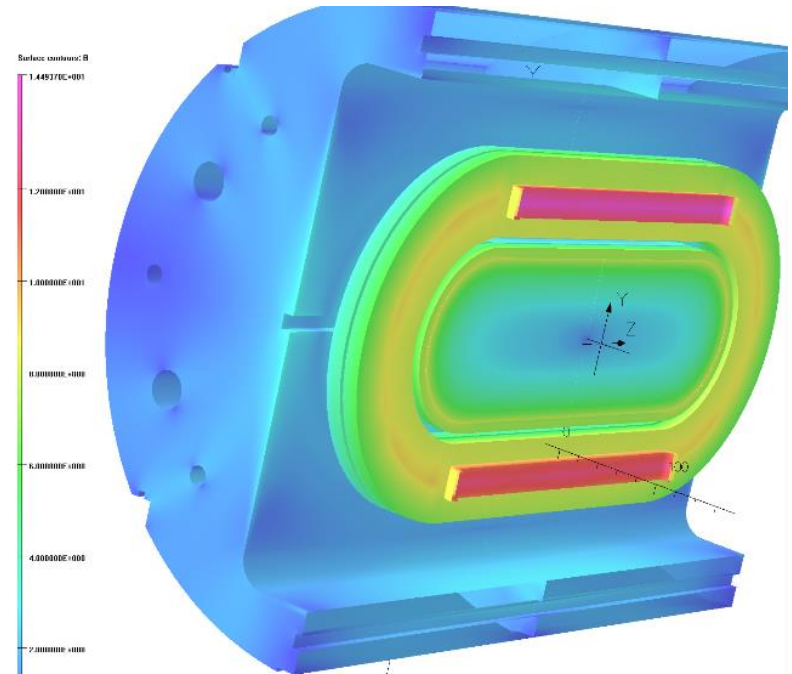
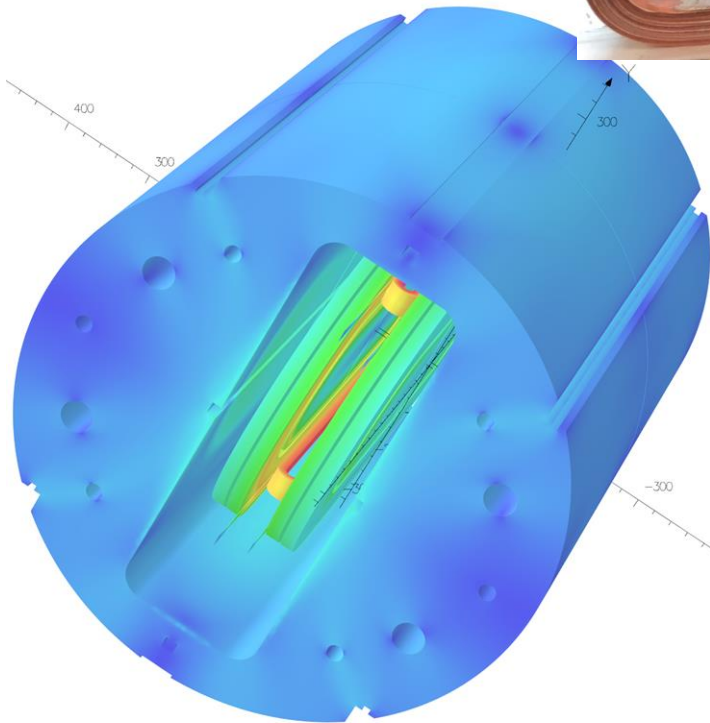
Used in SBIR (2016)



**Field
predominately
perpendicular
to the wide face
of the tape:
unfavorable
direction**

Test Insert Coils in Background Field (configuration #2)

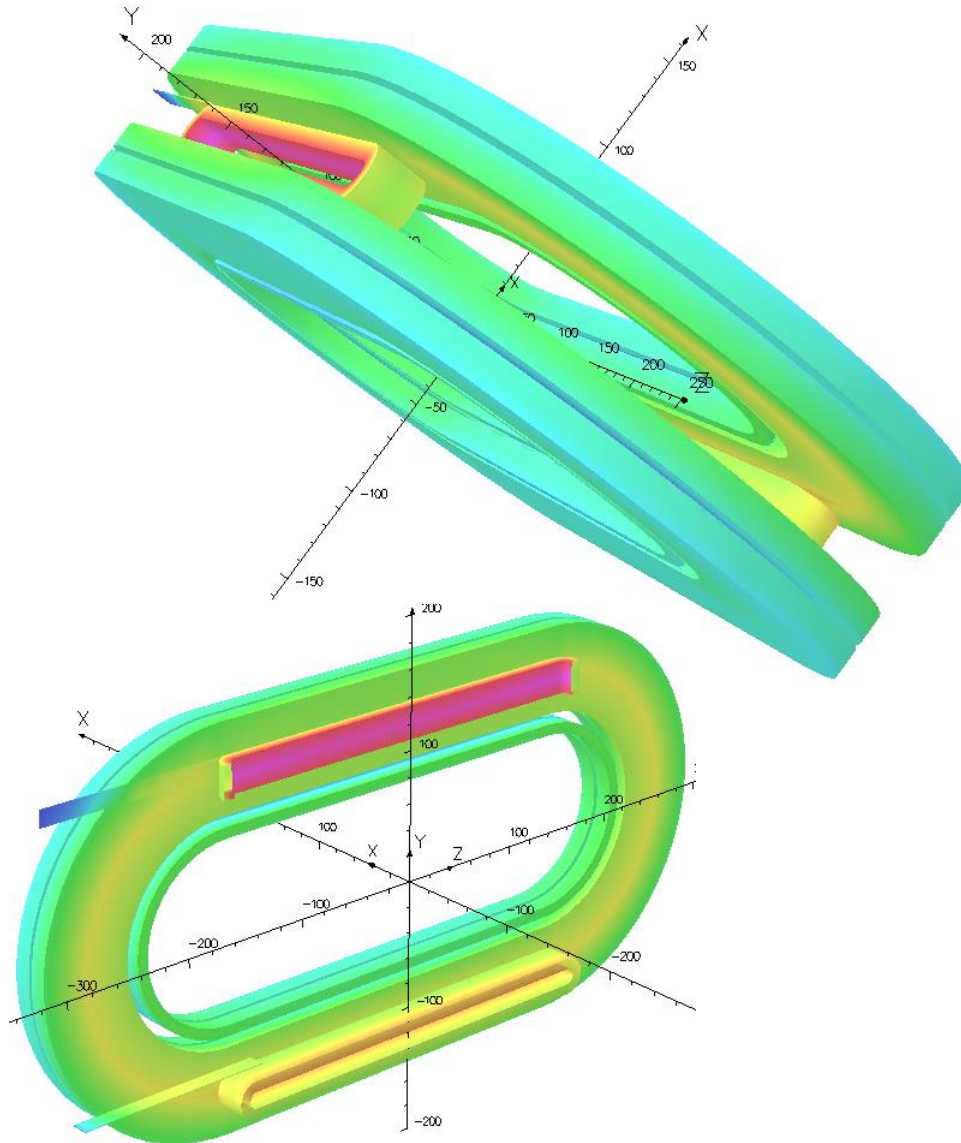
Used in MDP (2020)



Field predominately parallel to the wide face of the tape:
favorable direction – both for J_e and for magnetization

Insert Coils Test Configuration#4

Surface contours: B
1.311979E+001
1.200000E+001
1.000000E+001
8.000000E+000
6.000000E+000
4.000000E+000
2.000000E+000
1.028170E+000



Cut away view

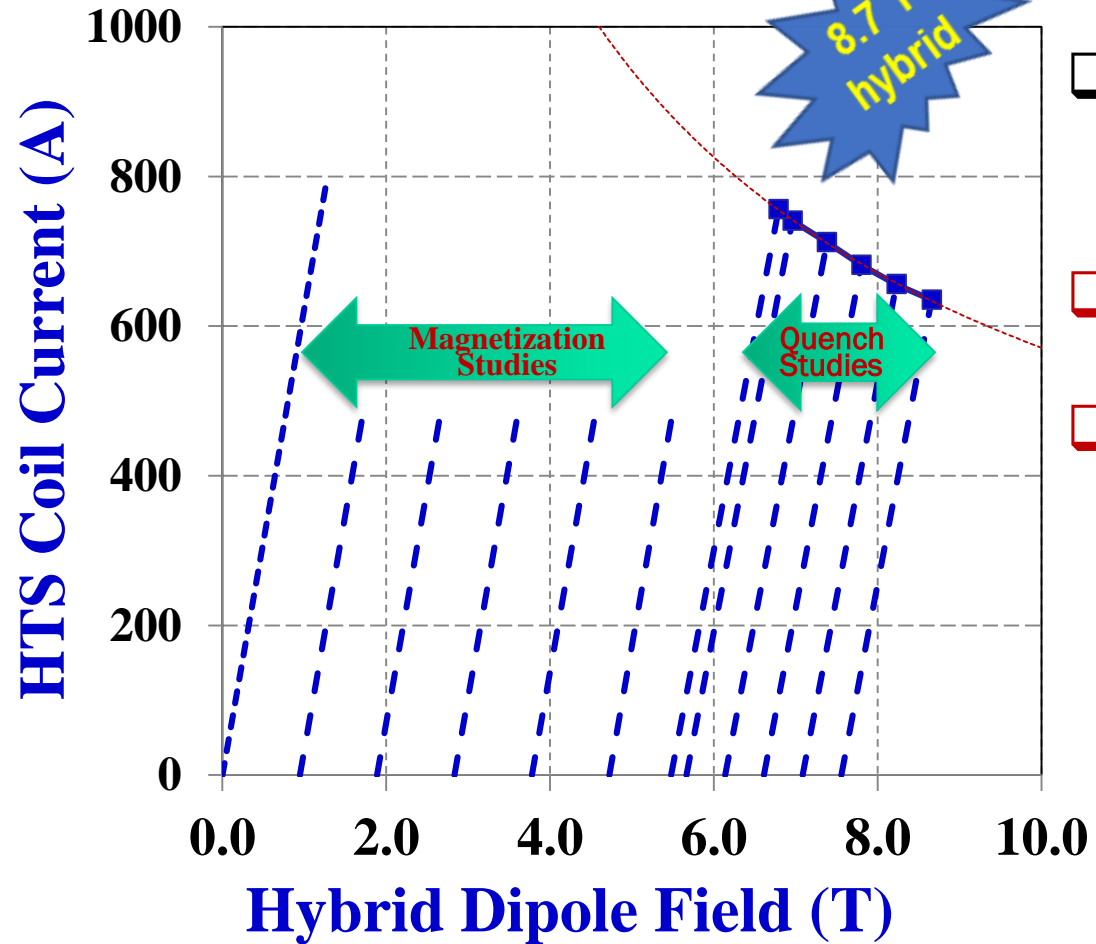
Two HTS insert coils in two bores (apertures) of the common coil dipole

(a) Upper bore: Field primarily parallel (favorable direction)

(b) Lower bore: Field primarily perpendicular (unfavorable direction)

**Proposed for US-Japan
HEP Collaboration Test**

HTS/LTS Hybrid Dipole Test (2016)



Test performed under SBIR:

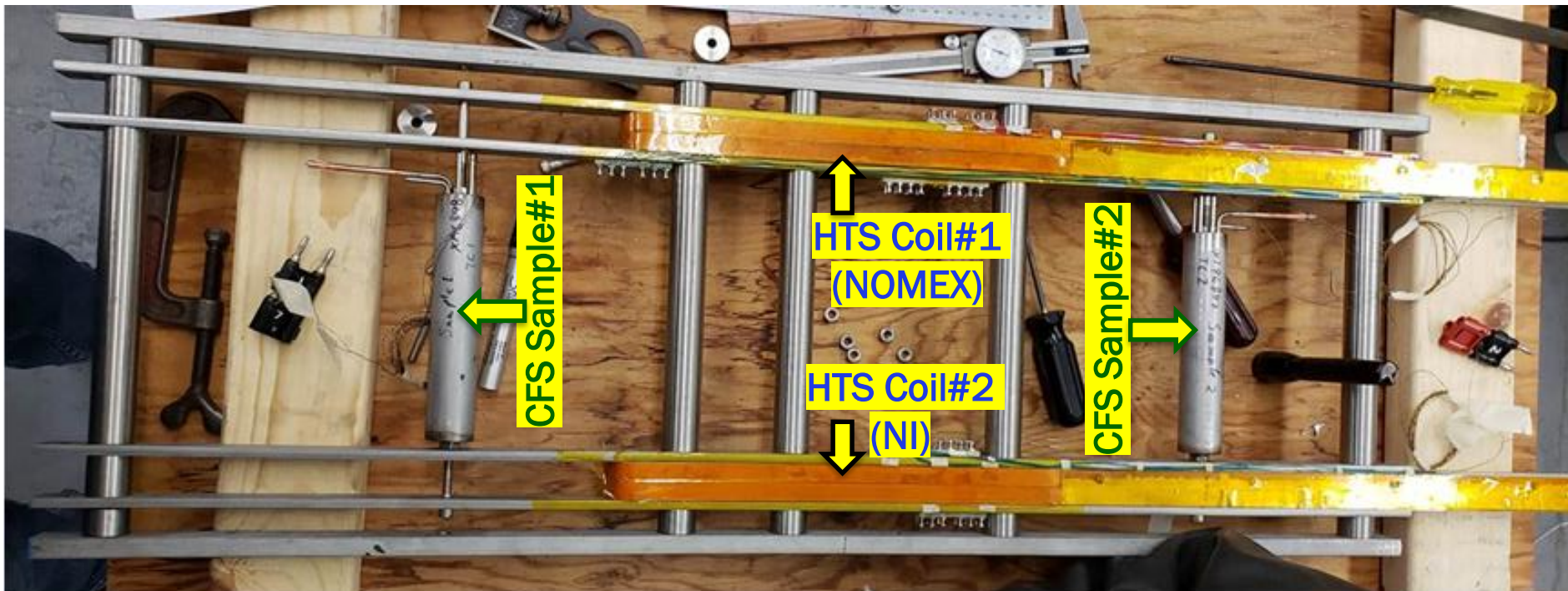
- HTS coils were ramped to quench, just like LTS coils
- HTS coils had no training
- No damage, no degradation despite several quenches

**Question unanswered:
What would happen to
HTS coils if LTS coil
quenches and dumps a
large stored energy due
to coupling?**

Reported at MT25

MDP Hybrid Dipole Test (2020)

A multi-test platform (four tests in one go)

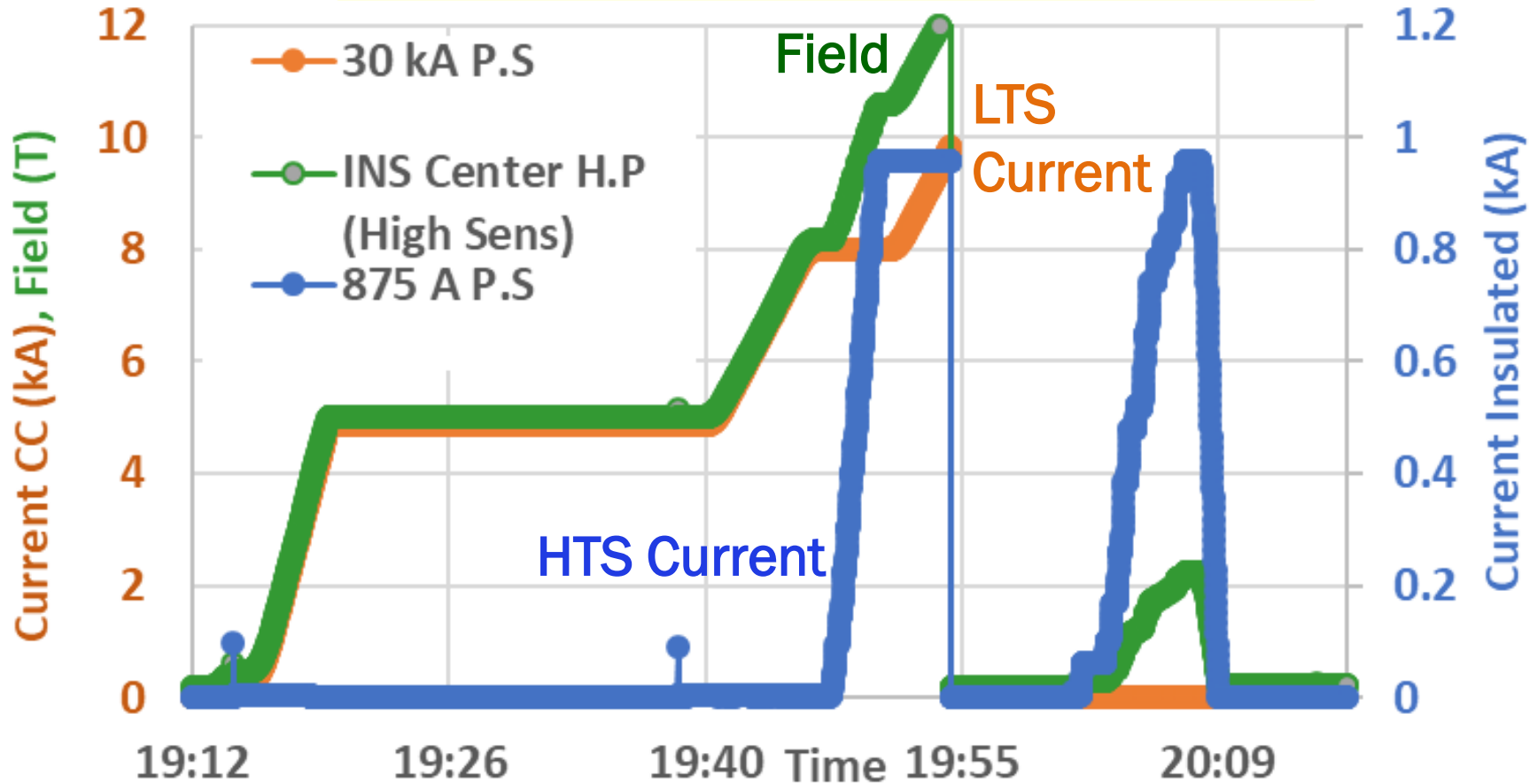


KEK should provide HTS coils (pre-tested at 77 K)
in a structure that can be inserted in DCC017

MDP HTS/LTS Hybrid Dipole (2020) (HTS coils survived many quenches in LTS)

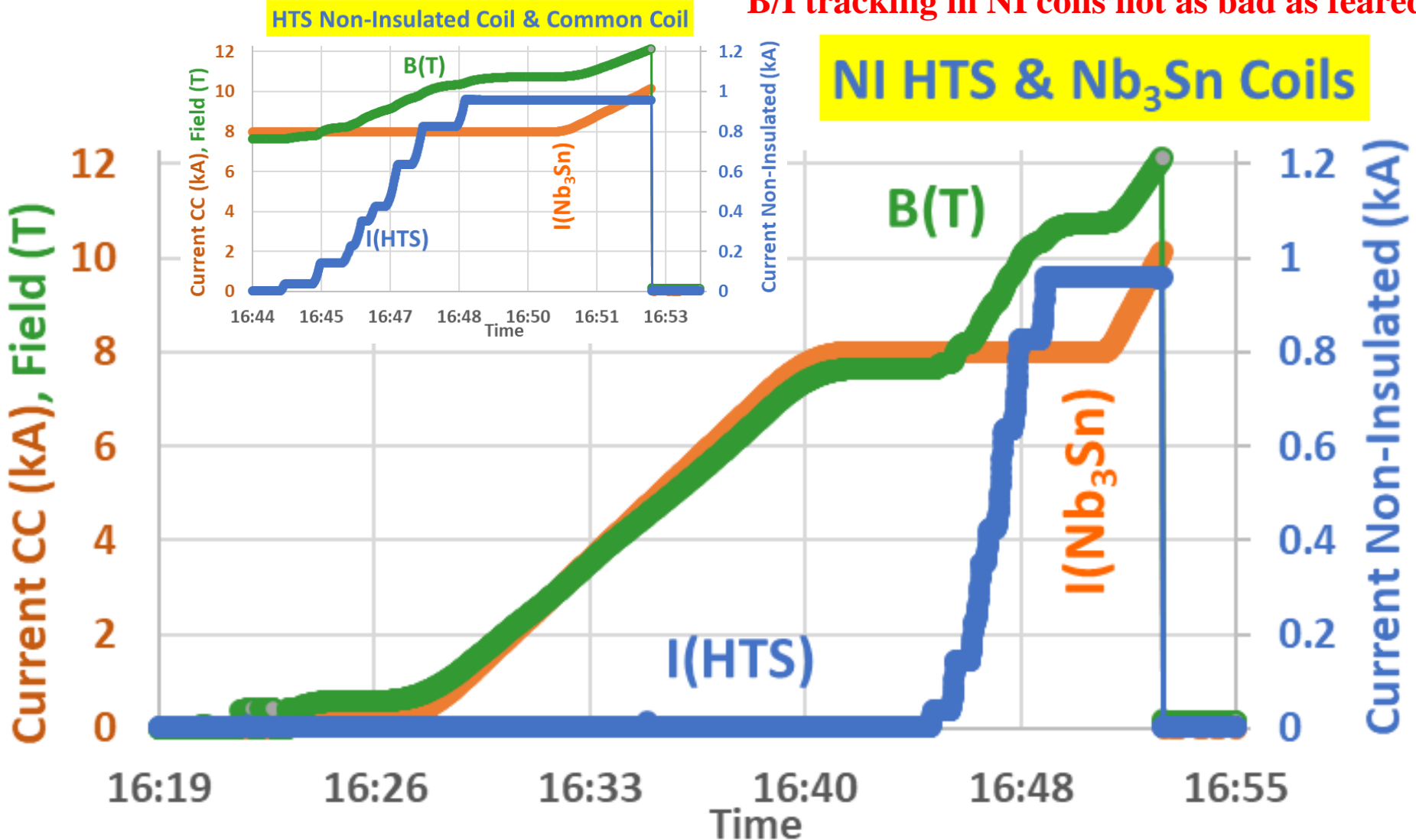
2/13/20

HTS Insulated Coil & Common Coil



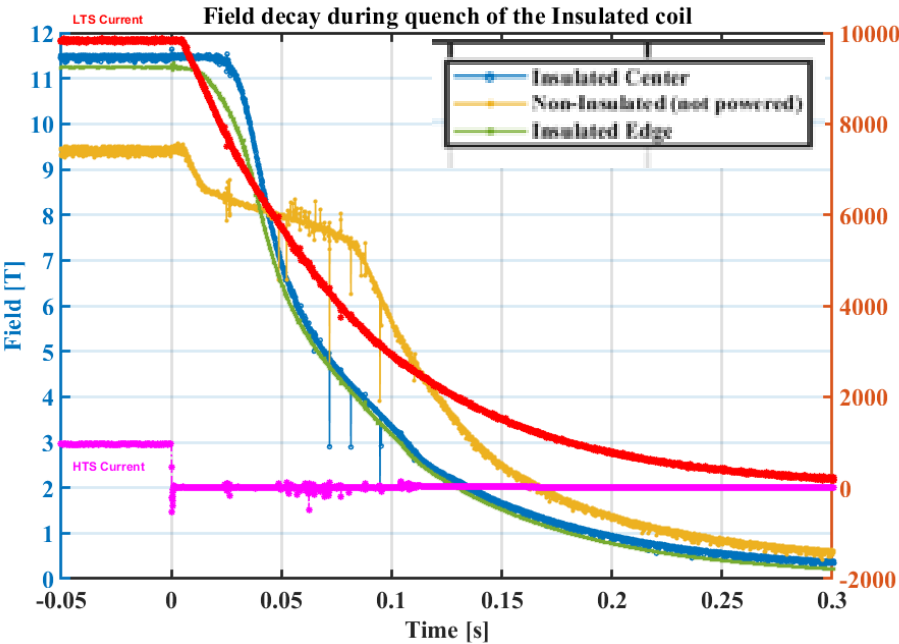
ReBCO/Nb₃Sn Hybrid Dipole with NI Coils

B/I tracking in NI coils not as bad as feared



Comparison of Insulated and NI HTS Coils (unique test from 2-in-1 hybrid dipole)

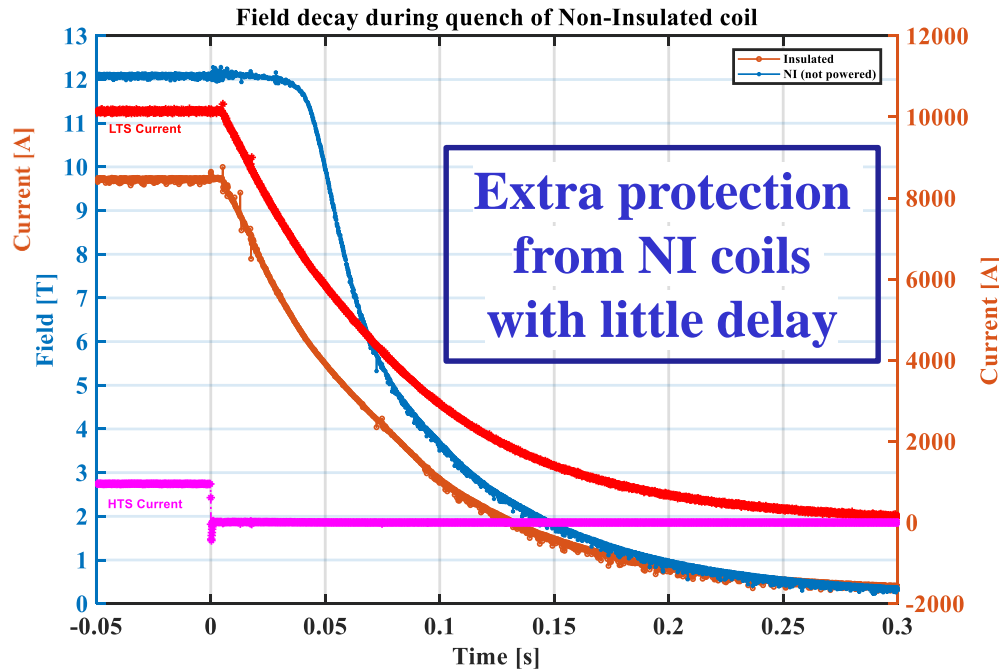
Insulated Coil



- I(LTS)
- I(HTS), insulated coil
- B at the center of insulated coil
- B at the edge of insulated coil
- B at the center of NI coil (not powered)

Very interesting results from NI coils

Non-insulated Coil



- I(LTS)
- I(HTS), non-insulated coil
- B at the center of non-insulated coil
- B at the center of insulated coil (not powered)

Lessons learnt that are relevant to US-Japan HEP Collaboration Test (1)

- HTS coils remained protected despite many quenches and trips in LTS coils dumping energy in HTS coils.
- Quenching HTS coils was limited by the power supply.
- MDP coils were made with 12 mm wide tape, whereas KEK coils will be made with 4 mm wide tape.
- We should be able to get to the quench current at any reasonably low field in the configuration when the field from Nb₃Sn coils is predominately perpendicular (unfavorable) to the wide face of the tape, however, not necessarily when it is predominately parallel (favorable).
- **New power supply and quench system is part of this year budget**

Lessons learnt that are relevant to US-Japan HEP Collaboration Test (2)

- The maximum hybrid field was not limited by the HTS coils, but interestingly it was limited by the LTS coils.
- There was no structure between HTS coils and LTS coils. HTS coils, pushed by the Lorentz forces, directly leaned against the LTS coils. This created a local high stress/strain region in Nb₃Sn coils of the common coil magnet – discontinuity where the HTS coils ended.
- We tried several combinations of the currents in the HTS and LTS coils, but the maximum reachable field was always limited by the LTS coils.
- **KEK coils should have a support structure which either contains the Lorentz force or at least distributes them.**