

Progress in Q2pF Design (Symmetric Wedges)

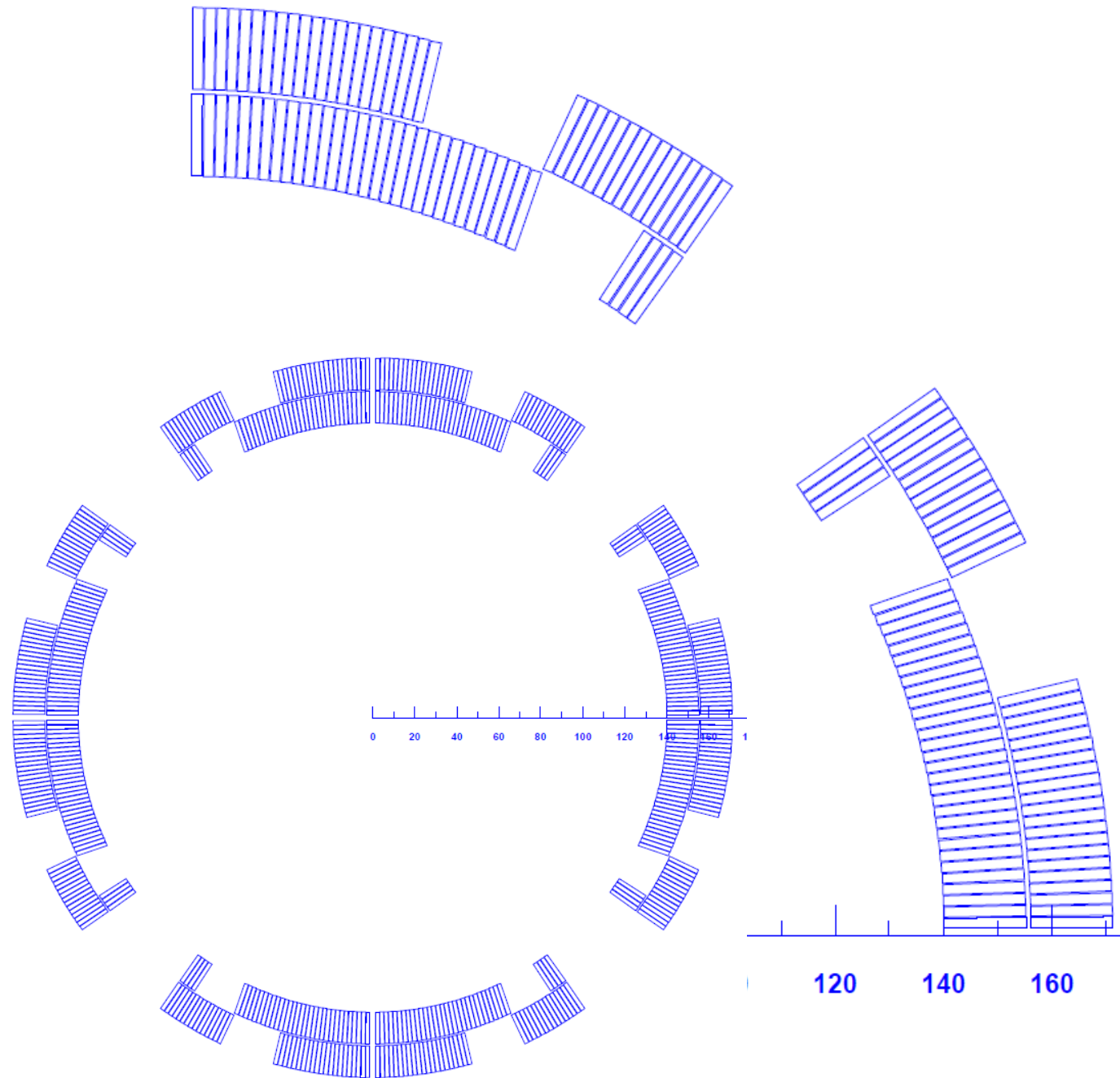
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June 20, 2023



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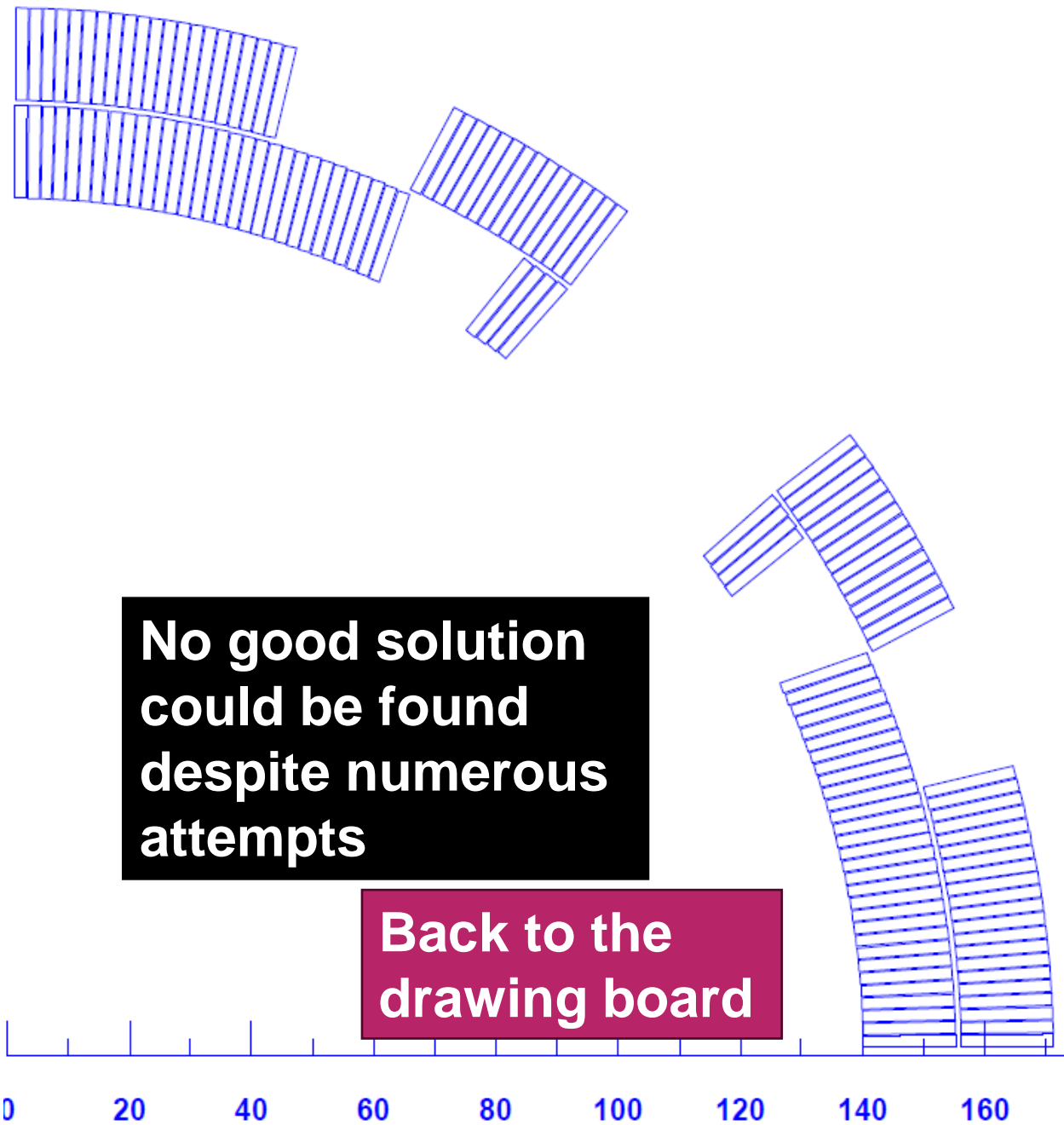
Review of the Current Design

- Field Quality Optimized
- Peak field Optimized
- One wedge per layer only
- Poles of Outer and Inner layers well aligned
- Collaring process will provide pre-stress
- **However, the wedges are not exactly symmetric**



Design with Wedges Forced Symmetric (using ROXIE feature)

- Field Quality Optimized
- Peak field Optimized
- Poles of Outer and Inner aligned and together
- wedges are now exactly symmetric
- **However, collaring process will not provide good pre-stress (note: parallel poles)**



LHC Style Cable used in Quad & Dipole (based on full keystone for Q2pF and B1ApF)

EIC →

LHC →

EIC →

LHC →

No	Name	height	width_i	width_o	ns	transp.	degrd	Comment
1	EICLHCB	15.1	1.816	1.984	28	115	5	LHC IN KEYSTOE FOR EIC DIPOLE
1	EICLHCQ	15.1	1.79	2.01	28	115	5	LHC IN KEYSTONE FOR EICIR QUAD
1	EICLHC01	15.1	1.786	2.014	28	115	5	LHC CABLE KEYSTOR FOR EIC 4,2K
2	EIC3642	19.4	1.773	2.027	36	115	3	EIC 36 STRAND Ø4,2K
3	EIC3618	19.4	1.773	2.027	36	115	3	EIC 36 STRAND Ø1,8K
4	EIC3642A	19.4	1.788	2.012	36	115	3	EIC 36 STRAND Ø4,2K 2 Layers
5	CABLE01	15.1	1.736	2.064	28	115	5	MB INNER LAYER,STR01
6	CABLE02	15.1	1.362	1.598	36	100	5	MB OUTER LAYER,STR01
7	SINGLE	0.94	0.94	0.94	1	0	0	SINGLE STRAND
8	GSI1CAB	9.74	1.061	1.271	30	74	0	GSI001 (RHIC) CABLE
9	GSI001	9.73	1.111	1.321	30	74	0	GSI001 following Wanderer
10	20MMCABLE	20	1.736	2.172	37	0	0	20mm cable
11	20MMCBNOK	20	13.8	13.8	280	0	0	7x20mm cable, no keystone
12	20MMCAB2	20	1.8	2	37	0	0	20 mm cable 2

No	Name	Cable Geoa.	Strand	Filament	Insul	Trans	Quench Mat.	T_o	Comment
1	EICLHCB2K	EICLHCB	STREIC1	NBTII	ALLPOLYIL	TRANS1	NONE	2	LHC INNER FOR EIC IR QUAD Ø2K
2	EICLHCQ2K	EICLHCQ	STREIC1	NBTII	ALLPOLYIL	TRANS1	NONE	2	LHC INNER FOR EIC IR DIPOLE Ø2K
3	LHCIN42K	EICLHC01	STREIC1	NBTII	ALLPOLYIL	TRANS1	NONE	4,2	LHC INNER FOR EIC Ø4,2K
4	YELLOWIN	CABLE01	STR01	NBTII	ALLPOLYIL	TRANS1	NONE	1.9	V6-1 DESIGN DIPOLE INNER
5	YELLOWOU	CABLE02	STR02	NBTIO	ALLPOLYIL	TRANS1	NONE	1.9	V6-1 DESIGN DIPOLE OUTER

Keystone angle for cable width << coil radius

	Q2pF	B1ApF
Cable height	15.1	15.1
Cable mid-thickness	1.9	1.9
Insul (one side)	0.12	0.12
Coil i.r.	140	185
Avg Rad	147.55	192.55
dt	0.2190	0.1678
Width_i	1.790	1.816
width_o	2.010	1.984

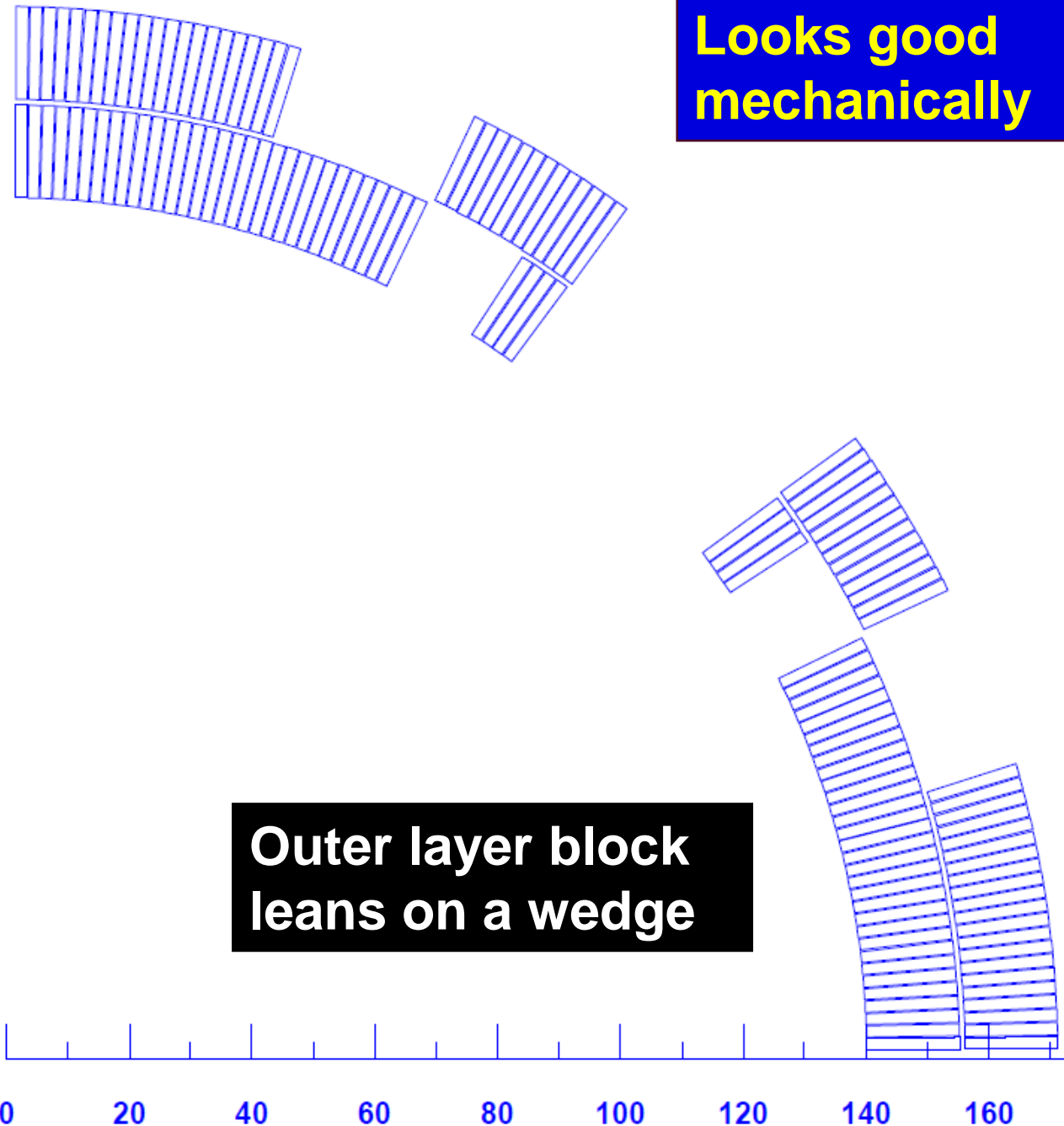
Note: Keystones are reduced for EIC

Cables considered for EIC: "EICLHCB2K" and "EICLHCQ2K" (EICLHCB and EICLHCQ)
Similar to LHC inner: "YELLOWIN" (CABLE01)

Try cable with different keystone ("Q" cable, instead of "B" cable)

Design with Wedges Forced Symmetric (with EIC “Q” cable)

- Field Quality Optimized
- Peak field Optimized
- Poles of Outer and Inner aligned and together
- wedges made exactly symmetric with ROXIE feature
- Collaring process should provide a good pre-stress (note: wedge shape at poles)



Comparison with the Previous Design

Previous Design

Block Data 2D

No	Type	NCab	R	ϕ	α	Current	Cable name	N1	N2
1	Cos	30	140	0,5	0	-8500	EICLHCB2K	2	20
2	Cos	4	140	31,179	25,196	-8500	EICLHCB2K	2	20
3	Cos	21	156	0,5	0	-8500	EICLHCB2K	2	20
4	Cos	15	156	17	30	-8500	EICLHCB2K	2	20

No	X1	Xu	Xs	String	Act	Block
1	3	9	7,2697	PHIR	2	2
2	25	33	32,8991	ALPHA	2	2
3	6	10	8,6236	PHIR	2	4
4	18	28	25,2508	ALPHA	2	4

New Design

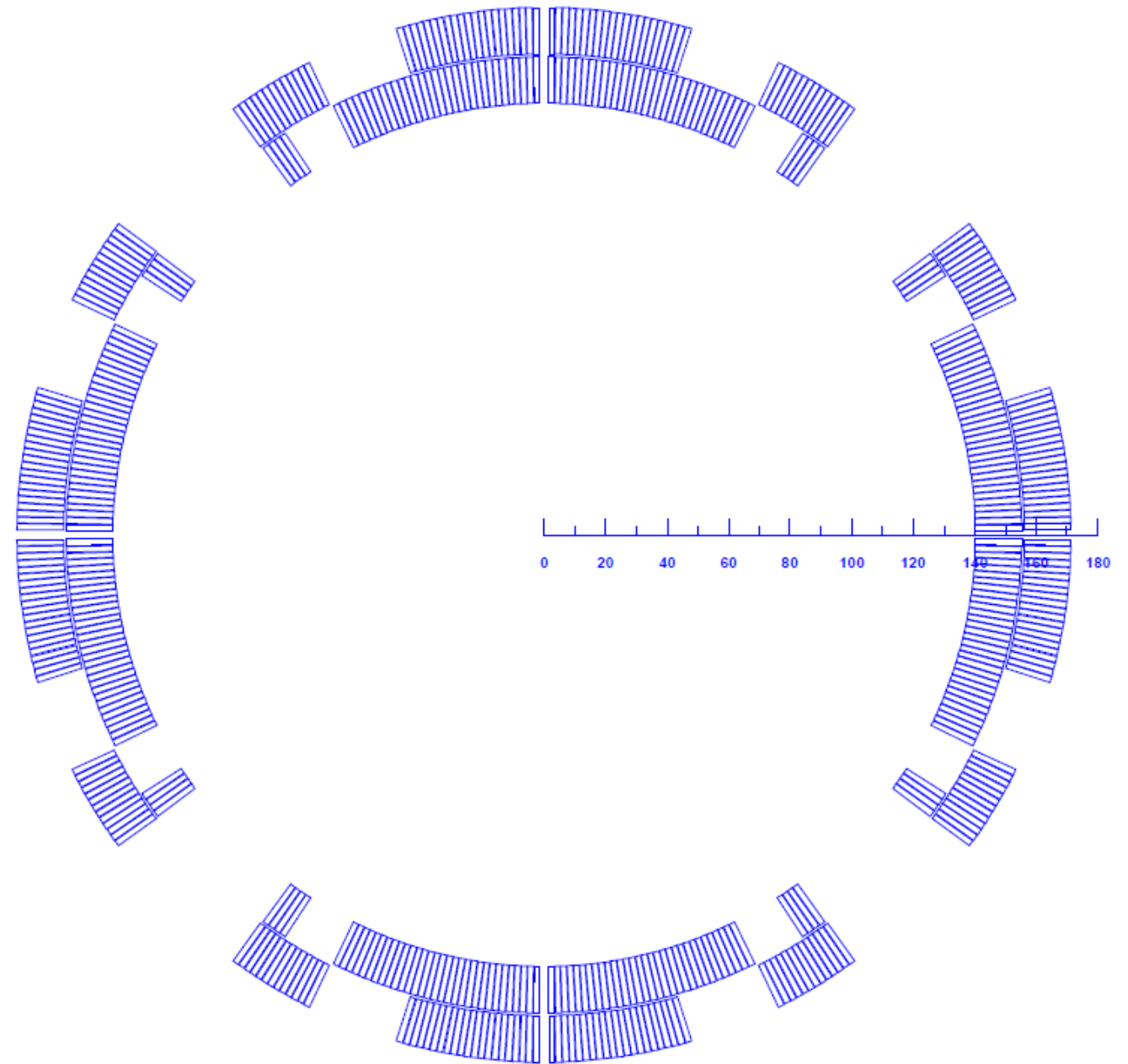
Block Data 2D

No	Type	NCab	R	ϕ	α	Current	Cable name	N1	N2
1	Cos	31	140	0,54	0	-8500	EICLHCQ2K	2	20
2	Cos	4	140	31,179	25,196	-8500	EICLHCQ2K	2	20
3	Cos	21	156	0,54	0	-8500	EICLHCQ2K	2	20
4	Cos	13	156	17	30	-8500	EICLHCQ2K	2	20

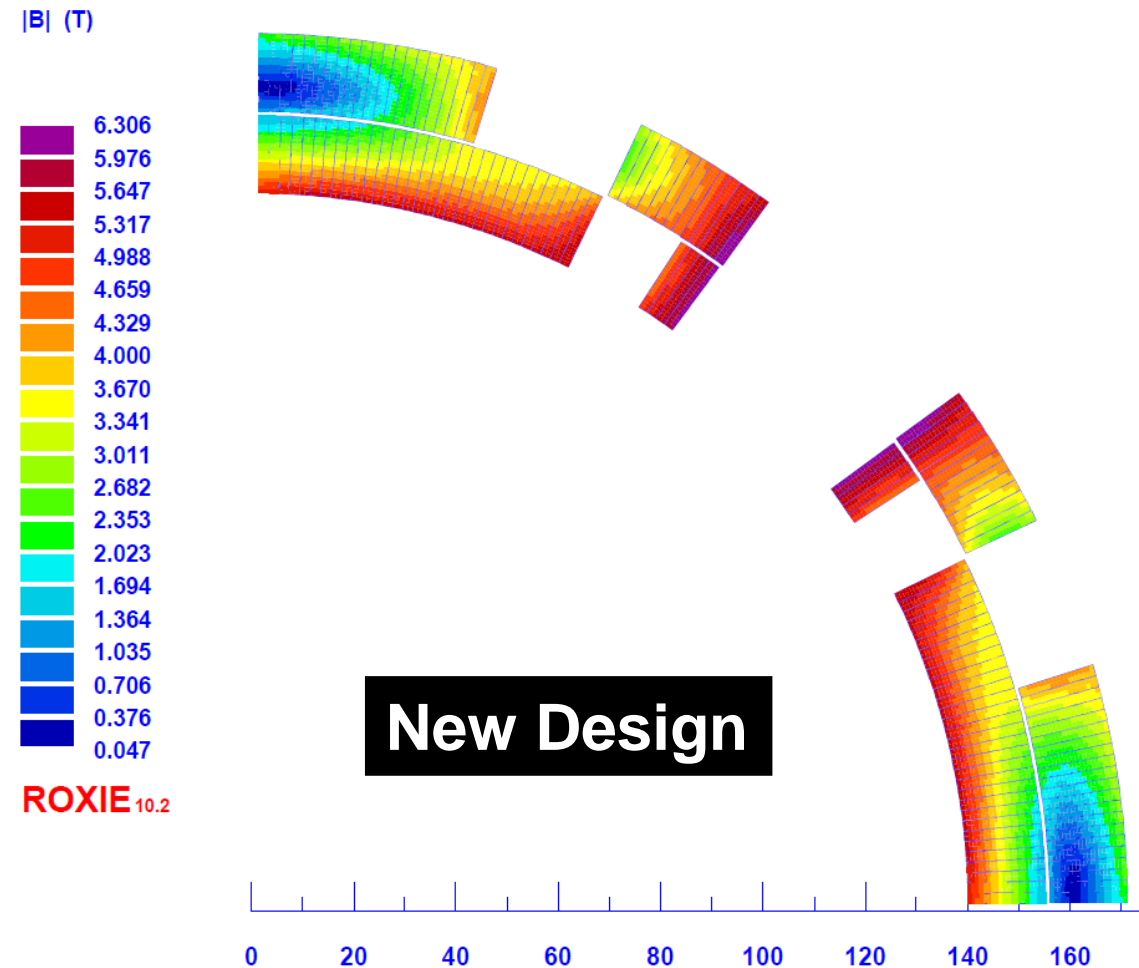
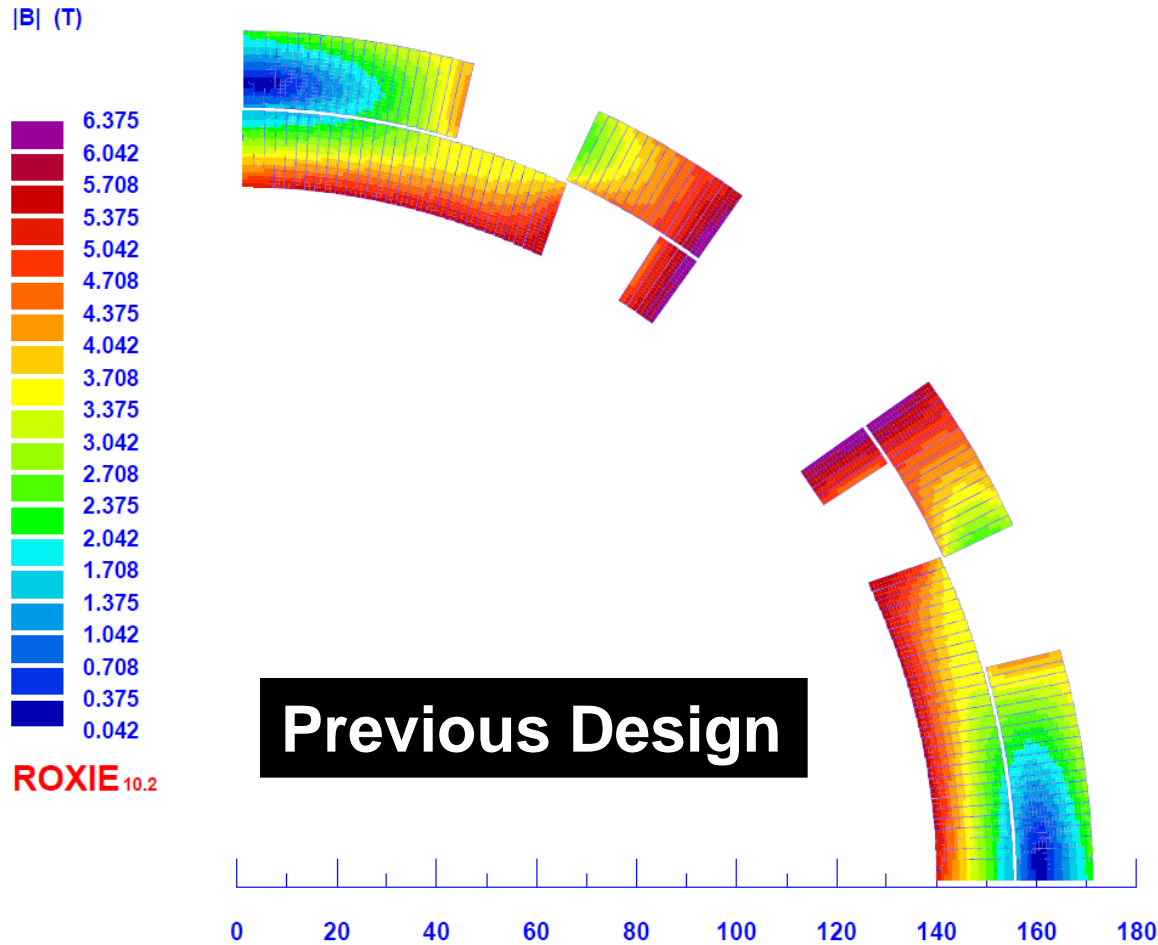
No	X1	Xu	Xs	String	Act	Block
1	3	9	6,44	PHIRS	2	2
2	6	12	10,34	PHIRS	2	4
3	0	0	0	ALPHRS	2	2
4	0	0	0	ALPHRS	2	4

**One turn less in total (69 instead of 70)
Inner layer has one more, outer two less**

Full View of the Coil Design

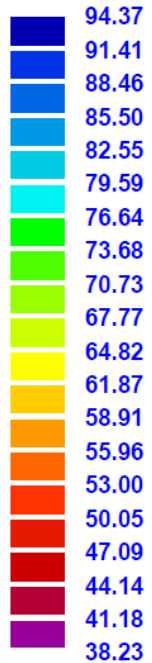


Comparison with the Previous Design (Peak Fields)

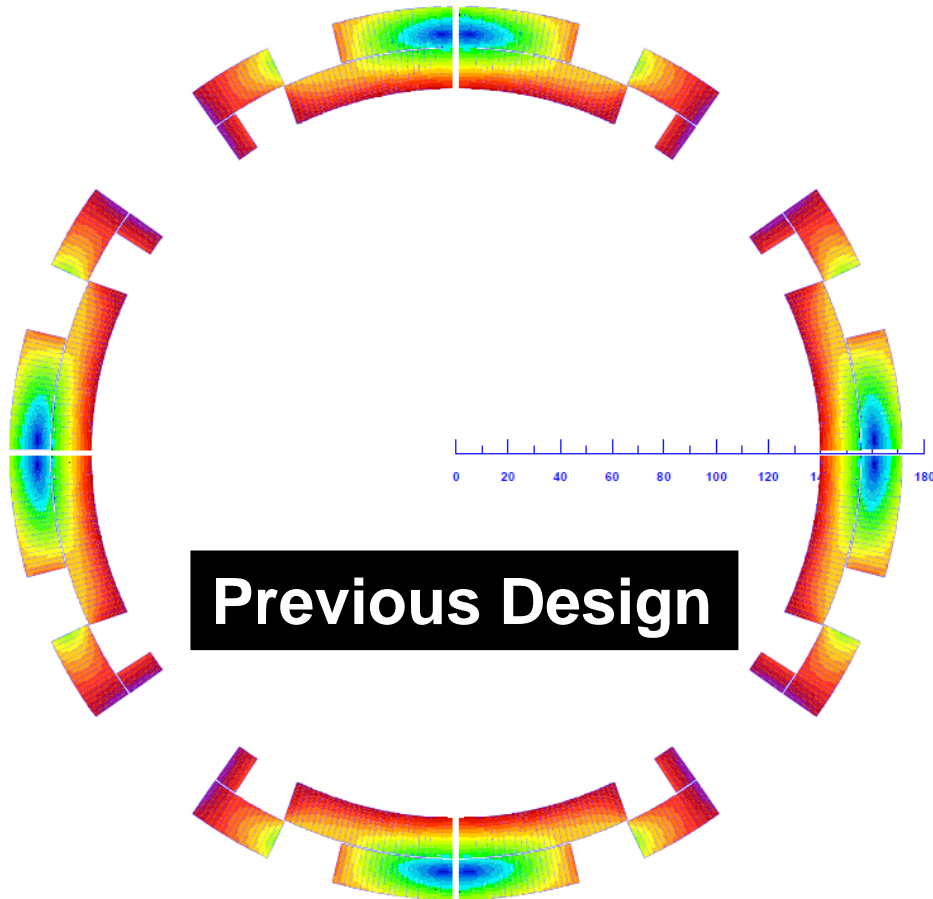


Comparison with the Previous Design (Quench Margin)

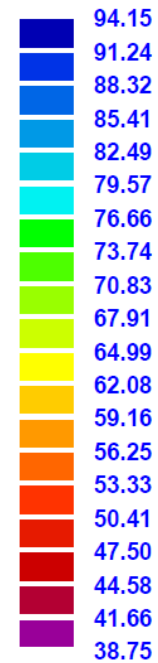
Margin to quench (%)



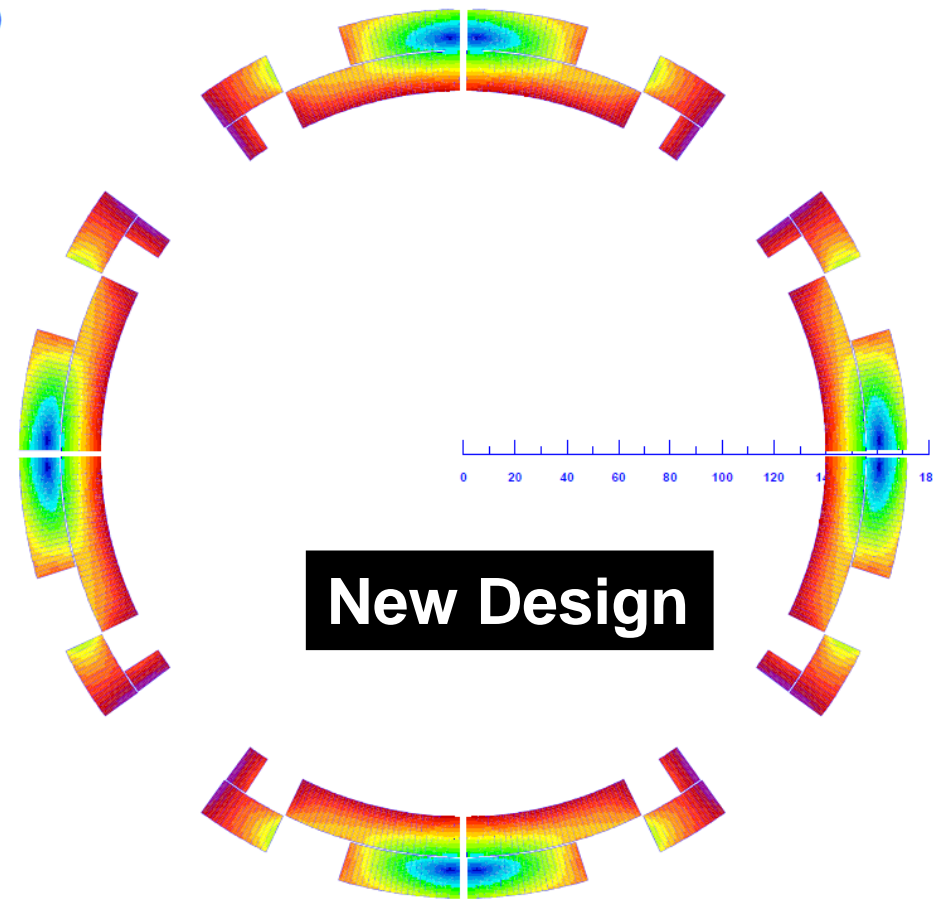
ROXIE_{10.2}



Margin to quench (%)



ROXIE_{10.2}



Comparison with the Previous Design (Field Harmonics)

Previous Design

New Design

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HARMONIC ANALYSIS NUMBER ..... 1
MAIN HARMONIC ..... 2
REFERENCE RADIUS (mm) ..... 83.0000
X-POSITION OF THE HARMONIC COIL (mm) ..... 0.0000
Y-POSITION OF THE HARMONIC COIL (mm) ..... 0.0000
MEASUREMENT TYPE ..... ALL FIELD CONTRIBUTIONS
ERROR OF HARMONIC ANALYSIS OF Br ..... 0.8991E-04
SUM (Br(p) - SUM (An cos(np) + Bn sin(np))

MAIN FIELD (T) ..... 3.167908
MAGNET STRENGTH (T/(m^(n-1))) ..... 38.1676
    
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NORMAL RELATIVE MULTIPOLES (1.D-4):
b 1:   -0.16188  b 2: 10000.00000  b 3:   0.00620
b 4:   -0.01232  b 5:   0.02472  b 6:   0.26673
b 7:   -0.00233  b 8:  -0.00086  b 9:   0.00075
b10:   0.04287  b11: -0.00012  b12: -0.00000
b13:  -0.00002  b14: -0.57513  b15: -0.00000
b16:  -0.00000  b17: -0.00000  b18:   0.01593
    
```

```

HARMONIC ANALYSIS NUMBER ..... 1
MAIN HARMONIC ..... 2
REFERENCE RADIUS (mm) ..... 83.0000
X-POSITION OF THE HARMONIC COIL (mm) ..... 0.0000
Y-POSITION OF THE HARMONIC COIL (mm) ..... 0.0000
MEASUREMENT TYPE ..... ALL FIELD CONTRIBUTIONS
ERROR OF HARMONIC ANALYSIS OF Br ..... 0.6776E-04
SUM (Br(p) - SUM (An cos(np) + Bn sin(np))

MAIN FIELD (T) ..... 3.147502
MAGNET STRENGTH (T/(m^(n-1))) ..... 37.9217
    
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NORMAL RELATIVE MULTIPOLES (1.D-4):
b 1:   -0.14254  b 2: 10000.00000  b 3:   0.00250
b 4:   -0.01577  b 5:   0.02641  b 6:  -0.10295
b 7:   -0.00201  b 8:  -0.00094  b 9:   0.00065
b10:  -0.40774  b11: -0.00011  b12:   0.00000
b13:  -0.00002  b14:  -0.46484  b15:   0.00000
b16:  -0.00000  b17:  -0.00000  b18:   0.00550
    
```

**A good 2-d solution with symmetric wedges found.
We are now good to resume with the 3-d optimization.**