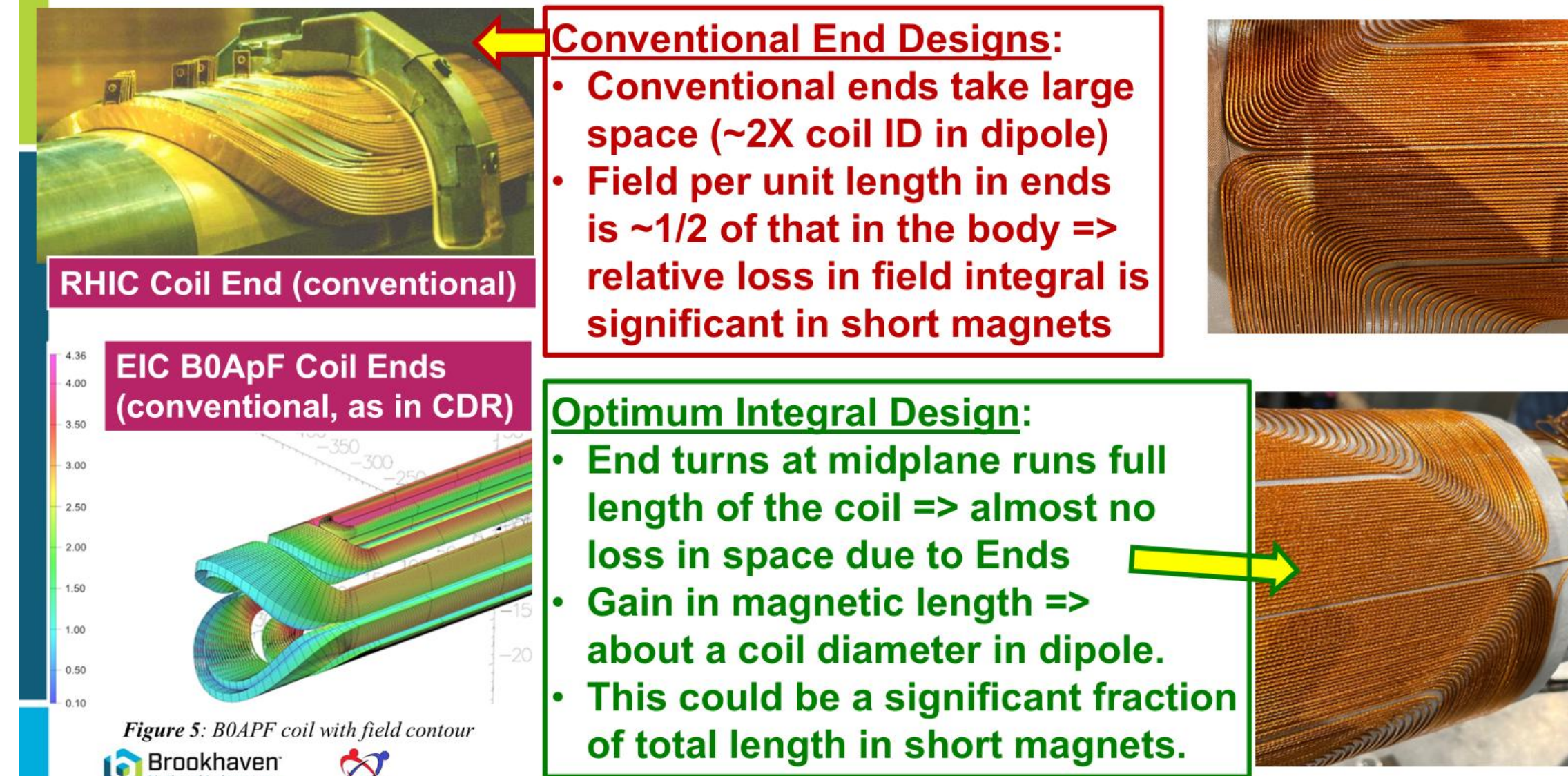




OPTIMUM INTEGRAL DESIGN

Optimum Integral Design – What is new and why is it important?



Basic Principle of the Optimum Integral Design

Modulation of the current in the straight section (SS) of the conventional designs:

$$I(\theta) = I_o \cdot \cos(n\theta)$$

...and then ends are optimized separately.

Contribution to field from the ends is small and field integral is primarily determined by the length of the SS.

In the optimum integral design, turns at midplane extend full length, while the length of other turns decreases with the angle.

Cos theta azimuthal distribution is obtained in an integral sense, i.e., not in " $I(\theta)$ ", but in " $I(\theta) \cdot L(\theta)$ ":

$$I(\theta) \cdot L(\theta) = I_o \cdot L_1(\theta) \propto I_o \cdot L_o \cdot \cos(n\theta)$$

Conventional Design Approach

A two-step process:

Step 1: Optimize coil cross-section to obtain cosine theta like distribution:

$$I(\theta) = I_o \cdot \cos(n\theta)$$

Step 2: Optimized ends for harmonics (also, optimize both for low peak fields)

Each step limits the maximum integral field

Optimum Integral Magnet Design Approach

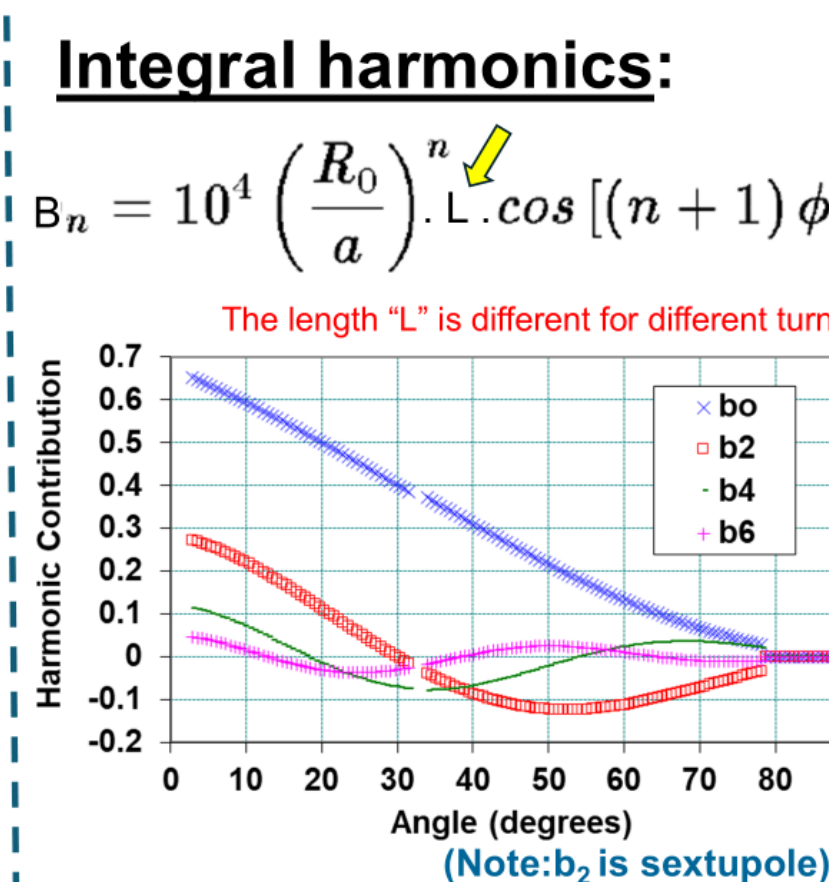
Optimize cross-section and ends together to obtain an integrated cosine theta distribution

$$I(\theta) \cdot L(\theta) = I_o \cdot L_1(\theta) \propto I_o \cdot L_o \cdot \cos(n\theta)$$

For no wedges or end spacer, function varies linearly => Modulate it to cos theta

> Full-length midplane turn defines the length of the magnet

Essentially no loss due to magnet ends



Integral harmonics can be optimized with EXCEL

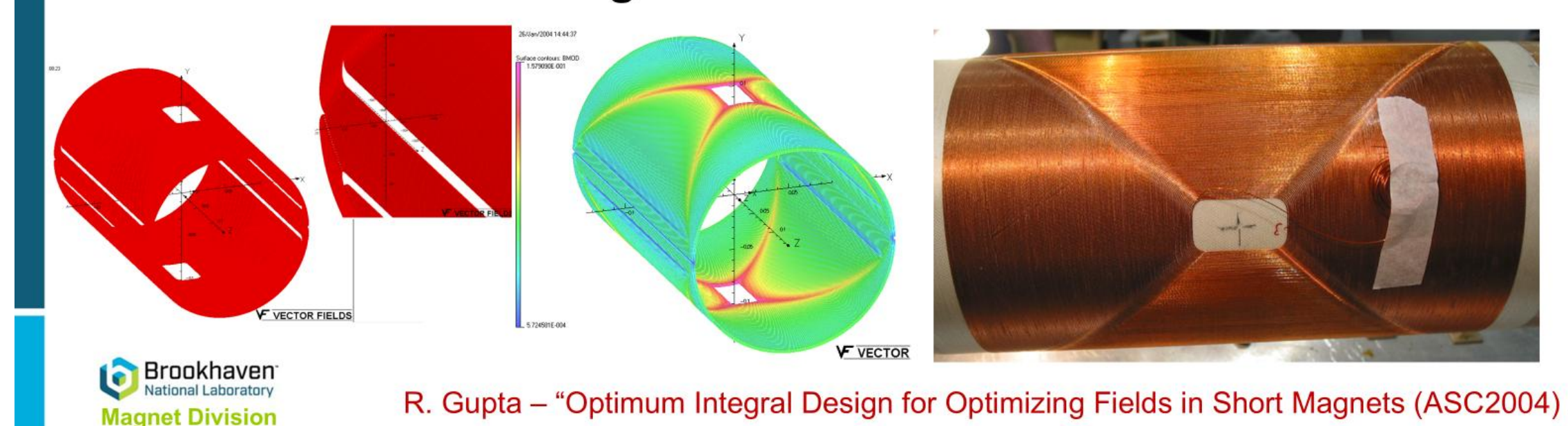
A computer program, IntegralOpt, has been developed to optimize a coil pattern. It works fast as it directly computes integral harmonics from line current (rather first compute field and then harmonics). It also creates files for OPERA3d & RAT models and winding pattern.

First Optimum Integral Magnet: AGS Corrector (2004)

> **Note:** Almost the full use of available azimuthal and axial space by the conductor (very high fill factor).

> **Some space is needed for the leads at the pole.**

> That, and a small azimuthal spacer was sufficient to obtain field quality needed in corrector magnets

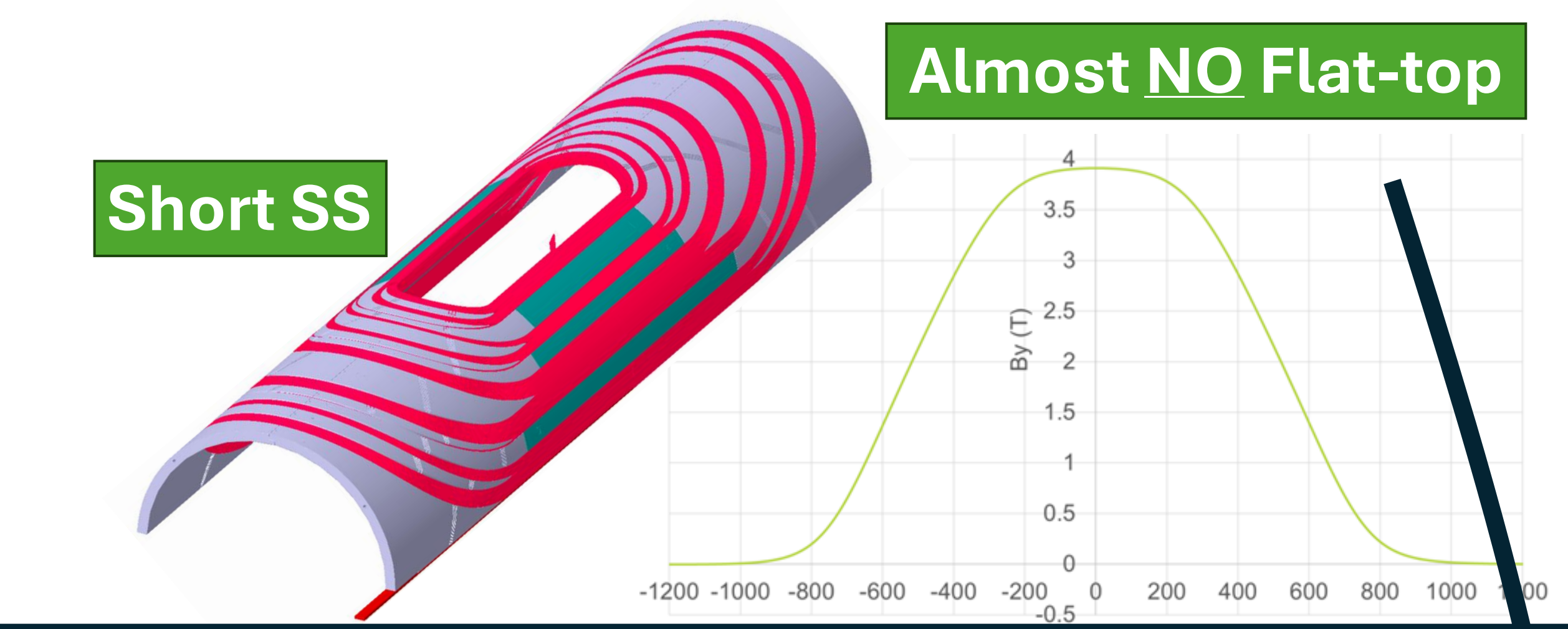


OPTIMUM INTEGRAL B1aPF

GOAL: Examine the benefit of replacing cable magnet (current design) with a direct wind optimum integral dipole.

Design Parameters of the Cable Magnet:

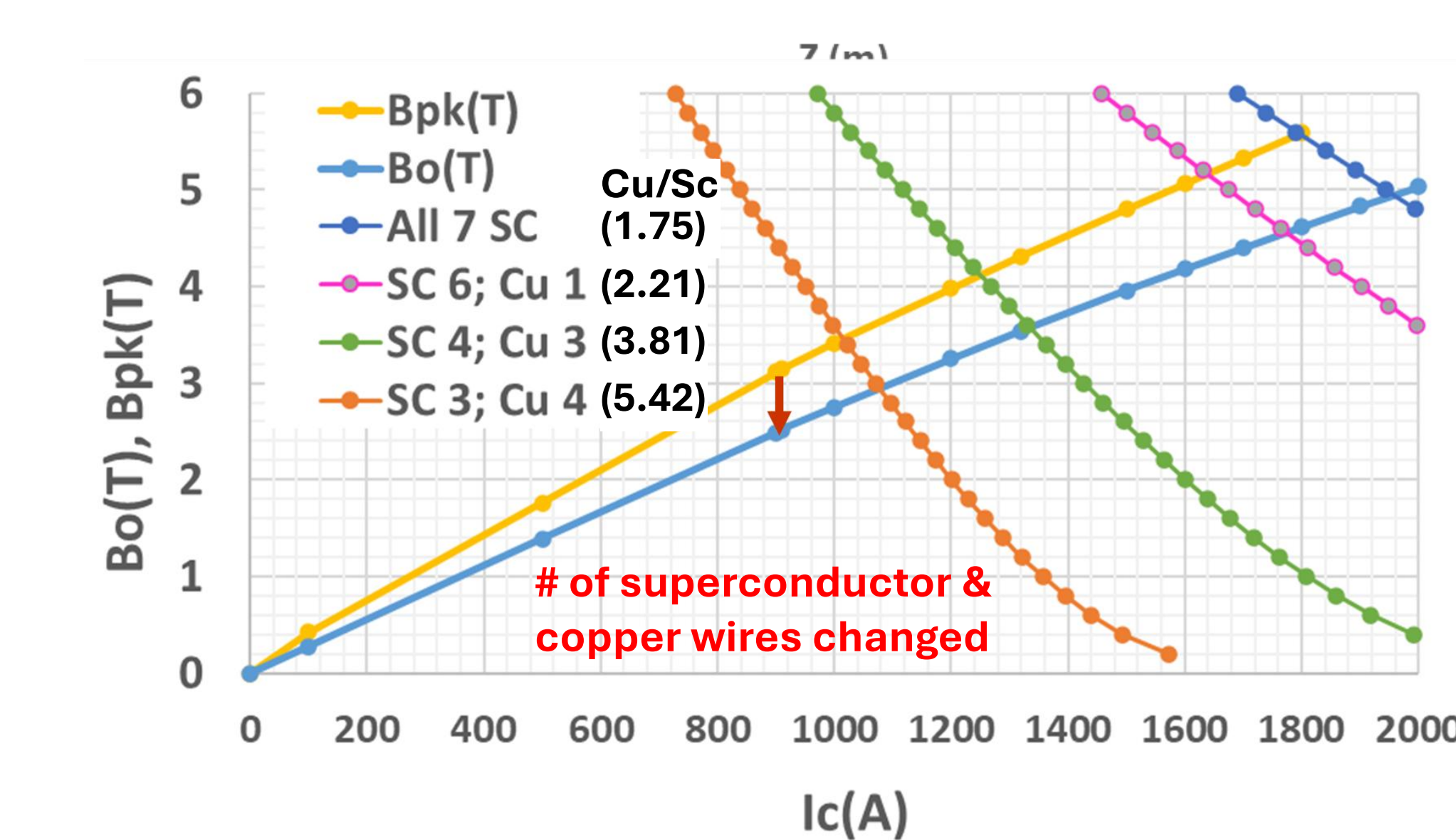
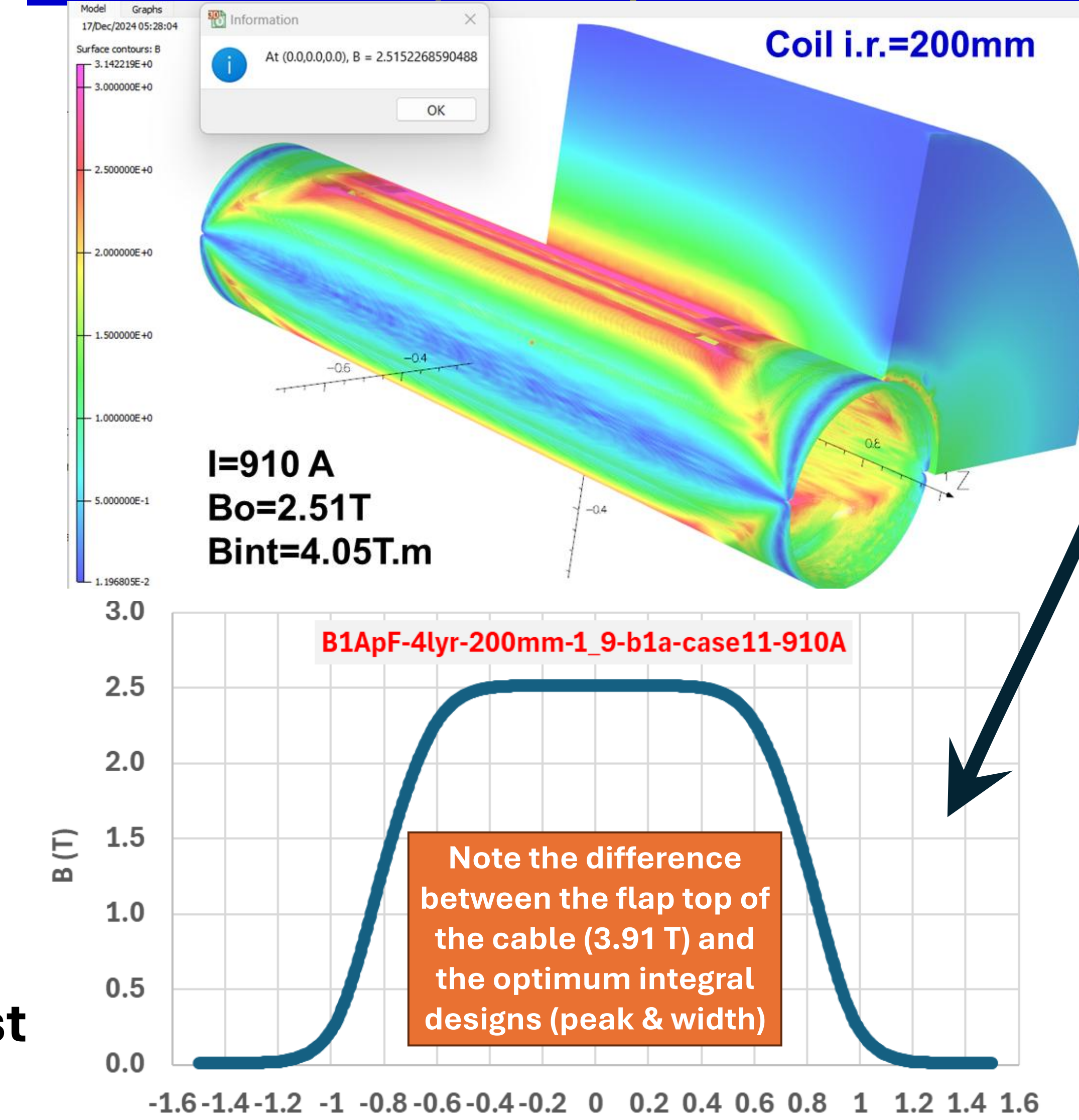
- Coil id: 370 mm
- Coil length: 1,540 mm
- Length/Aperture: 4.2
- Field at the center: 3.91 T
- Integral field: 4.05 T.m
- Magnetic length: 1.039 m
- Design current: 13,400 A
- Operating Temperature: 1.92K



OPTIMUM INTEGRAL 4-LAYER DIRECT WIND

Wire	Dia (mm)	Cu:NC	Min Ic (7T,4.2K) A	Jc (7T,4.2K) A/mm²	Scaled Jc (5T,4.2K) A/mm²
Direct wind type 1*	0.47	1.60	105	1574	2675

Cable: 6-around-1 (some superconductor, some Cu)



Looks attractive as the required field goes down from 3.9 T to 2.5 T. As such the integral field can be achieved by a 2-layer design. 4-layer design gives more options for quench protection.

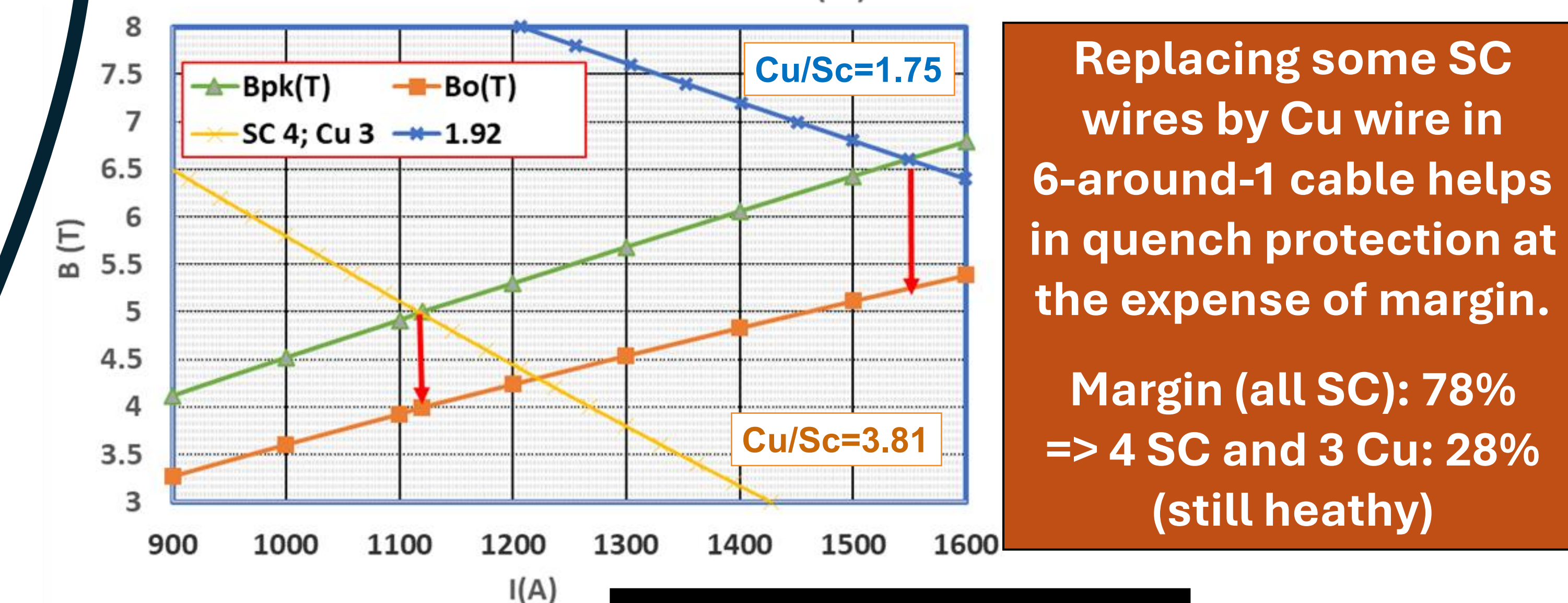
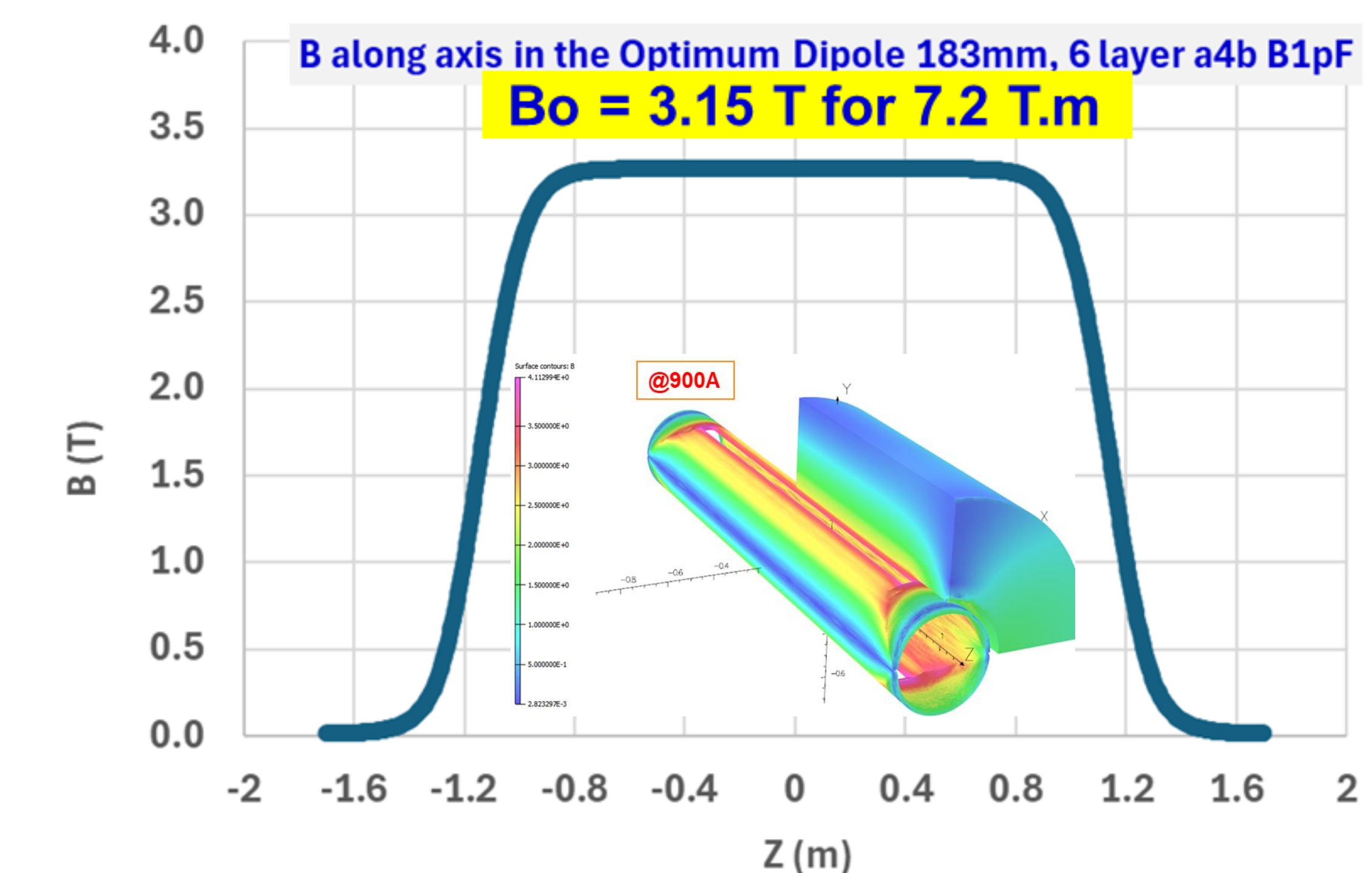
OPTIMUM INTEGRAL B1PF/B1aPF

GOAL: Replace EIC IR cable magnets B1pF and B1ApF (current designed with different apertures, fields and lengths) by two magnets with the design for both.

Furthermore, a direct wind option will bring more savings in cost and schedule.

Initial optimum integral 6-layer design:

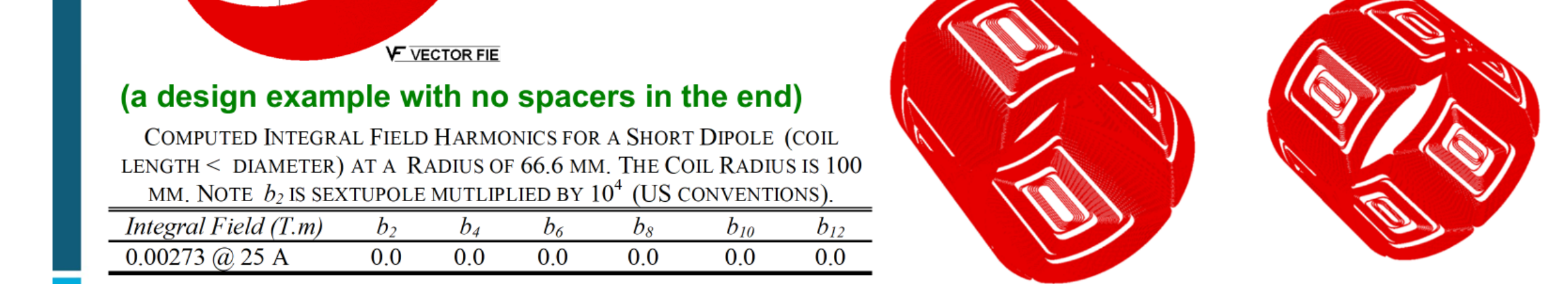
- Coil id: 363 mm
- Coil length: 2,500 mm
- Length/Aperture: 6.9
- Number of layers: 6
- Field at the center: 3.2 T
- Integral field: 7.2 T.m
- Magnetic length: 2.25 m
- Design current: 885 A
- Wire dia: 0.47 mm
- Cable: 6-around-1 (not all Superconductor)
- Temperature: 1.92 K



SUMMARY

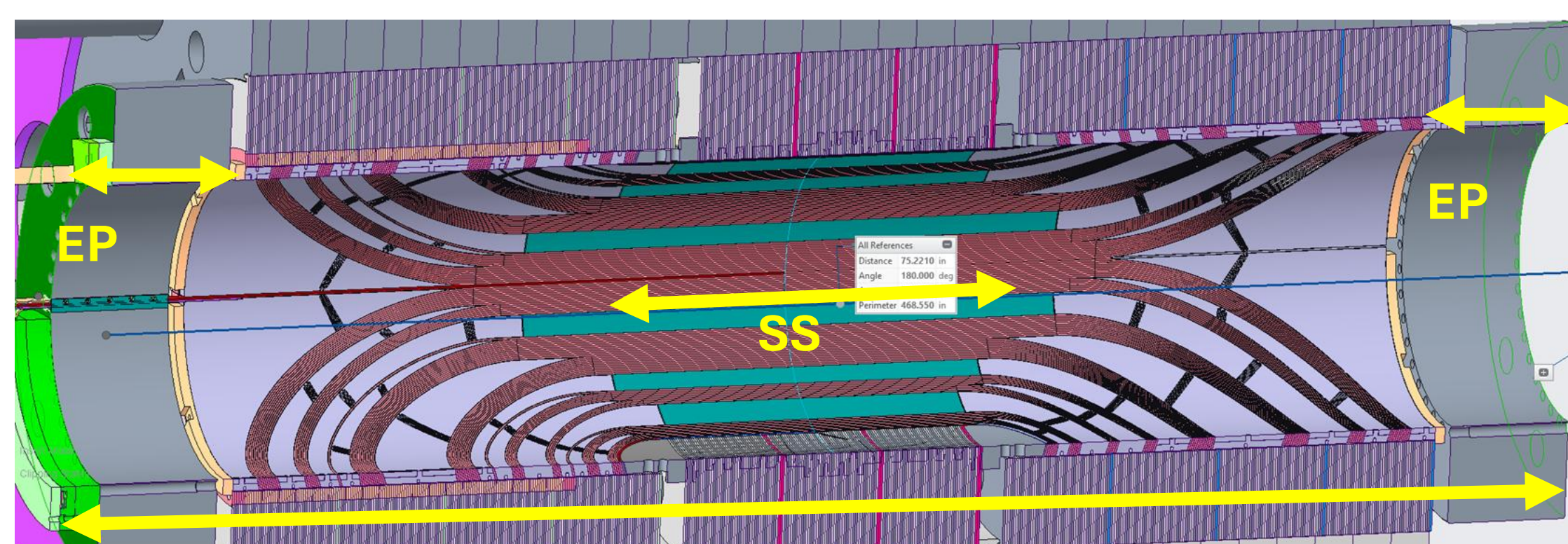
Optimum Integral Design Opens a New Parameter Space (a parameter space not considered practical for s.c. magnets before)

- High field quality dipoles with coil length less than the coil diameter
- Quadrupole magnets with coil length less than the coil radius
- Sextupole magnets with coil length less than 2/3 of the coil radius



Direct wind, optimum integral design offers a good value engineering option for EIC IR magnets B1ApF and B1pF. Optimum integral reduces the field required by increasing the magnetic length and direct wind technology reduces the cost and schedule for one off magnets.

B1ApF based on the Rutherford Cable



Total Length=1.91 m

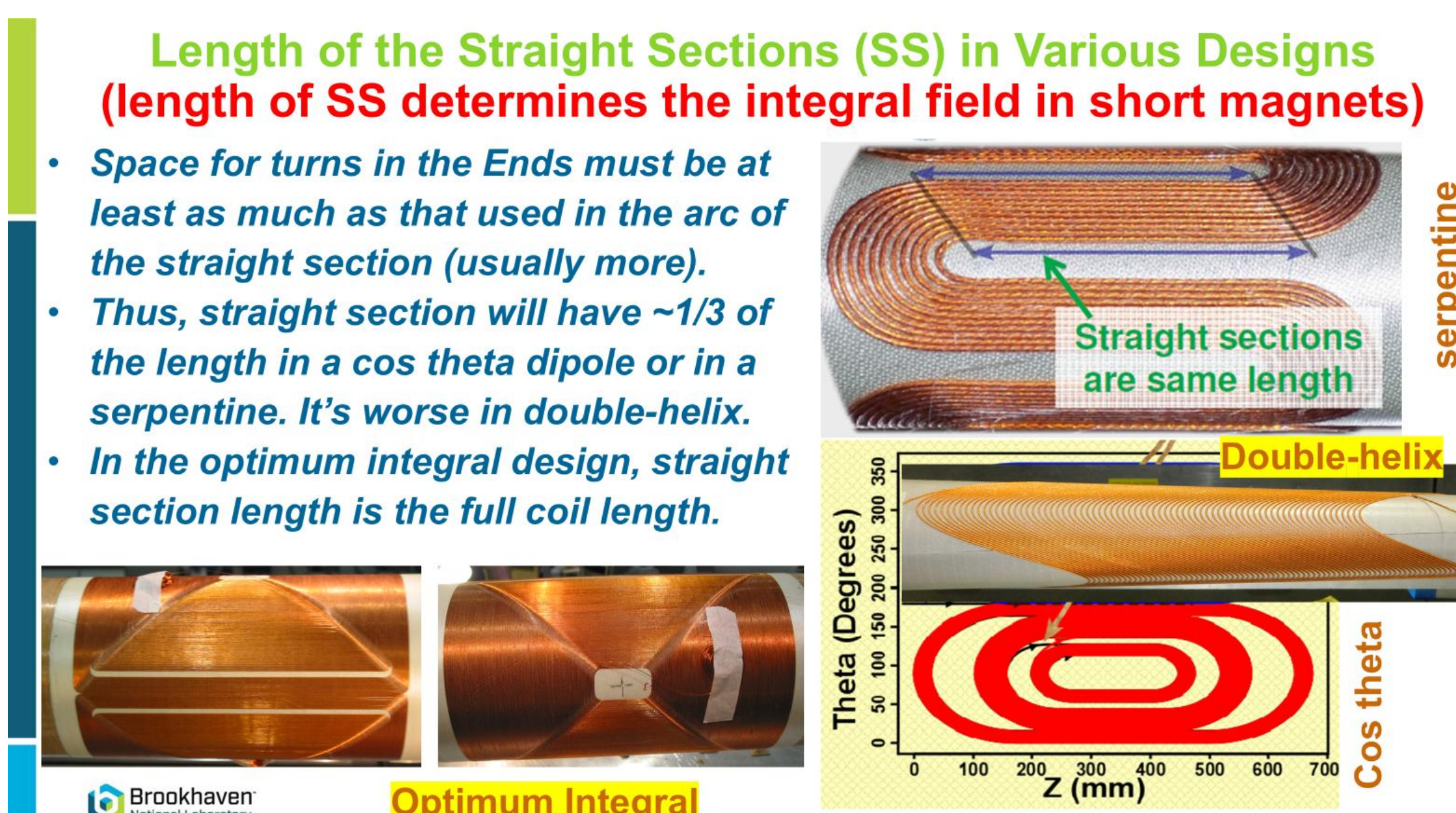


Optimum Integral Direct Wind Design

Compare the length of Straight Section (SS)

The present design of B1ApF is based on the cable magnet. It has a small Straight Section (SS). Moreover, End Plates (EP), needed to restrain the axial Lorentz forces take a significant space of the available slot-length.

In a direct-wind optimum integral dipole, the end plates will not be needed and the midplane turns (which create the maximum field) can extend the full length.



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