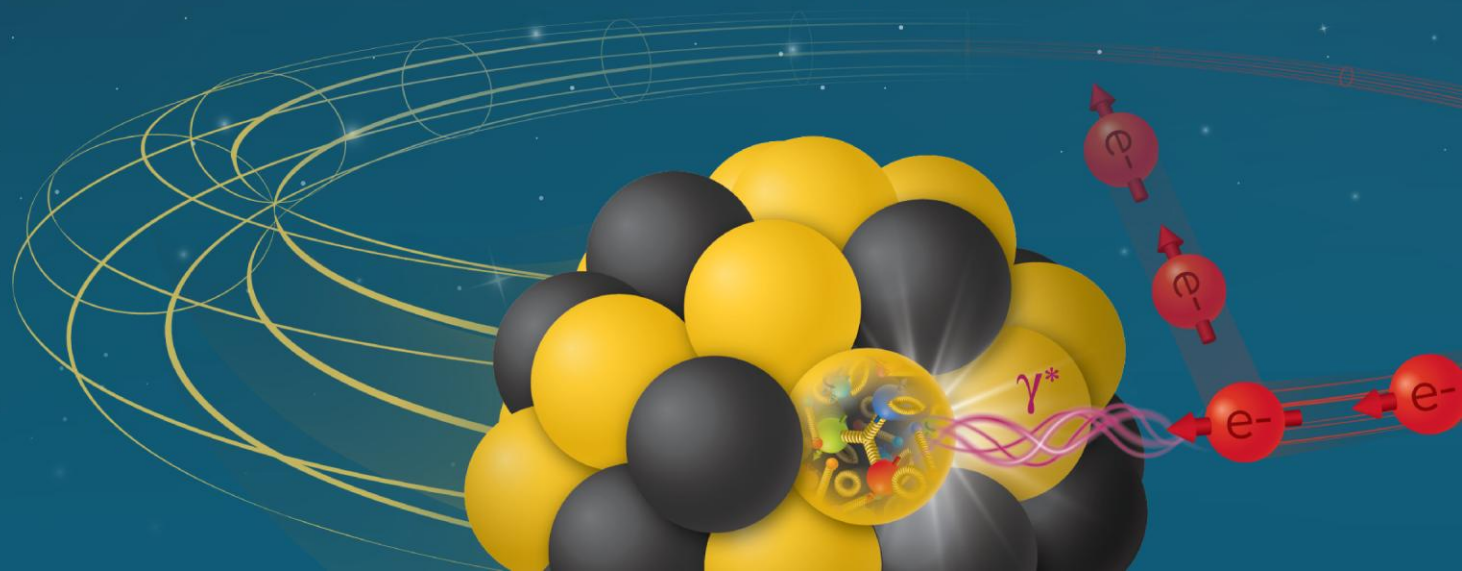


Optimum Integral Design of B0ApF with Correctors for the Updated Parameters (first look)

Ramesh Gupta
Superconducting Magnet Division

Feb 3, 2026, 2026

Electron-Ion Collider



From Scott Berg (12/30/2025)

	Baseline Acceptance		Reduced Acceptance	
	Option 2	Option 4a	Option 2	Option 4a
Transverse Momentum Acceptance (GeV/c)	1.23	1.23	1.11	1.11
Neutral Cone Acceptance (mrad)	4.0	4.0	3.6	3.6
B0ApF Radius (mm)	40	→ 39	36	35
B0ApF Integrated Field (T·m)	1.99	→ 1.56	1.99	1.56
Q1ApF Entrance Radius (mm)	N/A	42	N/A	38
Q1ApF Exit Radius (mm)	53	52	48	47
Q1BpF Exit Radius (mm)	78	78	71	71
Q2pF Radius (mm)	131	131	118	118
B1pF/B1ApF Radius (mm)	156	161	145	149
B1pF/B1ApF Integrated Field (T·m)	6.89	6.37	6.91	6.49
Extra Space for B2pF (cm)	9	56	11	48

Question:

Can OID reduce the number of layers from serpentine?

6 layers => 4 layers

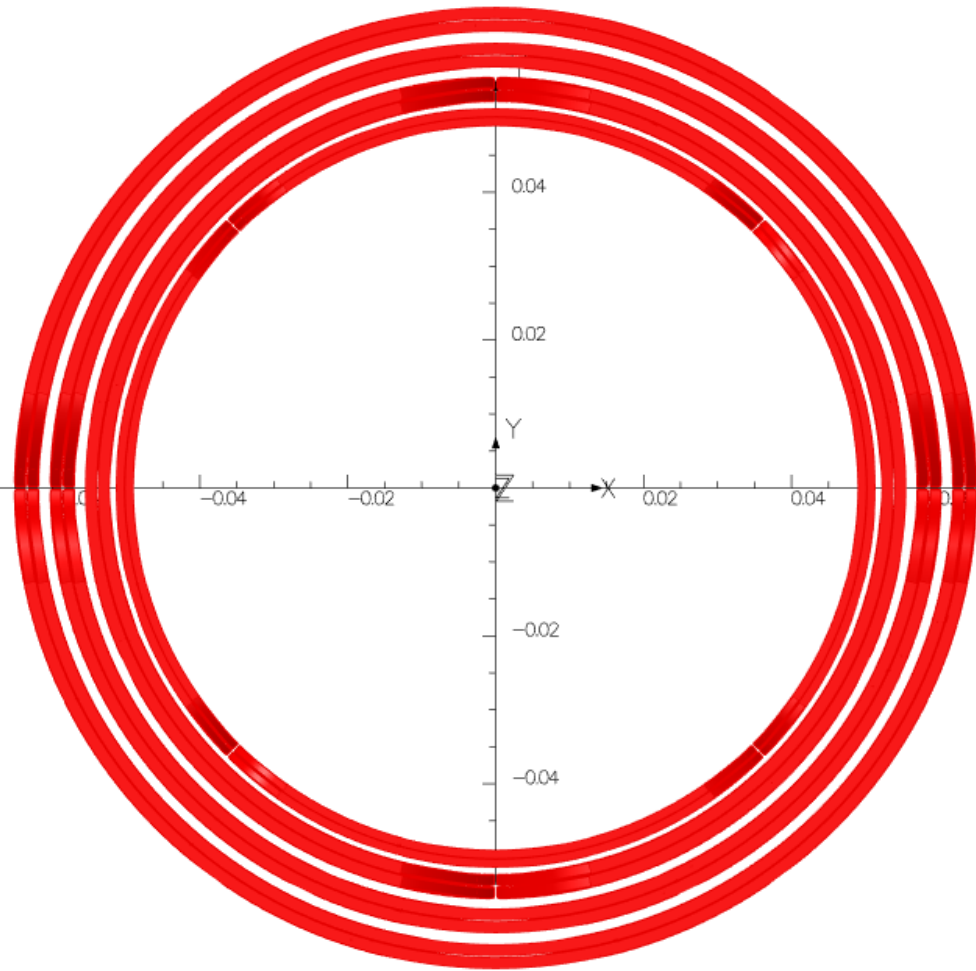
This study is for 4-layer (2 coil set) OID:

- **Coil L=0.765 m**
- **Coil id:115.36 mm**

... AND for

- **Coil id:105.96 mm**
(for aggressive case, corrector layers: 4>2)

Initial Parameters of the B0ApF Dipole and Correctors



Magnet no	Beam	Nominal I
B0ApF	Hadron	1.56 T.m
B0ApF-SkQ	Hadron	3 T
B0ApF-VC	Hadron	0.5 T.m

Question:

Can OI reduce number of winding layers as compared to that in the serpentine?

Results of initial investigation:

✓ No. of layers in B0ApF reduced from 6 to 4,
No of layers in vertical corrector and skew quad
might also get reduced from 2 each to 1 each.
(OI allows single layer DW magnets).

Optimum Integral Design for Maximizing Integral Field

Extend midplane turns to full coil length & optimize cross-section and ends together in a single step to obtain an overall cosine theta distribution in the integral sense:

$$I(\theta) \cdot L(\theta) = I_o \cdot L_i(\theta) \propto I_o \cdot L_o \cdot \cos(n\theta)$$

Length of coil ends, which determine the loss in magnetic length, made nearly zero

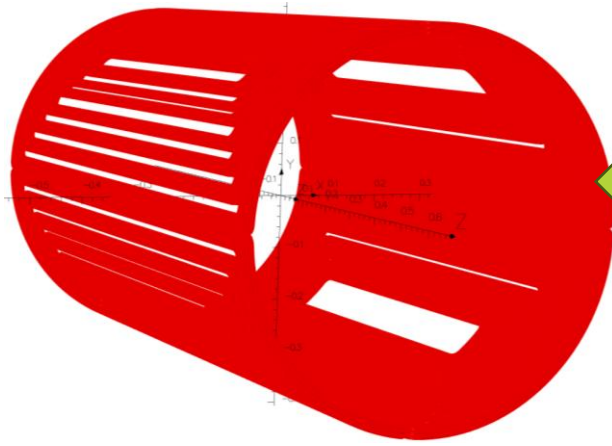
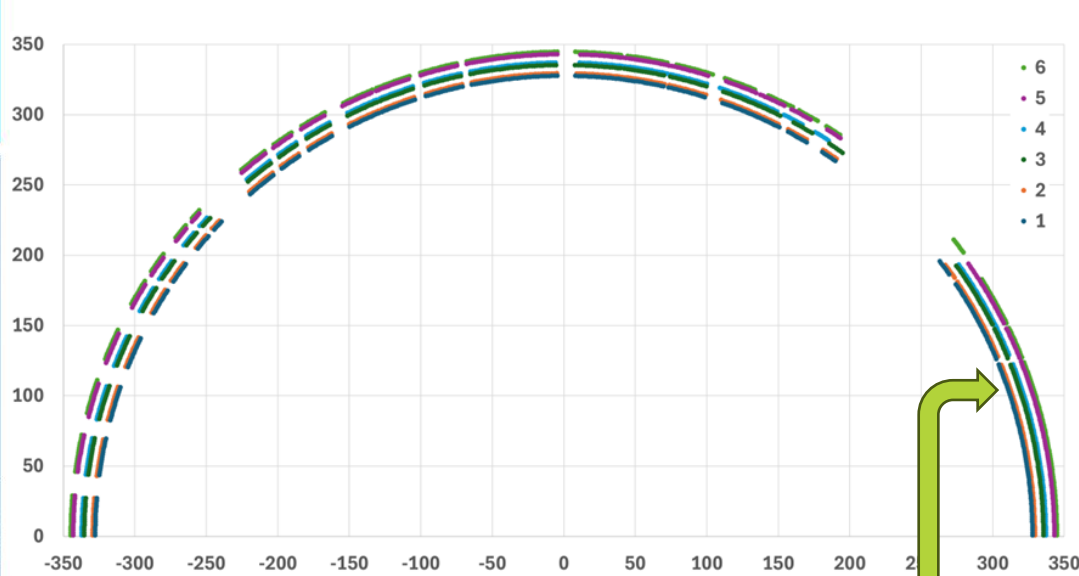
✓ Loss due to ends essentially eliminated

Higher fill factor - both in the body and in the ends

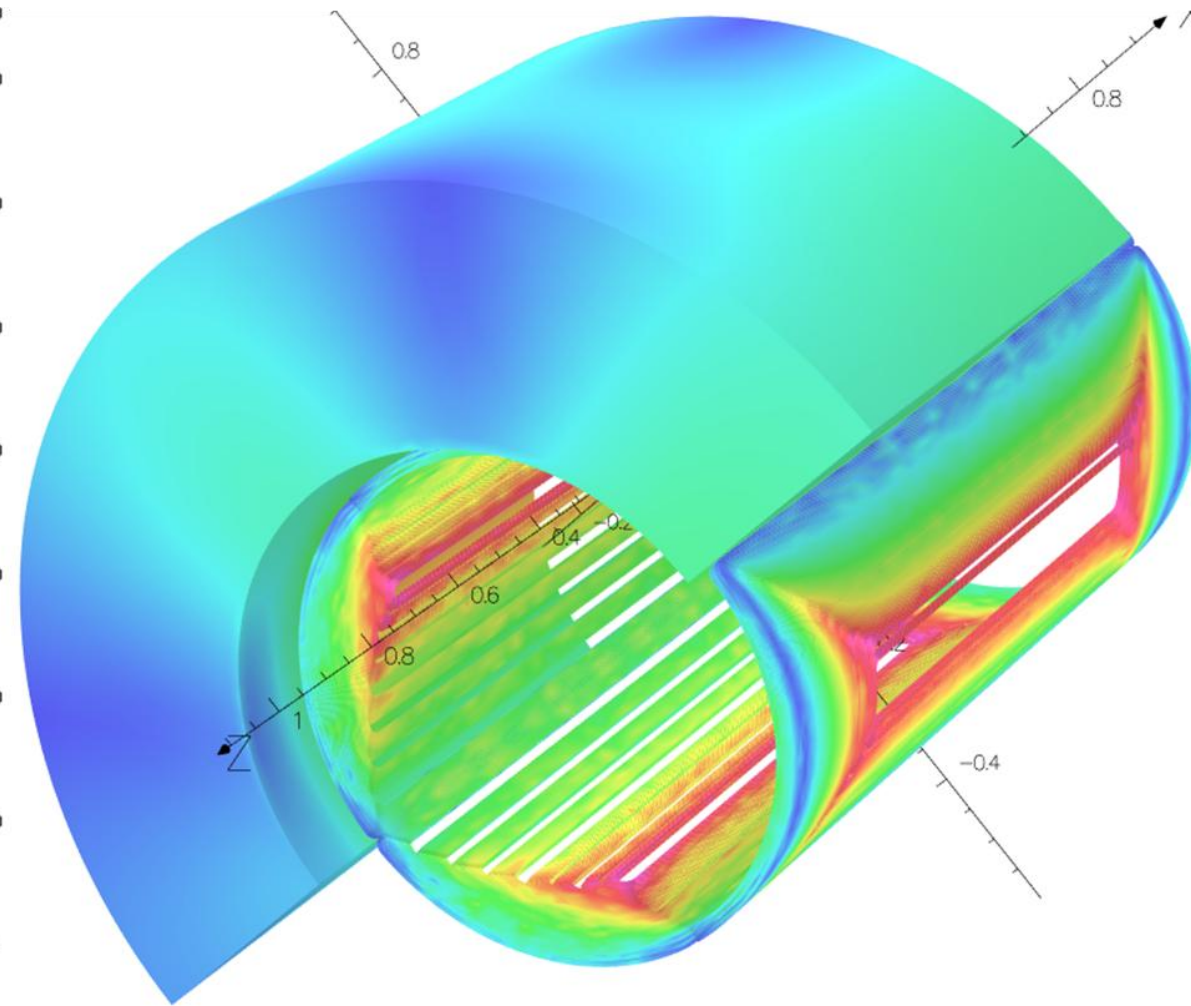
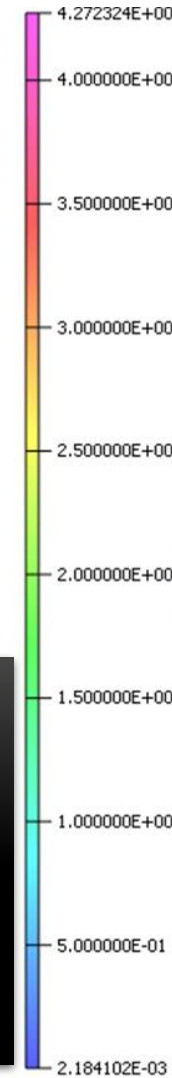


A lot more turns are packed in the body since distribution doesn't have to be diluted to create a $\cos(\theta)$ function. i.e., end helps create the $\cos(\theta)$ distribution and also increase the field in the magnet body.

High fill factor in B0pF (helps increase the contribution to the field both from the body and from the the end)

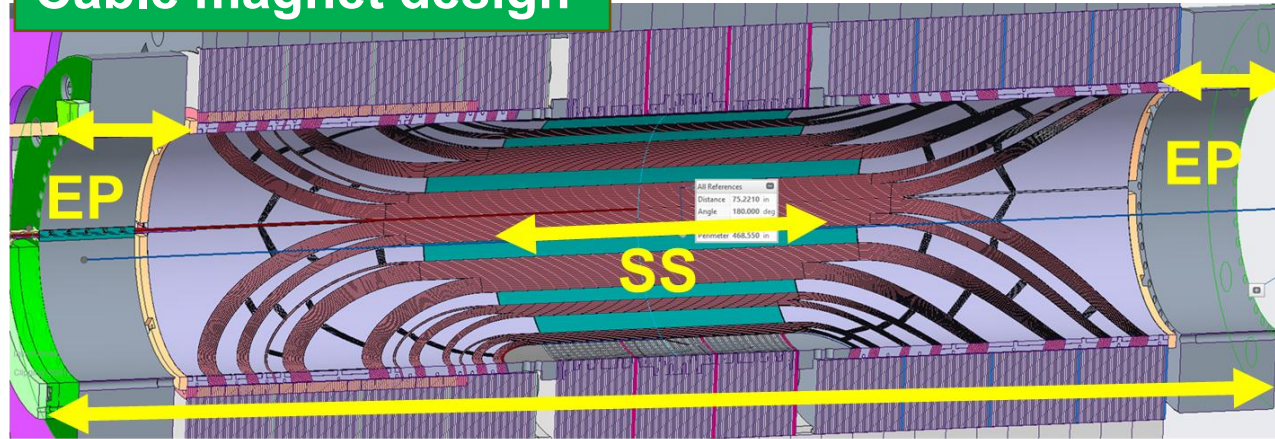


Note: How tightly packed turns are in this quadrant



An Earlier Examination of the Optimum Integral Design

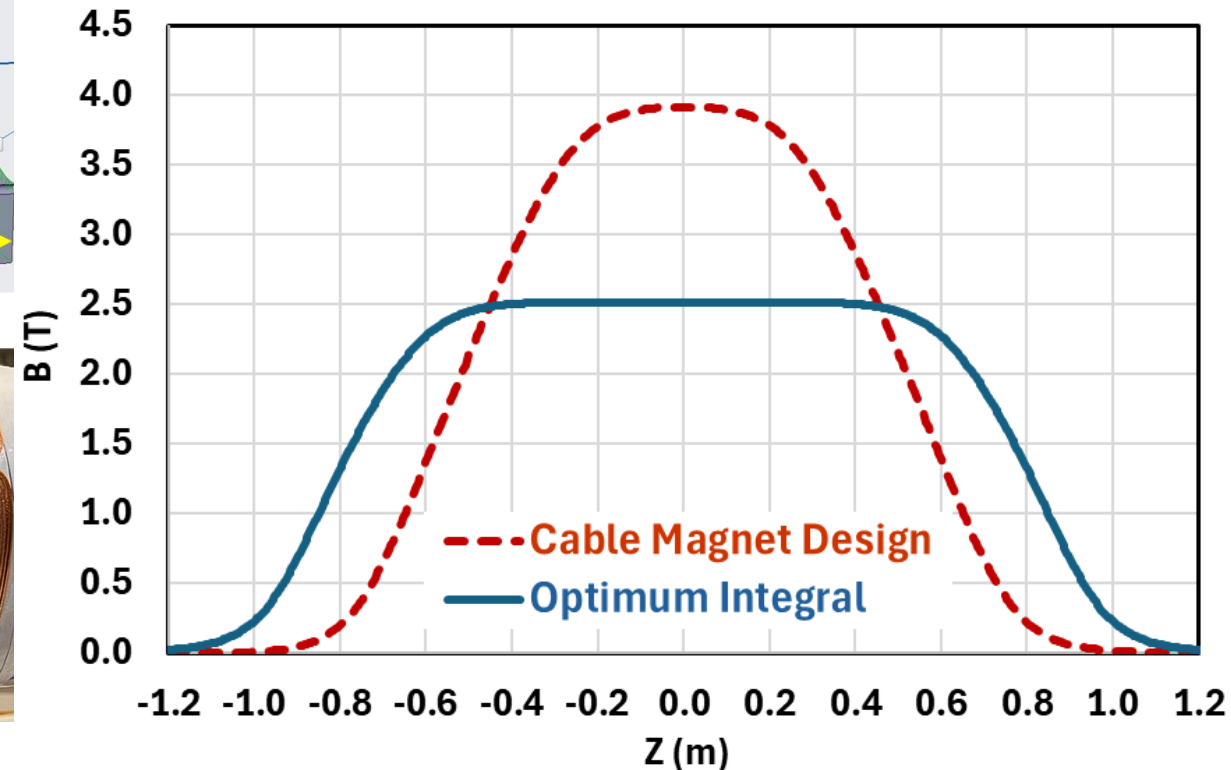
Cable magnet design



Direct wind optimum integral design



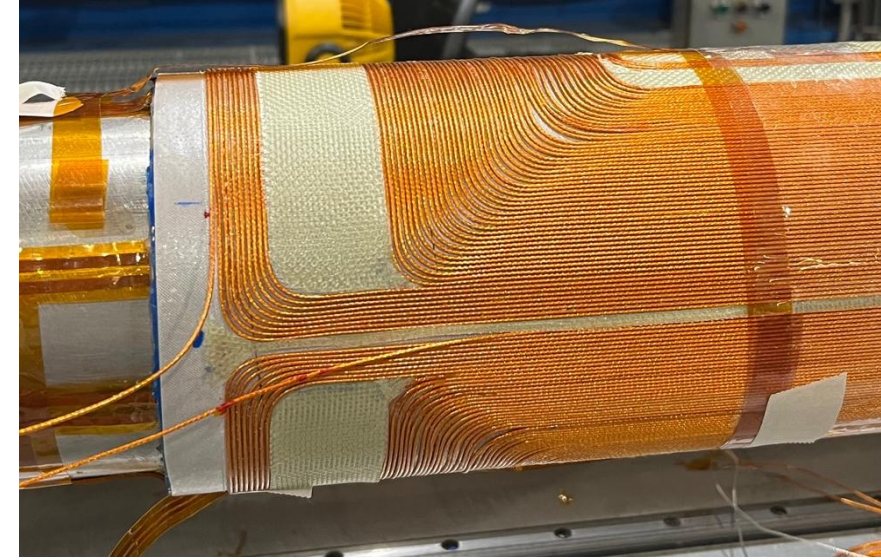
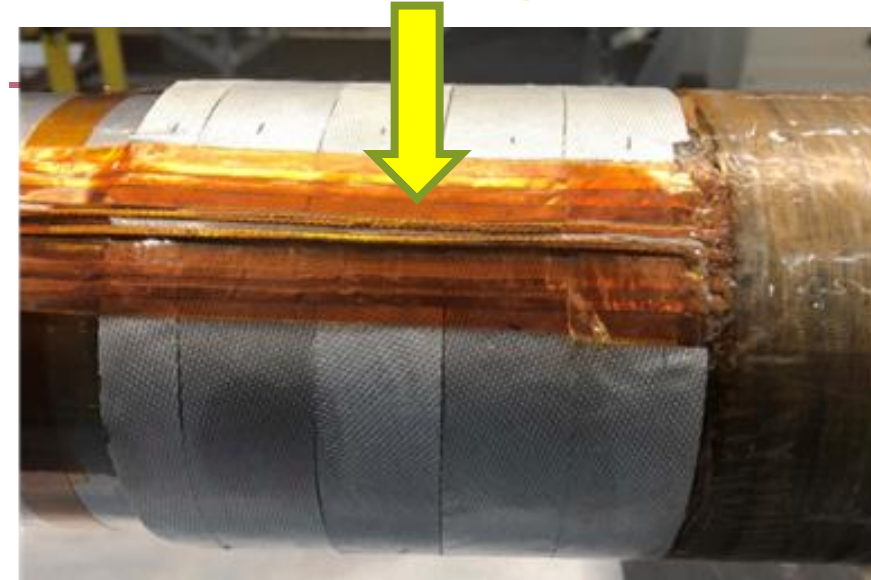
A wider flap-top in Optimum Integral



Technical benefit: B_0 goes down from ~ 3.9 T to ~ 2.5 T; forces/stresses go down as B^2

Design Choices to Eliminate Loss in Radial Space Used by Leads

- **Baseline Optimum Integral Design** uses extra radial space for bringing leads out. This is done at the pole “over the coil”.
- This has been used in the first two and in the last six layers of the PBL/BNL B0ApF.
- Extra use of radial extra space may be OK in some but may not be desired in others.
- A solution was implemented in four coils to avoid this loss which required a splice at the pole. Leads come out at midplane.
- Examination of other options is underway.
- One can perhaps also bring leads out after four layers to reduce use of radial space.



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Loss in Integral Field Due to Ends and Some Short ELC Magnets

- Relative loss starts becoming important when the length of magnet is so small that the straight becomes comparable to the ends.
- Typical mechanical length of end: ~ 2 coil diameter each in dipole. Total ends in dipole: \sim four diameter (~ 2 coil diameter in quad).
- Compare coil length (L) to coil i.d. (id) ratios. Relative loss will be significant when the ratio is <8 in dipoles and <4 in quadrupoles.

Coil length to coil diameter ratios in some ELC magnets:

- B0ApF ($L = 600$ mm, $id = 114$ mm): ~ 5.3
- B1ApF ($L = 1600$ mm, $id = 370$ mm): ~ 4.3
- B1pF/B1ApF ($L = 2250$ mm, $id = 363$ mm): ~ 6.2
- B0pF/Q0eF ($L=1200$ mm, $id = 656$ mm): ~ 1.8 (refer to quad)

Reference guide
 ~ 8 in dipole
 ~ 4 in quads

Initial Design of B0ApF for Updated Parameters (same coil id as in the serpentine)

Computed field harmonics in the 4-layer design

First attempt to save 2 layers (reduce from 6 layers in serpentine to for 4 layers in OID)

B0ApF-4lyr-L785-c4.X01	
1	\$FCNX VC2CB=.TRUE.,VC2CE=.TRUE.,MAGTYPE=2,
2	LAYERS=4,RFEMM=80,ROMM=25.,
3	RBENDMM=12,NBEND=10 &end
4	3 3 0.785 1.6 52.98 1000 0.4 0.2
5	3 3 0.785 1.6 54.71 1000 0.4 0.20
6	3 3 0.785 1.6 57.68 1000 0.4 0.20
7	3 3 0.785 1.6 59.41 1000 0.4 0.20
8	B2 0. 1.
9	B4 0. 2.
10	b6 0. 3.
11	b8 0. 4.
12	b10 0. 1.
13	b12 0. 1.

Harmonics at r=25 mm <2 (spec@ @14 mm?)

INTEGRATED FIELD HARMONICS :

No.	Bn (T.m)	bn*10 ⁴ (units)	bn (des)
0	0.15408E+01	10000.0000	0.0000
2	-0.22950E-04	-0.1489	0.0000
4	0.93674E-04	0.6079	0.0000
6	0.27352E-03	1.7751	0.0000
8	0.13700E-04	0.0889	0.0000
10	0.54243E-05	0.0352	0.0000
12	-0.37981E-05	-0.0246	0.0000
14	0.60385E-06	0.0039	0.0000
16	-0.12294E-06	-0.0008	0.0000
18	-0.12230E-07	-0.0001	0.0000
20	0.60159E-08	0.0000	0.0000
22	-0.35829E-09	-0.0000	0.0000
24	-0.21414E-10	-0.0000	0.0000
26	0.28304E-10	0.0000	0.0000
28	0.47929E-11	0.0000	0.0000
30	-0.24616E-11	-0.0000	0.0000

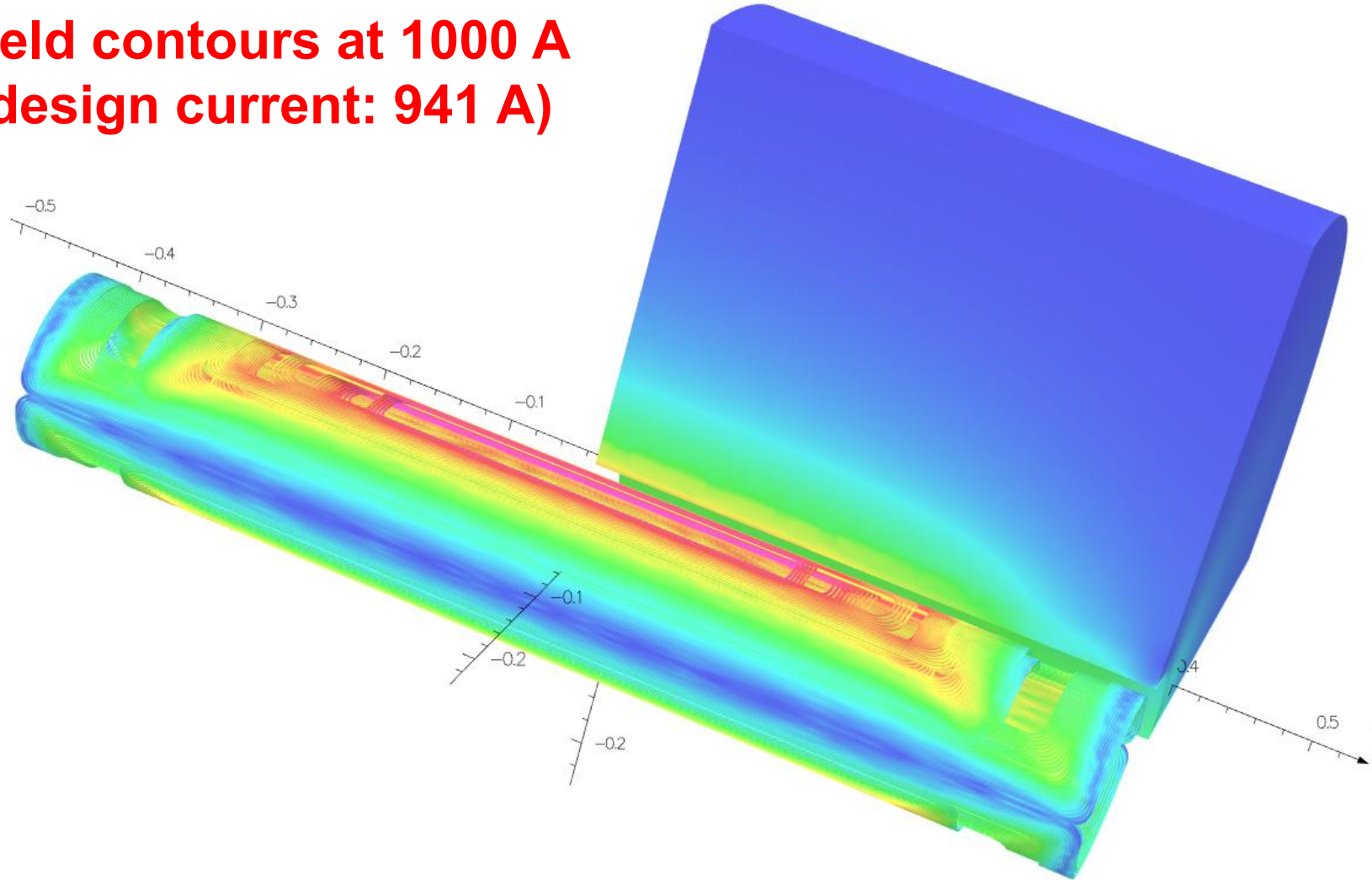
➤ Old US definition: b2 is sextupole

4-layer Optimum Integral Design for B0ApF@1kA

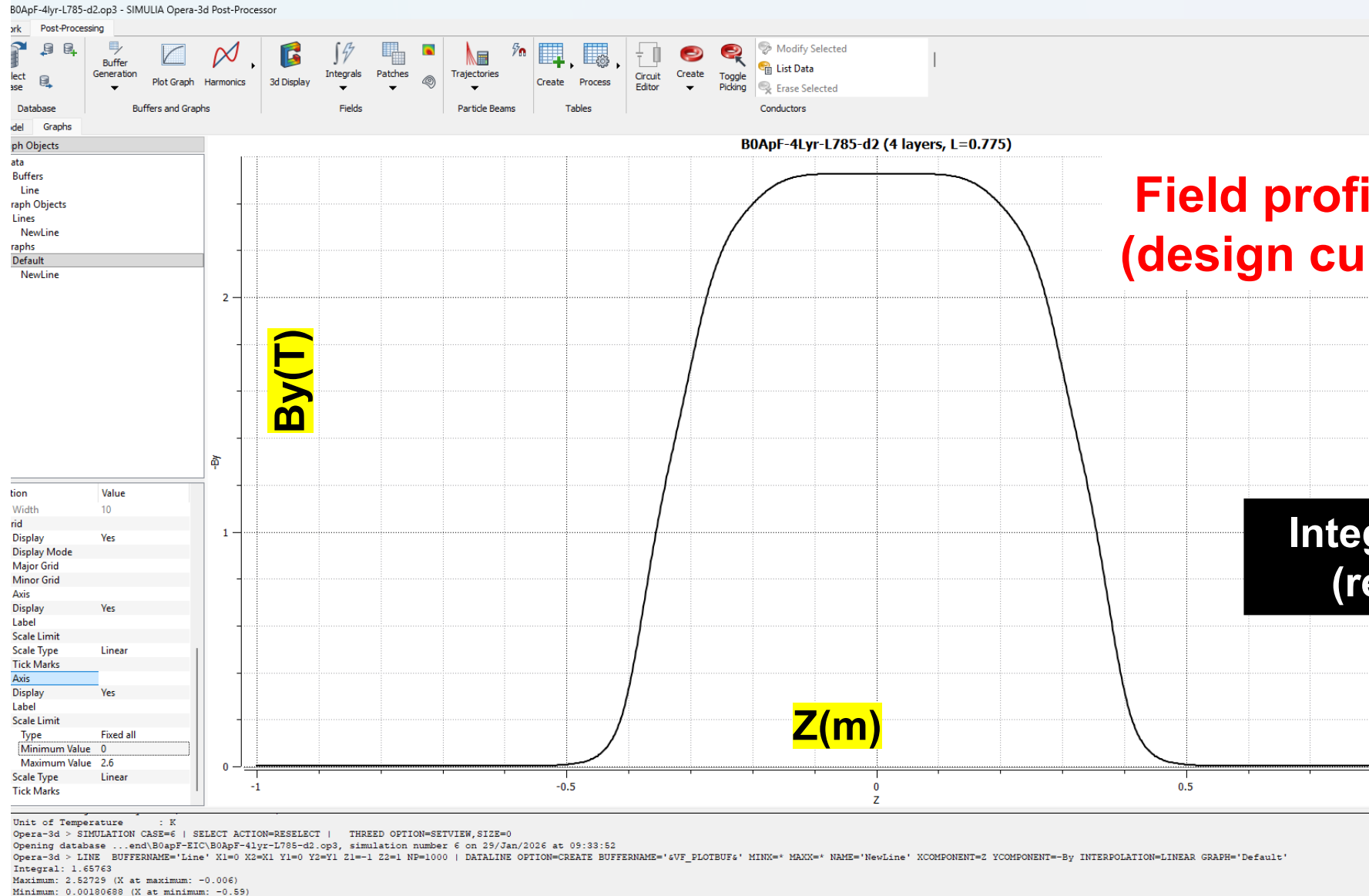
28/Jan/2026 09:58:18

Surface contours: B
3.116653E+00
3.000000E+00
2.500000E+00
2.000000E+00
1.500000E+00
1.000000E+00
5.000000E-01
5.564984E-03

**Field contours at 1000 A
(design current: 941 A)**



4-layer Optimum Integral Design for B0ApF@1kA



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Optimum Integral Design of B0ApF with correctors for Updated Parameters (1st look)

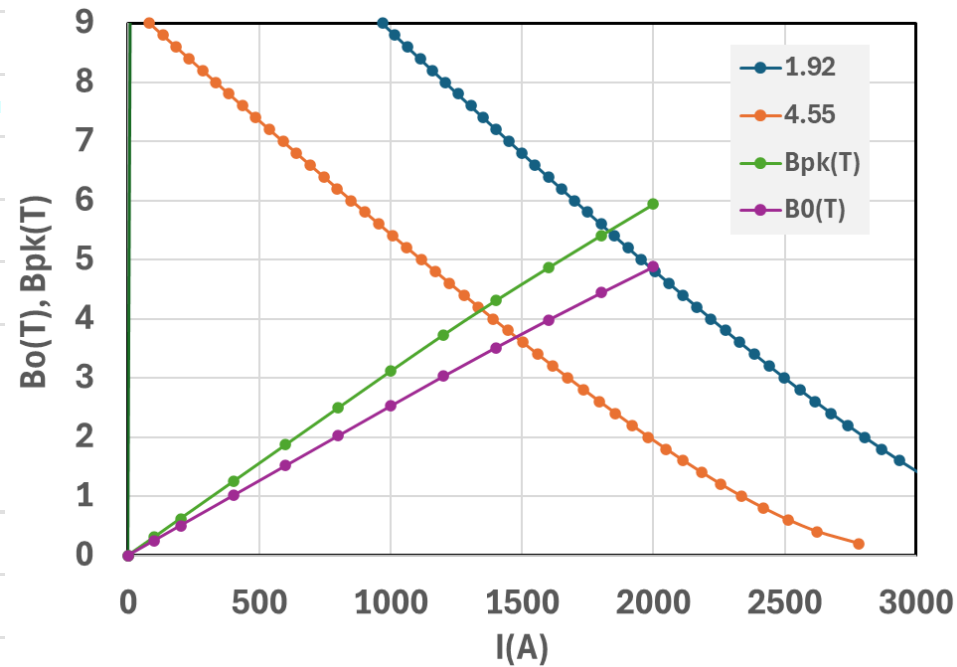
Ramesh Gupta

Feb 3, 2026

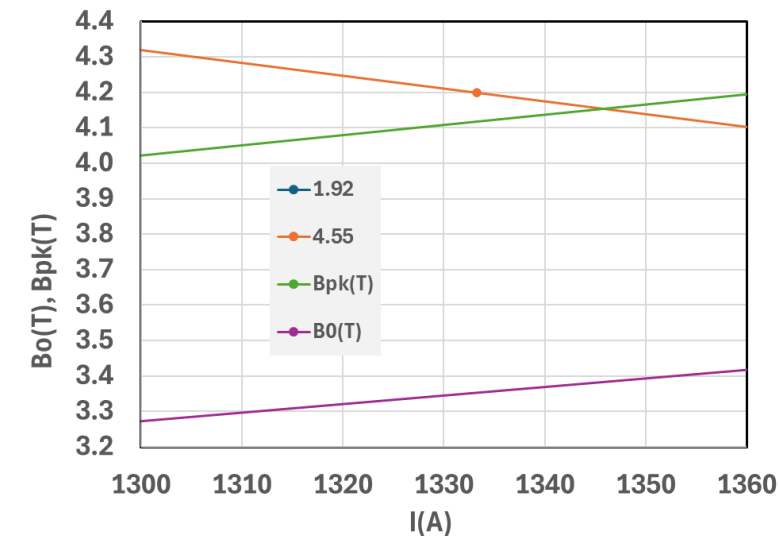
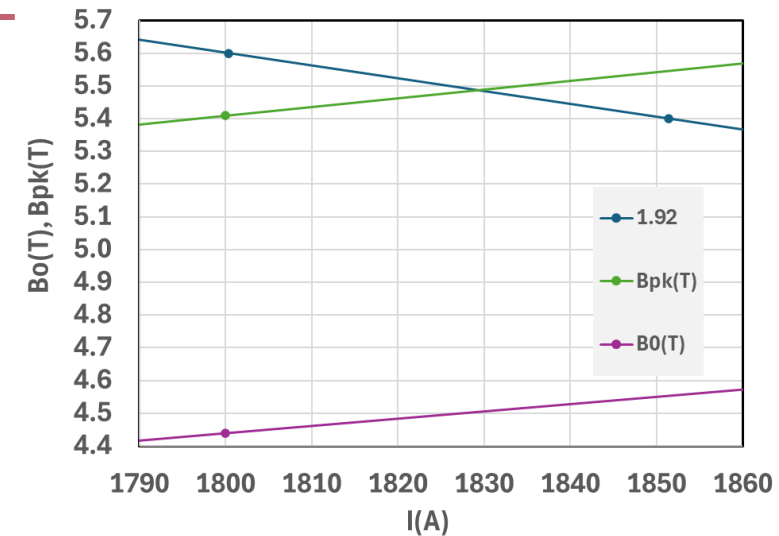
4-layer optimum integral design B0ApF

I(A)	B0(T)	Bpk(T)	Bint(T.m)
0	0.000	0.000	0
100	0.253	0.312	0.166
200	0.506	0.624	0.332
400	1.011	1.248	0.663
600	1.517	1.871	0.995
800	2.022	2.495	1.326
1000	2.527	3.117	1.658
1200	3.028	3.728	1.987
1400	3.514	4.311	2.311
1600	3.983	4.867	2.625
1800	4.438	5.409	2.931
2000	4.881	5.940	3.230

**Peak field enhancement
Bpk/Bo=1.23 (23%)**

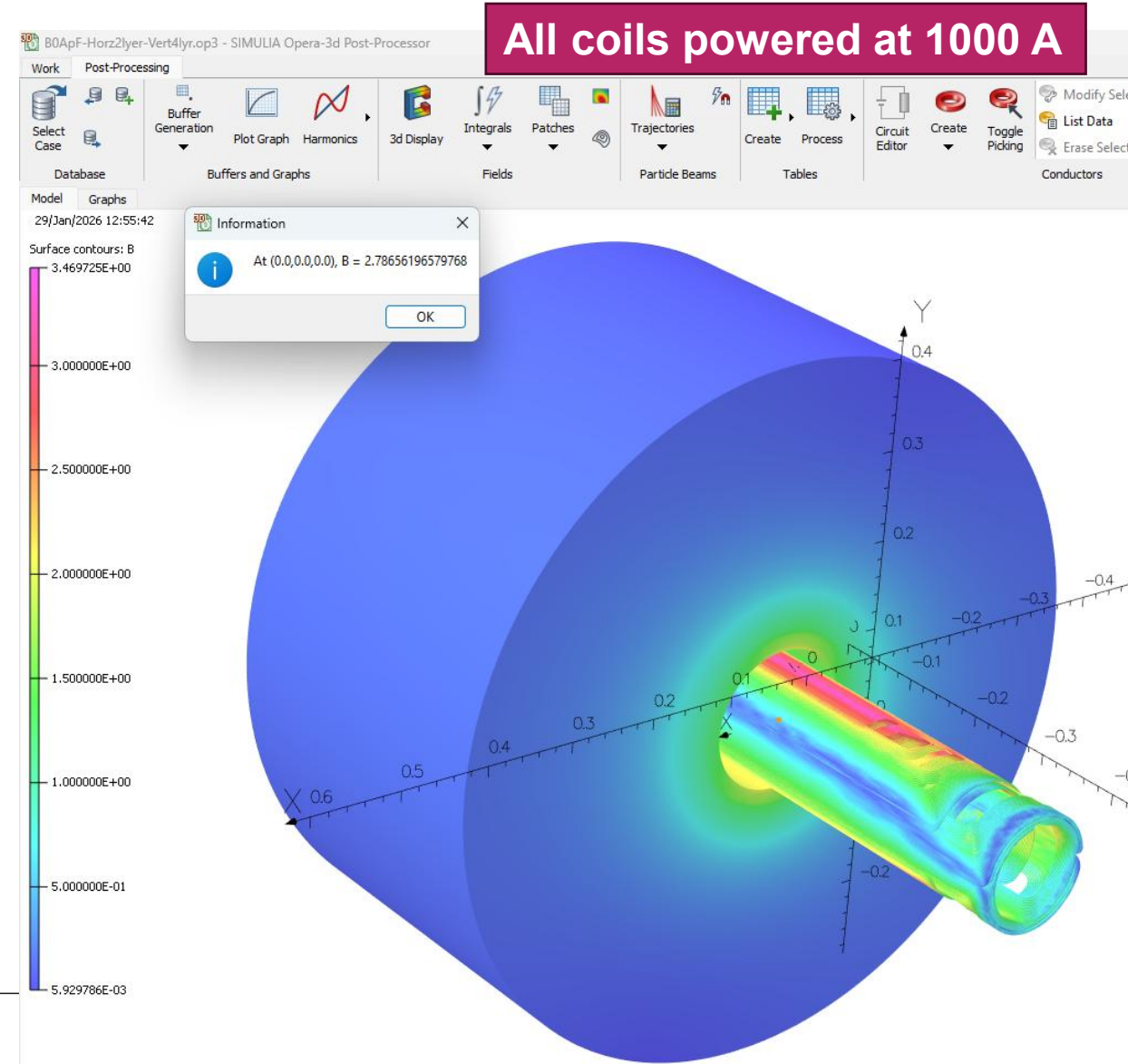
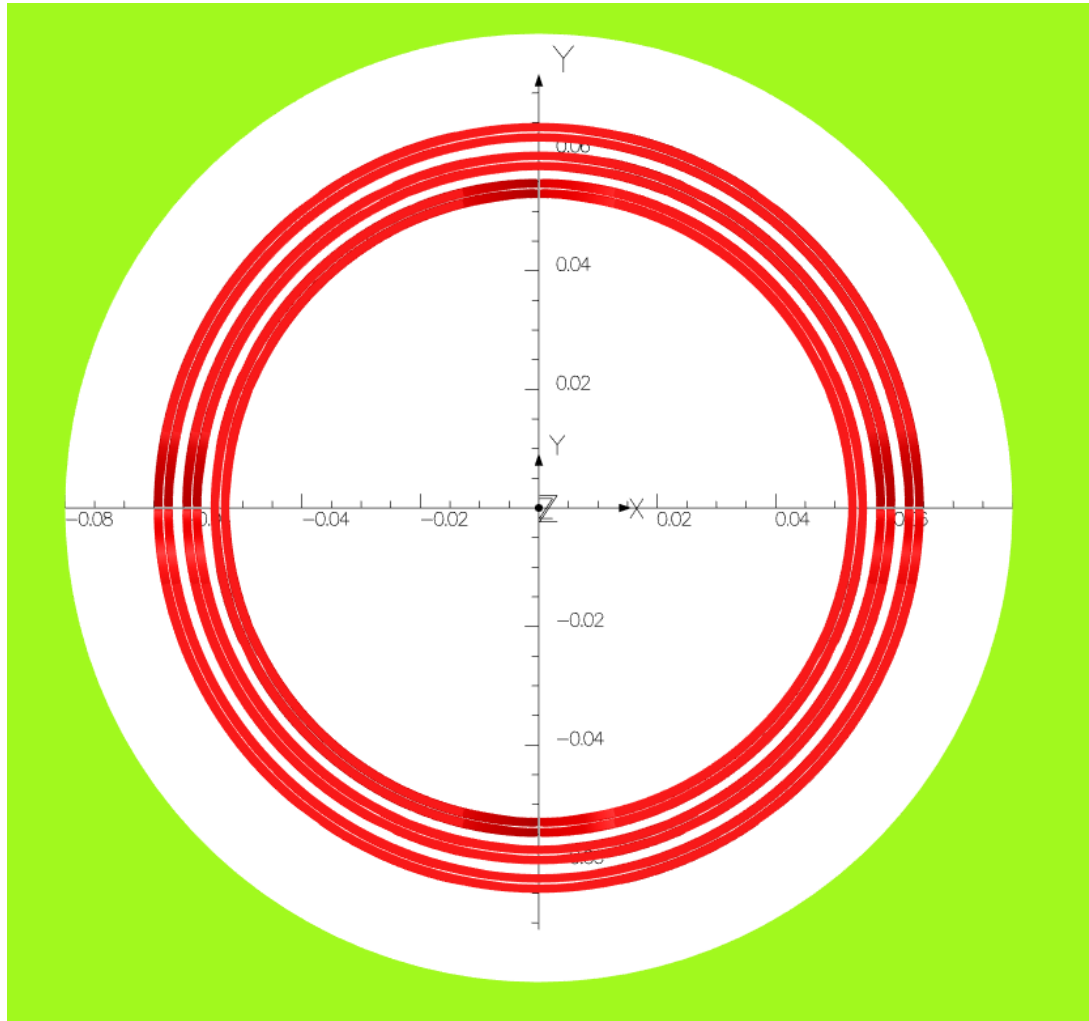


Four Layer (2 Coil Set) OID	
I_baseline(A)	941
Iss (A), 1.92 K	1830
LoadLine Fraction, 1.92 K	51%
Iss (A), 4.55 K	1345
LoadLine Fraction, 4.55 K	70%



Initial Model of Vertical Dipole (inside B0ApF)

4 Layers for Horizontal Dipole (B0ApF), 2-layers for Vertical Corrector



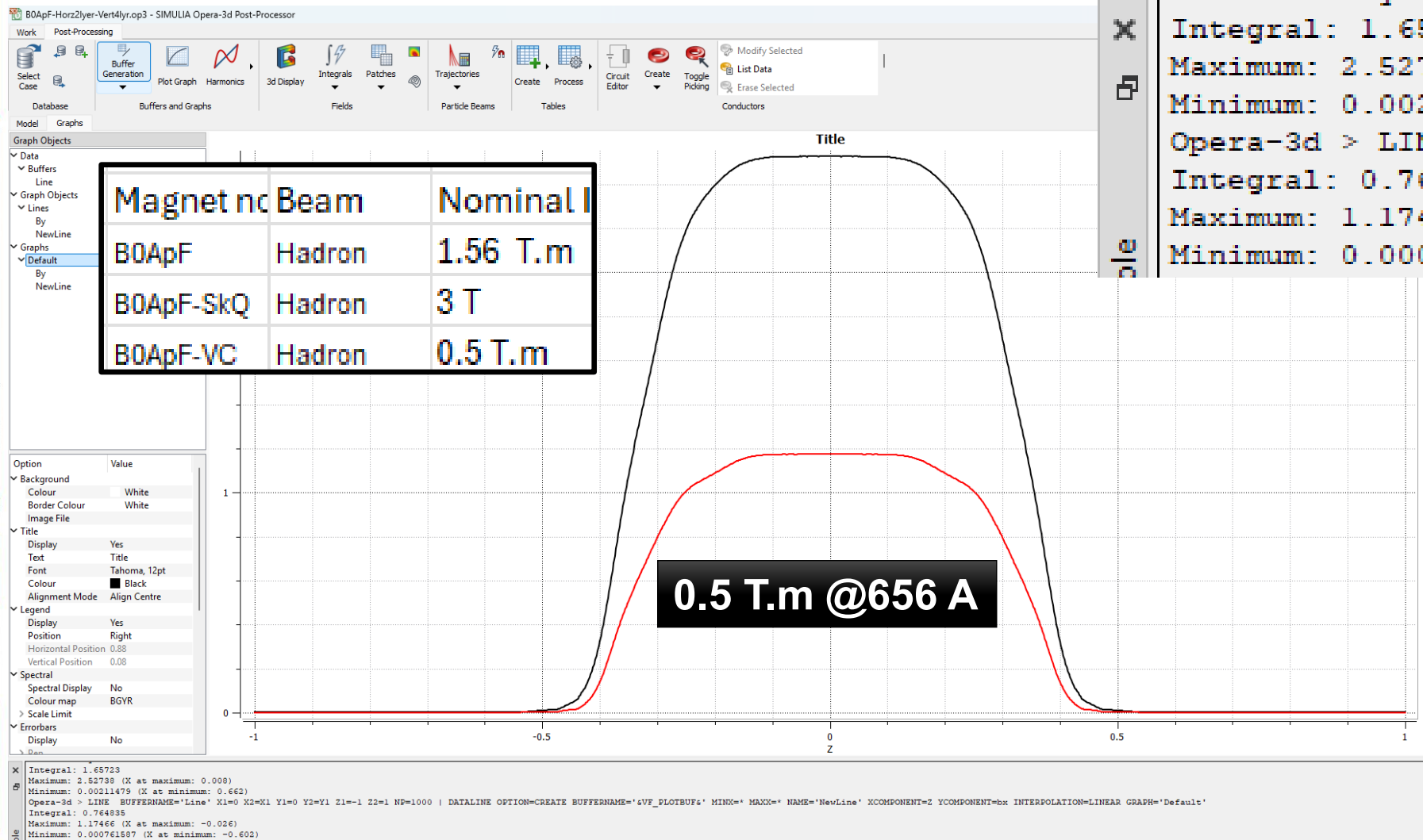
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Optimum Integral Design of B0ApF with correctors for Updated Parameters (1st look)

Ramesh Gupta

Feb 3, 2026

4 Layers for Horizontal Dipole (B0ApF), 2-layers for Vertical Corrector



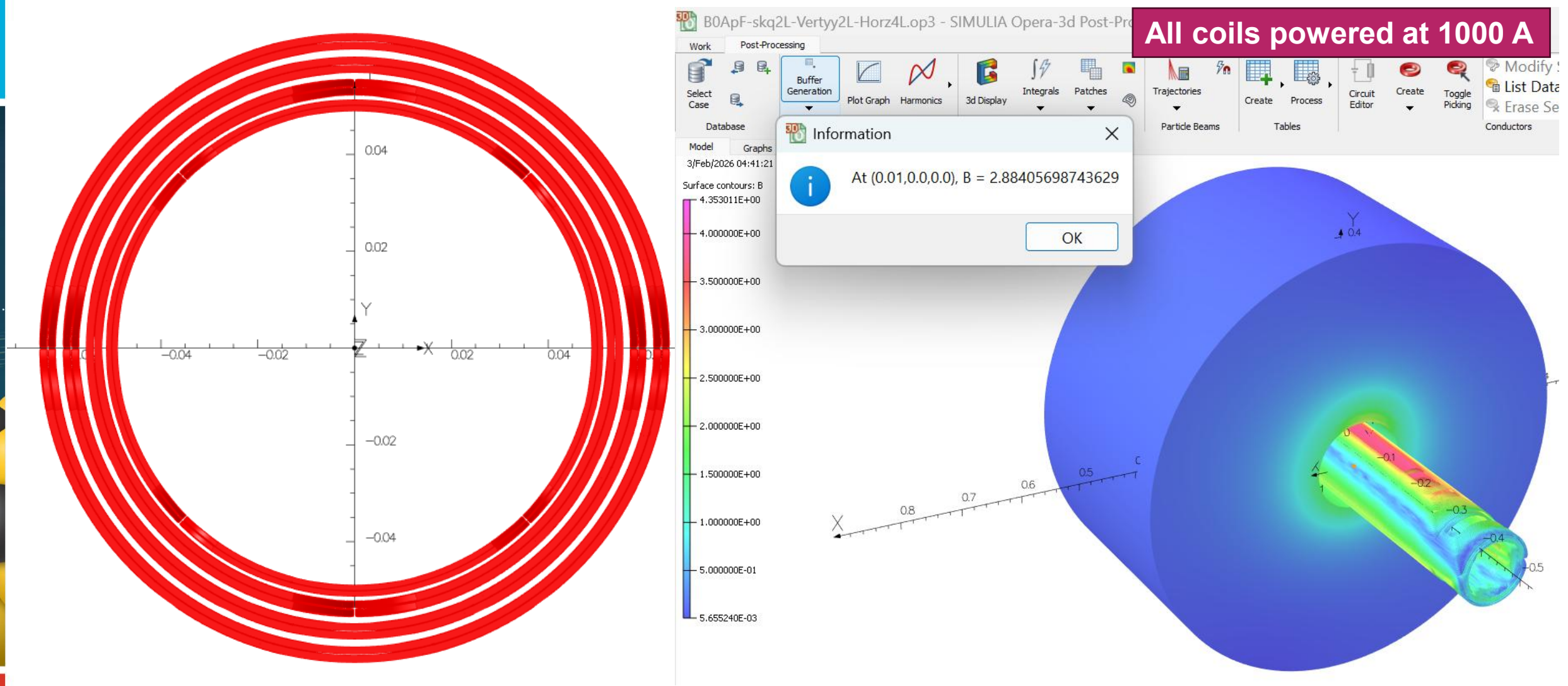
Integral field at 1000 A
B0ApF: 1.66 T.m
Vertical Dipole: 0.76 T.m
(more than required)

This implies that one layer may be sufficient. Alternatively use part of the length for skew quad and part for vertical corrector.

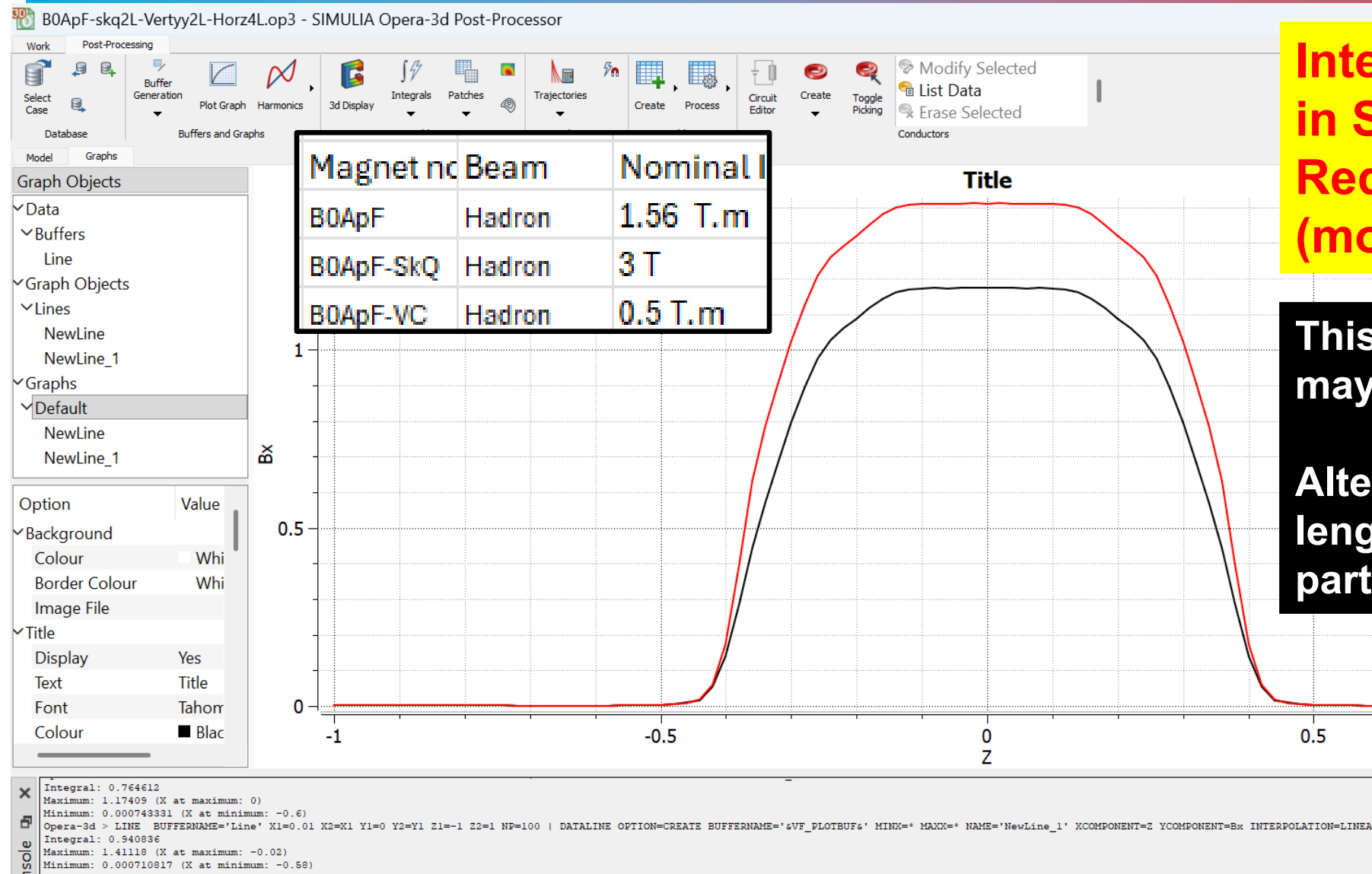
This design of B0ApF is based on 2 + 2 layers i.e. radial space is left for leads in a single layer coil.

Initial Model of Skew Quad and Vertical Dipole inside B0ApF

4-layer B0ApF with 2-layer Vertical Dipole & 2-layer Skew Quad inside



4-layer B0ApF with 2-layer Vertical Dipole & 2-layer Skew Quad inside



**Integral field at 1000 A
in Skew Quad: ~17 T
Required: 3 T @176 A
(more than required)**

**This implies that one layer
may be sufficient.**

**Alternatively use part of the
length for the skew quad and
part for the vertical corrector.**

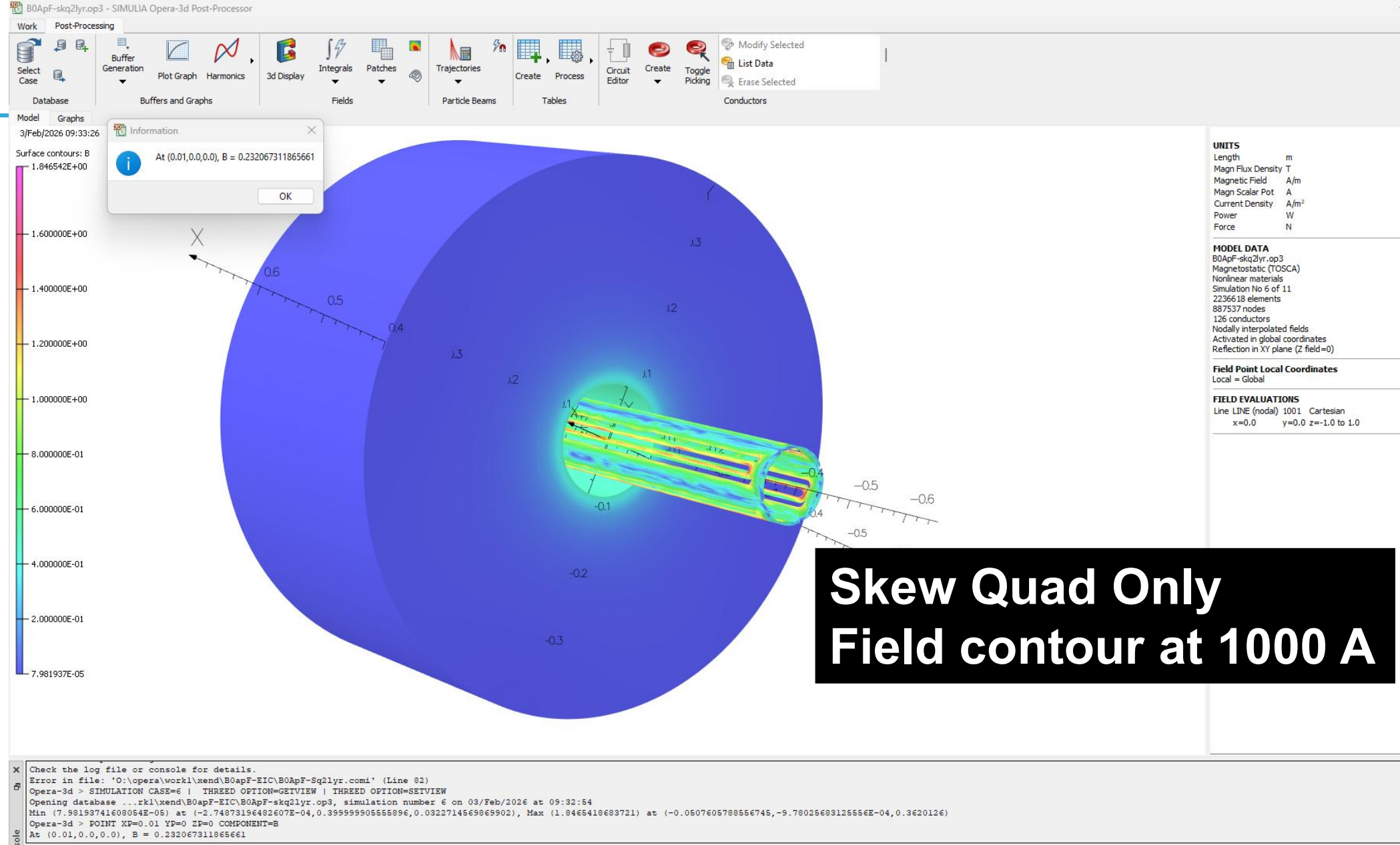
**This design of B0ApF is
based on 2 + 2 layers
i.e. radial space is left for
leads in a single layer coil.**

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Optimum Integral Design of B0ApF with correctors for Updated Parameters (1st look)

Ramesh Gupta

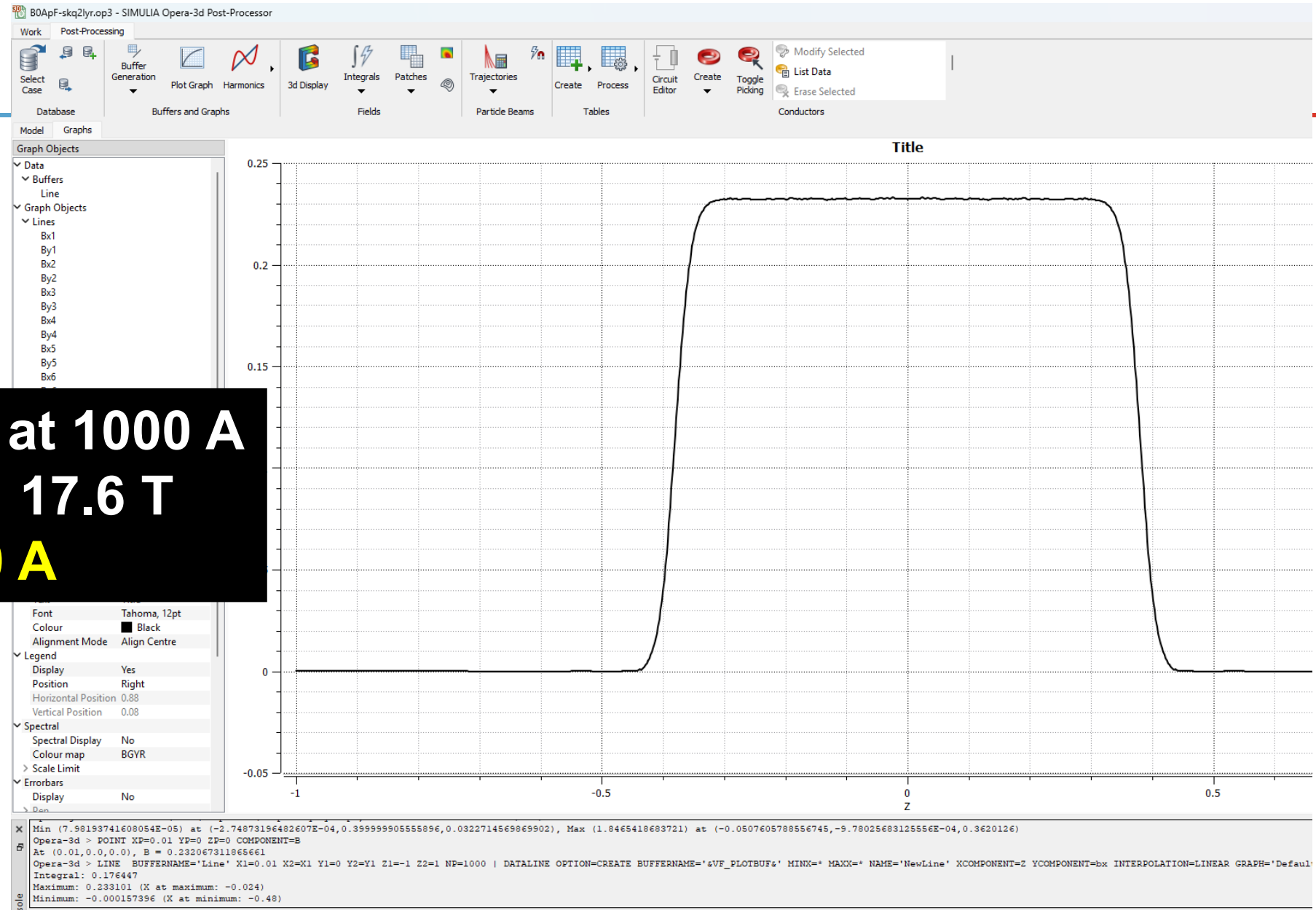
Feb 3, 2026



Magnet no	Beam	Nominal I
B0ApF	Hadron	1.56 T.m
B0ApF-SkQ	Hadron	3 T
B0ApF-VC	Hadron	0.5 T.m

**Integral Gradient at 1000 A
Skew Quad Only: 17.6 T
3 T @ 170 A**

**A little higher gradient
because the yoke is
not saturated.**



SUMMARY

Extra Slides

Radial build-up

		B0APF Cold Mass Buildup (01-07-26) A			Base line radial built-up	Reduced aperture radial built-up
Support Tube Thickness	Kapton Thickness	Substrate Barrier	Main Conductor Diameter	Roving thickness	Machined G-10 Layer	Machined G-10 Layer
0.312	0.003	0.005	0.063	0.008	0.030	0.030
			1.6002			
Beamtube Thickness	Inner Helium Containment		Corrector Conductor Dia.			
0.06			0.043			
			1.0922			
Coil Buildup Step	Radius (inches)	Diameter (inches)	Radius (mm)	Diameter (mm)	Center Conductor Radius (mm)	Center Conductor Radius (mm)
Clear Aperture	1.536	3.071	39.00	78.00		
Beamtube Outer Surface	1.5955	3.191	40.53	81.05		
4mm Helium Space						
Support Tube Inner Surface	1.7535	3.507	44.54	89.1		
Support Tube Outer Surface (8mm wall)	2.0655	4.131	52.46	104.93		
Kapton (66% overlap .001")	2.0685	4.137	52.54	105.08		
Skew Quad Corrector						
Substrate Barrier #1	2.0735	4.147	52.67	105.33		49.009
Conductor Layer #1	2.1165	4.233	53.76	107.52	53.213	
Substrate Barrier #2	2.1215	4.243	53.89	107.77		50.229
Conductor Layer #2	2.1645	4.329	54.98	109.96	54.432	
Kapton (66% overlap .001")	2.1675	4.335	55.05	110.11		
2 Layers Tension Roving	2.1835					
Skew Dipole Corrector						
Substrate Barrier #1	2.1885	4.377	55.59	111.18		52.184
Conductor Layer #1	2.2515	4.503	57.19	114.38	56.388	
Substrate Barrier #2	2.2565	4.513	57.32	114.63		53.912
Conductor Layer #2	2.3195	4.639	58.92	117.83	58.115	
Kapton (66% overlap .001")	2.3225	4.645	58.99	117.98		
2 Layers Tension Roving	2.3385	4.677	59.40	118.80		
Machine Round	2.369	4.737	60.16	120.32		
Main Dipole						
Substrate Barrier #1	2.374	4.747	60.29	120.57		56.883
Conductor Layer #1	2.437	4.873	61.89	123.77	61.087	
Substrate Barrier #2	2.442	4.883	62.01	124.03		58.611
Conductor Layer#2	2.505	5.009	63.61	127.23	62.814	
3 Layers Tension Roving	2.529	5.057	64.22	128.45		
Machine Round	2.559	5.117	64.99	129.97		
Substrate Barrier #3	2.564	5.127	65.11	130.23		61.709
Conductor Layer #3	2.627	5.253	66.71	133.43	65.913	
Substrate Barrier #4	2.632	5.263	66.84	133.68		63.437
Conductor Layer #4	2.695	5.389	68.44	136.88	67.640	
3 Layers Tension Roving	2.7185	5.437	69.05	138.10		
Machine Round	2.749	5.497	69.81	139.62		
Substrate Barrier #5	2.754	5.507	69.94	139.88		66.535
Conductor Layer #5	2.817	5.633	71.54	143.08	70.739	
Substrate Barrier #6	2.822	5.643	71.67	143.33		68.263
Conductor Layer #6	2.885	5.769	73.27	146.53	72.466	
3 Layers Tension Roving	2.909	5.817	73.88	147.75		
Machine Round	2.939	5.877	74.64	149.28		
Substrate Barrier #7	2.944	5.887	74.76	149.53		71.361
Conductor Layer #7	3.007	6.013	76.37	152.73	75.565	
Substrate Barrier #8	3.012	6.023	76.49	152.98		73.089
Conductor Layer #8	3.075	6.149	78.09	156.18	77.292	
Kapton (66% overlap .001")	3.078	6.155	78.17	156.34		
3 Layers Tension Roving	3.102	6.203	78.78	157.56		